

Farm King

OPERATOR AND PARTS MANUAL

Disc Mower

Models "Pendolare" 245, 280 and 320



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Introduction

Thank you for your decision to purchase a Farm King "Pendolare" Rotary Disc Mower. To ensure maximum performance of your equipment, it is mandatory that you thoroughly study the Operator and Parts Manual and follow the recommendations. Proper operation and maintenance are essential in order to maximize equipment life and prevent personal injury.

Operate and maintain this equipment in a safe manner and in accordance with all applicable local, state, or federal codes, regulations and / or laws. Follow all on product labeling and instructions.

Make sure that all personnel have read this Operator and Parts Manual and thoroughly understand safe and correct operating, installation and maintenance procedures.

Farm King is continually working to improve its products. Farm King reserves the right to make any improvements or changes as deemed practical and possible without incurring any responsibility or obligation to make any changes or additions to equipment sold previously.

Although great care has been taken to ensure the accuracy of this publication, Farm King makes no warranty or guarantee of any kind, written or expressed, implied or otherwise with regard to the information contained within this manual. Farm King assumes no responsibility for any errors that may appear in this manual and shall not be liable under any circumstances for incidental, consequential or punitive damages in connection with, or arising from the use of this manual.

Keep this manual available for frequent reference. All new operators or owners must review the manual before using the equipment and annually thereafter. Contact your Farm King Dealer if you need assistance, information, or additional copies of the manual.

Visit our website at www.farm-king.com for a complete list of dealers in your area.

The directions left, right, front and rear, as mentioned throughout this manual, are as seen facing in the direction of travel of the implement.

Safety

Remember, YOU are the key to safety. Good safety practices not only protect you, but also the people around you. Make these practices a working part of your safety program. Be certain that everyone operating the equipment is familiar with the recommended operating and maintenance procedures and follows all the safety precautions. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

Alert Symbols

The alert symbol is used throughout this manual. It indicates attention is required and identifies hazards. Follow the recommended precautions.



Safety Alert Symbol

This symbol with a warning statement means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



CAUTION

The signal word CAUTION on the machine and in the manuals indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.



DANGER

The signal word DANGER on the machine and in the manuals indicates a hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

The signal word WARNING on the machine and in the manuals indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



IMPORTANT

This notice identifies procedures which must be followed to avoid damage to the machine.

Operator Qualifications

For an operator to be qualified, he or she must not use drugs or alcohol which impairs alertness or coordination while working. An operator who is taking prescription drugs must get medical advice to determine if he or she can safely operate a machine and the equipment.



WARNING

Operators must have instructions before operating the machine. Untrained operators can cause injury or death.

A Qualified Operator Must Do The Following:

- Understand the written instructions, rules and regulations.
 - » The written instructions from Farm King include the Warranty Registration, Dealer Inspection Report, Operator's and Parts Manual and machine signs (decals).
 - » Check the rules and regulations at your location. The rules may include an employer's work safety requirements. Regulations may apply to local driving requirements or use of a Slow Moving Vehicle (SMV) emblem. Regulations may identify a hazard such as a utility line.
- Have training with actual operation
 - » Operator training must consist of a demonstration and verbal instruction. This training is given by the machine owner prior to operation.
 - » The new operator must start in an area without bystanders and use all the controls until he or she can operate the machine safely under all conditions of the work area. Always fasten seat belt before operating.
- Know the work conditions
 - » Clear working area of all bystanders, especially small children and all obstacles that might be hooked or snagged, causing injury or damage.
 - » Know the location of any overhead or underground power lines. Call local utilities and have all underground power lines marked prior to operation.
 - » Wear tight fitting clothing. Always wear safety glasses when doing maintenance or service.

General Safety

- Read and follow the instructions in this manual and the tractor's Operators Manual before operating.
- Under no circumstances should young children be allowed to work with this equipment.
- This equipment is dangerous to children and persons unfamiliar with its operation.
- If the elderly are assisting with work, their physical limitations need to be recognized and accommodated.
- In addition to the design and configuration of equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence and proper training of personnel involved in the operation, transport, maintenance and storage of equipment.
- Operate the equipment only from within the tractor.
- Operate the equipment according to the Operator's and Parts Manual.
- When learning to operate the equipment, begin with a slow pace in an area clear of bystanders, especially small children.
- DO NOT permit personnel to be in the work area when operating the equipment.
- The equipment must be used ONLY on approved tractors / transport vehicles.
- DO NOT modify the equipment in any way. Unauthorized modification may impair the function and / or safety and could affect the life of the equipment.
- Stop tractor engine, place all controls in neutral, set park brake, remove ignition key and wait for all moving parts to stop before servicing, adjusting, repairing, unplugging or filling.
- DO NOT make any adjustments or repairs on the equipment while the machine is running.
- Keep shields and guards in place. Replace if damaged.
- Keep hands, feet, hair and clothing away from all moving parts.
- Observe the warnings regarding the fastening of the cutting blades and their replacement.
- Lower the mowing machine to the level of the soil prior to setting it into work position, making sure that no persons or animals are within the machine's range of action.
- Make sure that all the safety devices are in perfect condition prior to working.
- Be very careful when mowing over stony land to make sure that no persons or animals are in the immediate vicinity.
- Before performing any operations on the machine, make sure that all the mowing machine's rotating elements have stopped turning and cut off the power supply.
- In order to start mowing, slowly engage the PTO and bring the machine up to normal running rpm level before bringing it into contact with the product.
- The speed of advance must be set according to the soil conditions and the product to be cut.

Transport Safety

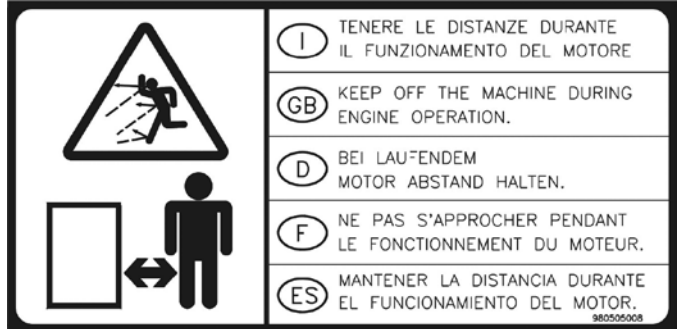
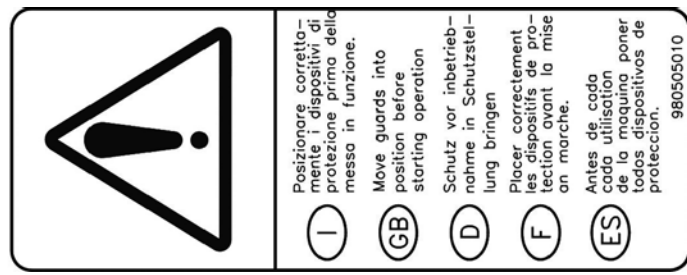
- Do not exceed 20 mph (32 Km/h). Reduce speed on rough roads and surfaces.
- Comply with state and local laws governing highway safety and movement of machinery on public roads.
- Always yield to oncoming traffic in all situations and move to the side of the road so any following traffic may pass.
- Never allow riders on either tractor or equipment.
- Keep tractor / towing vehicle in a lower gear at all times when traveling down steep grades.

Power Take-Off (PTO) Safety

- Do not wear loose or bulky clothing around the PTO or other moving parts.
- Keep bystanders away from PTO driven equipment, and never allow children near machines.
- Read and understand the manuals for the PTO driven equipment and be aware of safe operating procedures and hazards that may not be readily apparent.
- Always walk around equipment to avoid coming near a turning PTO driveline.
- Engage the PTO only when the machine is lowered in its work position.
- Never run the machine at rpm higher than the limit prescribed.
- Assemble/disassemble the PTO shafts only after the PTO has been disengaged, the motor switched off, and the ignition key removed.
- Before engaging the PTO, make sure that the tractor PTO's running level and rotation direction are compatible with those of the mowing machine.
- Never engage the PTO when the motor is off.
- Always disengage the PTO in the presence of serious tangling of grass, substantial obstacles, and whenever the power takeoff is not being used.

Safety Signs (Decals)

Follow the instructions on all the Signs (Decals) that are on the equipment. Replace any damaged signs (decals) and be sure they are in the correct locations. Equipment signs are available from your Farm King equipment dealer.

Part Number/Warning	Decal										
980505007 Never touch moving mechanical parts, wait until they have come to rest.	 <table border="1"> <tr> <td>(I)</td> <td>NON TOCCARE LE PARTI MECCANICHE IN MOVIMENTO. ATTENDERE CHE SIANO FERME.</td> </tr> <tr> <td>(GB)</td> <td>DO NOT TOUCH MOVING MECHANICAL PARTS. WAIT UNTIL THEY STOP.</td> </tr> <tr> <td>(D)</td> <td>KEINE SICH BEWEGENDEN MASCHINENTEILE BERÜHREN. ABWARTEN, BIS SIE VOLL ZUM STILLSTAND GEKOMMEN SIND.</td> </tr> <tr> <td>(F)</td> <td>NE PAS TOUCHER LES PARTIES MECANQUES EN MOUVEMENT. ATTENDRE LEUR ARRET.</td> </tr> <tr> <td>(ES)</td> <td>NO TOCCAR LAS PARTES MECANICAS EN MOVIMIENTO. ESPERAR QUE ESTEN PARADAS.</td> </tr> </table>	(I)	NON TOCCARE LE PARTI MECCANICHE IN MOVIMENTO. ATTENDERE CHE SIANO FERME.	(GB)	DO NOT TOUCH MOVING MECHANICAL PARTS. WAIT UNTIL THEY STOP.	(D)	KEINE SICH BEWEGENDEN MASCHINENTEILE BERÜHREN. ABWARTEN, BIS SIE VOLL ZUM STILLSTAND GEKOMMEN SIND.	(F)	NE PAS TOUCHER LES PARTIES MECANQUES EN MOUVEMENT. ATTENDRE LEUR ARRET.	(ES)	NO TOCCAR LAS PARTES MECANICAS EN MOVIMIENTO. ESPERAR QUE ESTEN PARADAS.
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Assembly

Unloading and Unpacking

The rotary mower is transported by trucks with loading cranes. Lift the mower off the truck bed with the loading crane using the three connection points (Item 1) **[Figure 1]**.

Lower the mower slowly to the ground. Put down the support foot (Item 2) **[Figure 1]** and rest the mower on the ground.



CAUTION

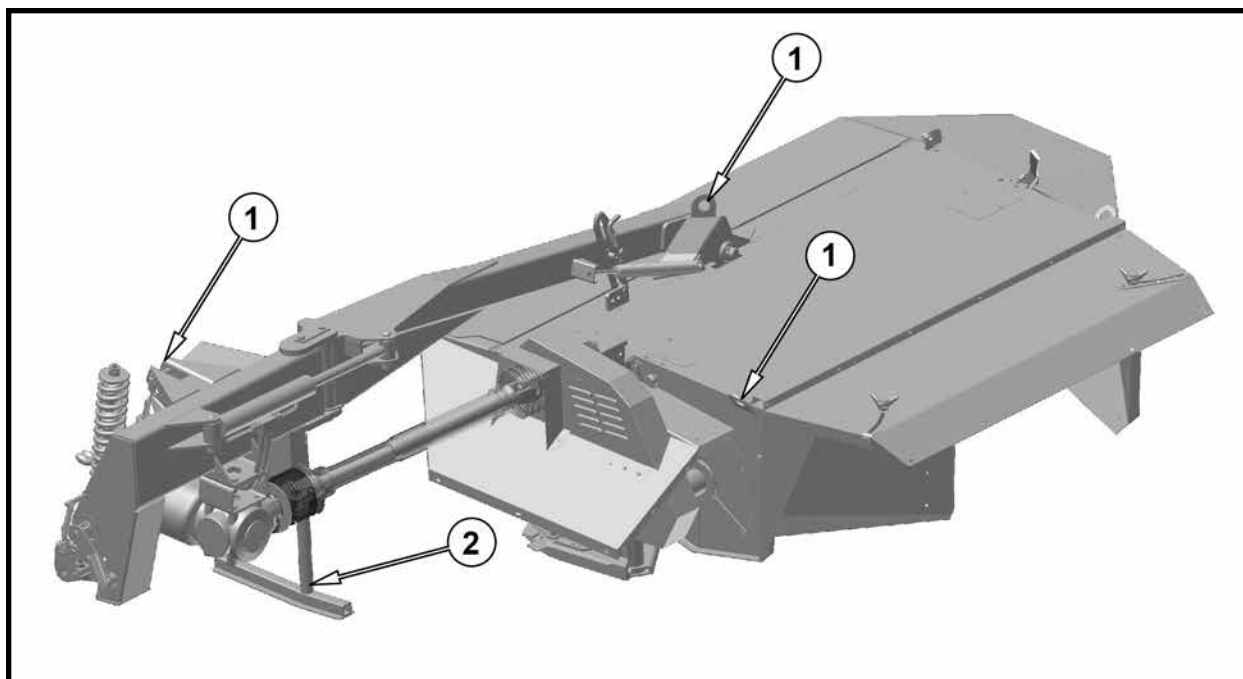
Make sure that the lifting capacity of the crane is suitable for lifting the rotary mower (listed on the rating plate).



CAUTION

Keep bystanders away from the lifting area.

Figure 1



Connecting Mower to Tractor

Always inspect the tractor's three point hitch and rotary mower three point mounts before connecting. See the tractor's owner's manual.

Move the tractor into position in front of the rotary mower. Remove the three implement mounting pins (Item 1) [Figure 2] from the rotary mower.

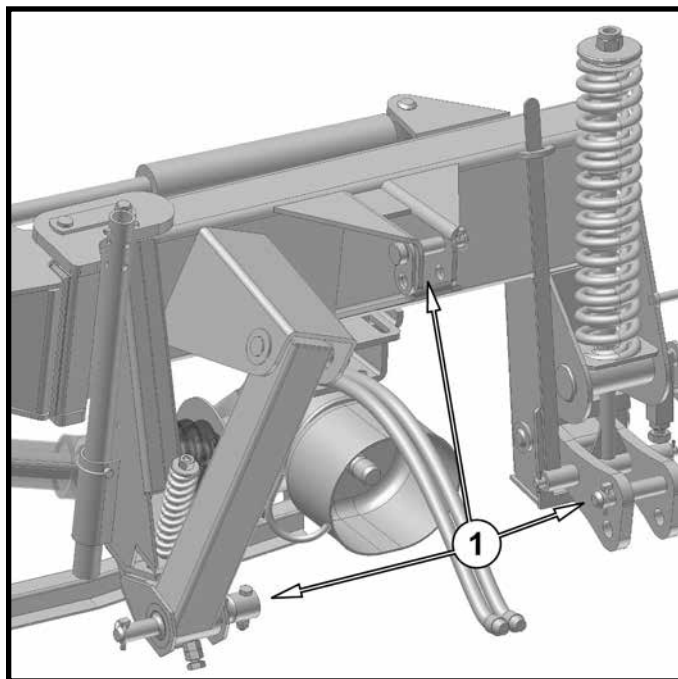


WARNING

Before moving the tractor, look in all directions and make sure no bystanders are in the work area. Do not allow anyone between the tractor and the equipment when backing up to connect the hitch.

Move the tractor backwards, aligning the tractor's three point hitch and rotary mower three point mounts. Install the mounting pins, securing the tractor to the implement.

Figure 2



Connecting the PTO Driveline

Retract the collar and slide the PTO driveline onto the tractor PTO shaft. Release the collar and the driveline will lock onto the shaft. Push and pull the PTO driveline back and forth several times and make sure it is securely attached to the PTO shaft.

Attach driveline safety chains.



IMPORTANT

Clean and grease tractor's PTO shaft and PTO driveline coupling each time the driveline is connected.

Due to variations in distances between tractor PTO shafts and implement input shafts, drivelines may need to be shortened or a longer shaft may be required. When fitting the implement to the tractor, the telescoping sections of the PTO driveline must be inspected.

When the sections are at the most compressed operating position, they must not "bottom out." At its shortest length (the most compressed operating position), there must be at least 2" (50.8 mm) of clearance between each section end and opposite section end.

When the sections are at the most extended position, there must be sufficient engagement between the sections. At its farthest operating extension, a minimum section engagement of 33% of shaft length must be maintained.



WARNING

Do NOT operate the PTO at an angle of more than 20 degrees.

Do NOT exceed the rated implement PTO speed.

Stay clear of rotating driveline and keep bystanders away.

Keep hands, feet, clothing and long hair away.

Keep PTO shields and all guards in place.

Do NOT service the tractor or implement with the PTO engaged.

Disengage PTO for road travel.

Connecting the Hydraulic System

The mower uses a hydraulic cylinder (item 1) **[Figure 3]** to pivot from working position to transport position. An optional cylinder (item 2) **[Figure 3]** is available which enables vertical transport position.

When connecting the hoses to the tractor's hydraulic system, make sure that it is not under pressure. Label/mark all connections between the tractor and mower. An inversion of hydraulic hoses could lead to a corresponding inversion of the hydraulic function.

Regularly check the hydraulic hoses and replace when worn out or damaged. Prior to working on the hydraulic system, lower the mowing machine, de-pressurize the circuit, and switch off the motor.



IMPORTANT

Thoroughly clean the hydraulic couplers before making connections. Dirt can damage the system.

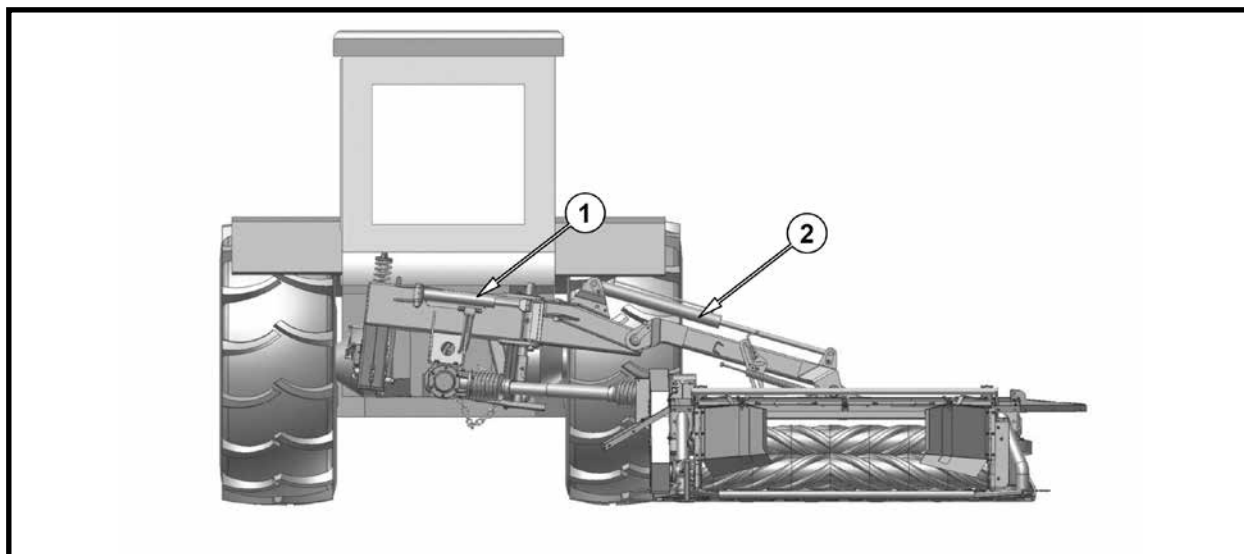


WARNING

To prevent serious injury or death from high pressure fluid:

- Relieve pressure on system before repairing or adjusting.
- Wear proper hand and eye protection when searching for leaks. Use wood or cardboard instead of hands.
- Keep all components in good repair.

Figure 3



Operation

Working Position

After hitching the mower and connecting the PTO shaft to the tractor, raise the implement slightly using the tractor lift controls. Raise the support foot (item 3) **[Figure 4]** to its highest position and secure with pin.

Unlock the suspension at the hitch (item 2) **[Figure 4]** and on the mower bar (item 1) **[Figure 4]** by raising both levers. Pivot the mower perpendicular to the tractor into working position as shown in **Figure 5**, using the tractor controls.



WARNING

Make sure no bystanders or obstacles are in the way when raising, lowering, or pivoting the mower.

Figure 4

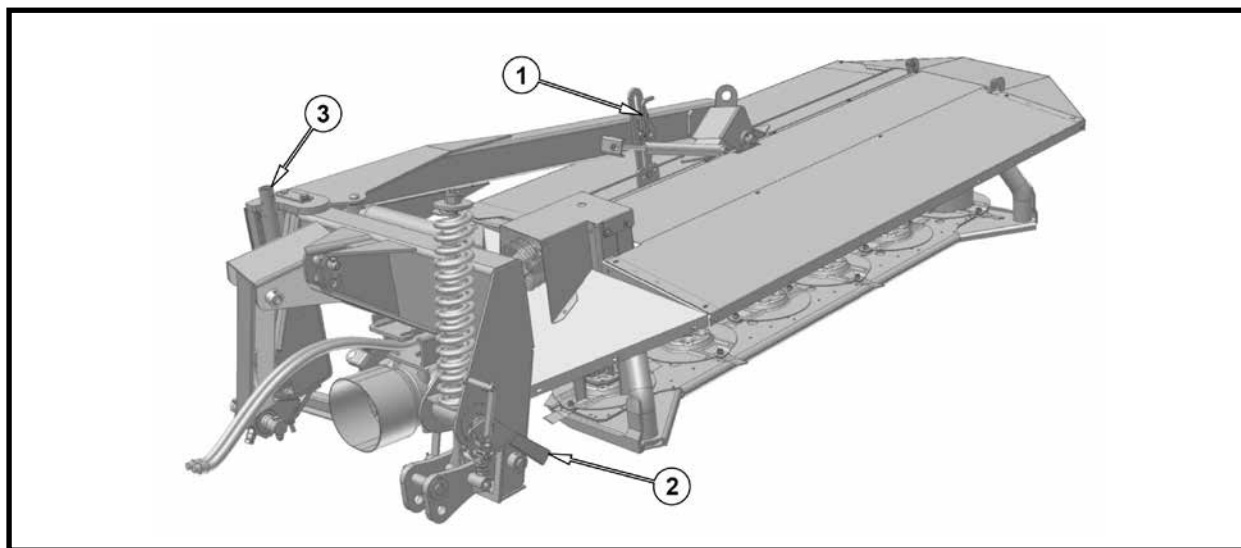
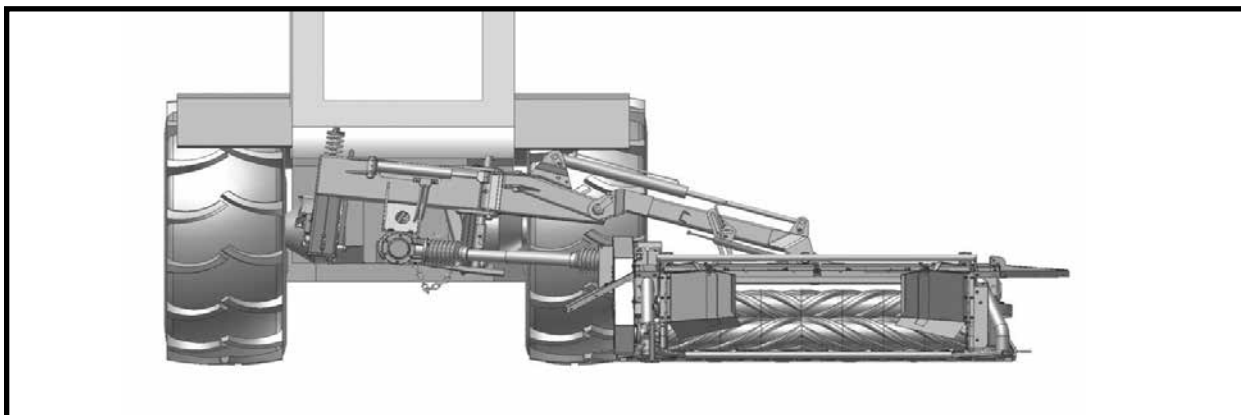


Figure 5



Suspension

Engage the suspension by lifting the handle (item 1) [Figure 6] located on the hitch. This allows the mower to move over uneven terrain.

Adjust the suspension by using the ruler (item 1) [Figure 7] and adjustment bolt (item 2) [Figure 7].

The suspension should be adjusted for different ground features and speeds of travel. The weight of the cutting set while on the ground has to be under 220 lbs.

Figure 6

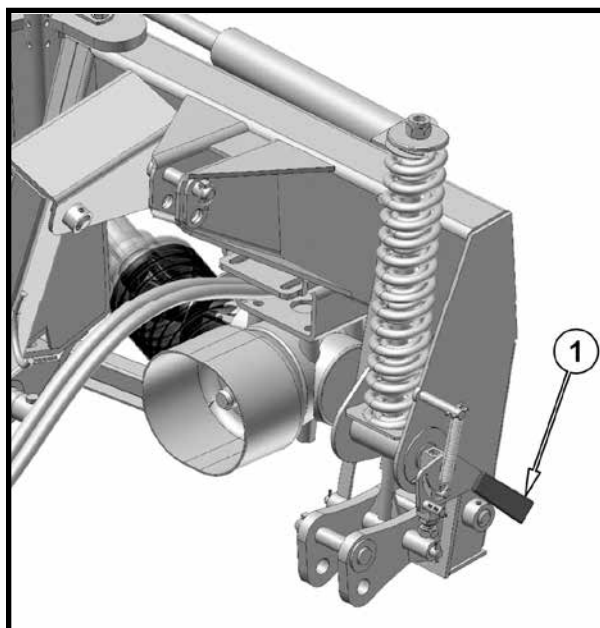
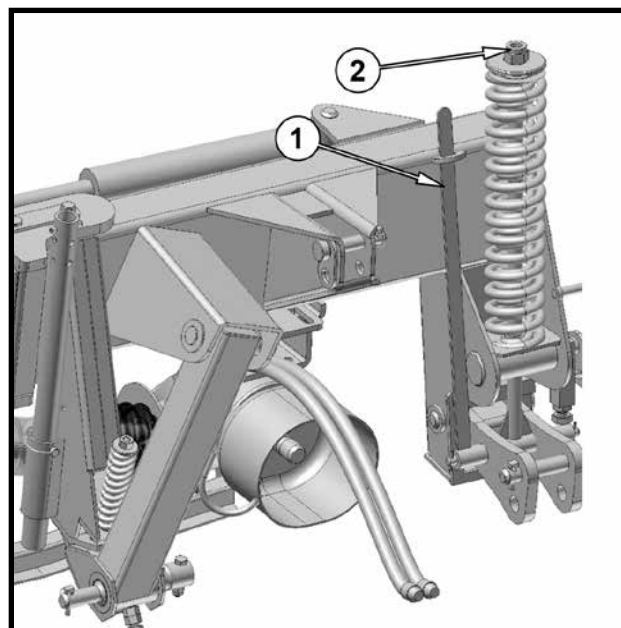


Figure 7

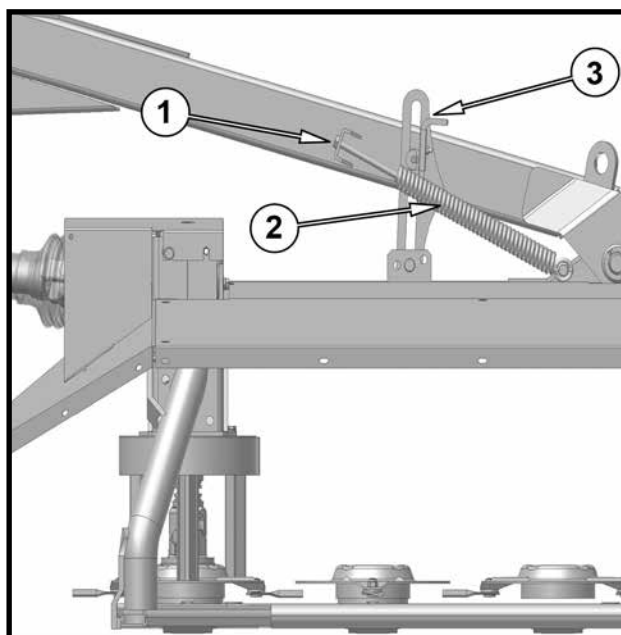


Engage the mower bar suspension by pulling the handle (item 3) [Figure 8] located on top of the mower bar.

The mower bar should remain parallel to the ground.

Adjust the spring (item 2) [Figure 8] by tightening the nut (item 1) [Figure 8].

Figure 8



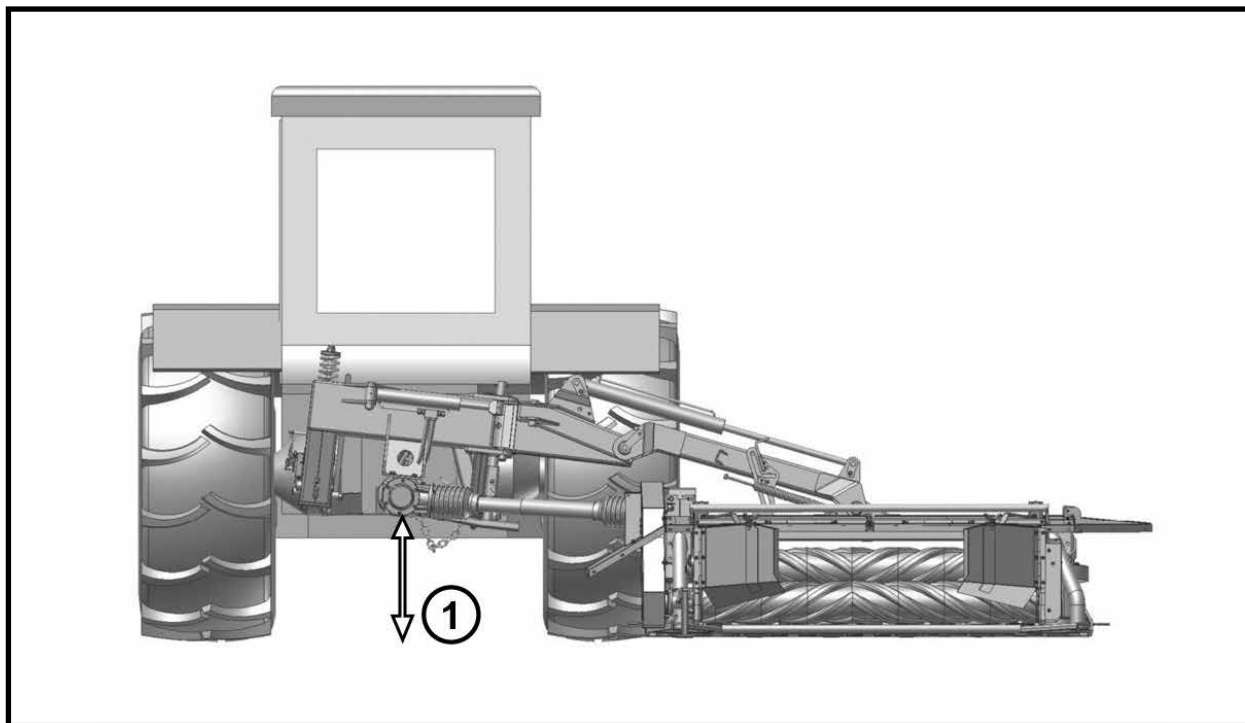
Minimum Working Height

The PTO gudgeon on the transmission box must be a minimum 31.5" (800 mm) from the ground (item 1) [Figure 9].

If your tractor is equipped with a hydraulic lifter limiting device, adjust the low position of the tow bars so that the PTO gudgeon on the transmission box is 31.5" (800 mm) from the ground.

If your tractor is not equipped with a hydraulic lifter limiting device, use the check chain supplied to manually limit the working height. Lower the implement so that the PTO gudgeon on the transmission box is slightly over 31.5" (800 mm) from the ground and secure the chain to the tractor hitch at that height.

Figure 9



"Non Stop" Cutter Bar Breakaway

The mower is equipped with a "Non Stop" Cutter Bar Breakaway system. The system (item 1) [Figure 10] works by a suspension system that allows the mower to move up and over obstacles without stopping.

When the cutting set encounters an obstacle, the spring will allow the mower to move up and over. The mower will return to its working position automatically.

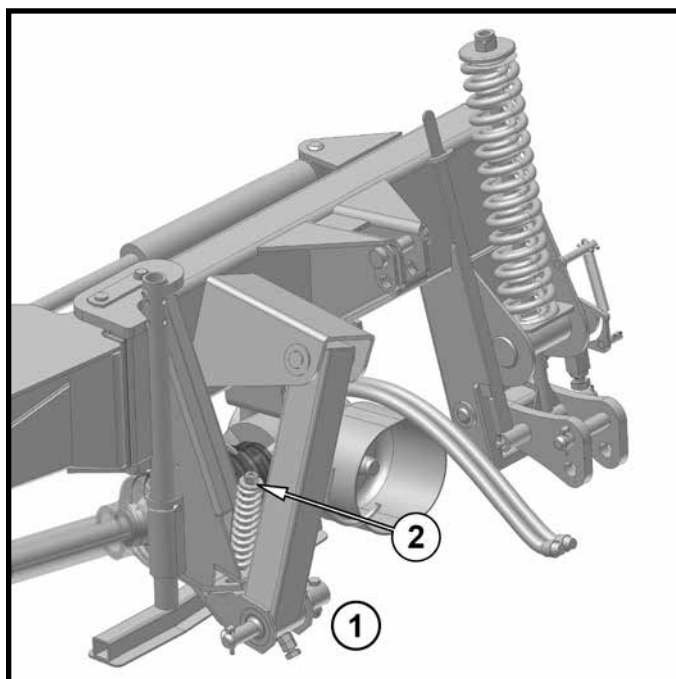
By adjusting the nut (item 2) [Figure 10], you can loosen or harden the suspension system.



IMPORTANT

The Cutter Bar Breakaway setting is adjusted by the machine manufacturer. Alteration of this setting will void all warranty.

Figure 10

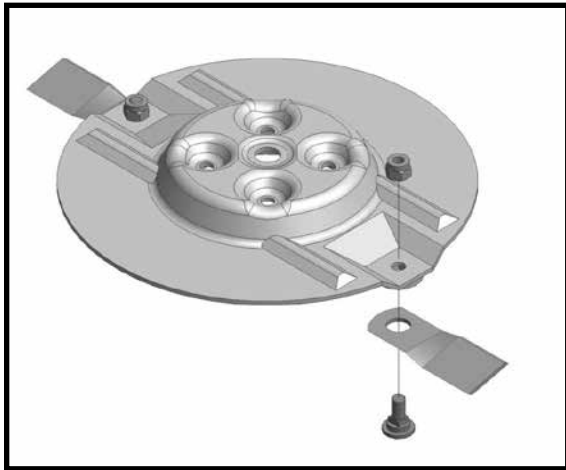


Cutting Blades

Two blades are attached to either end of each cutting disk with a lock nut and bolt as shown in **Figure 11**.

Bolts must be torqued to 50 ft/lbs (70 Nm).

Figure 11

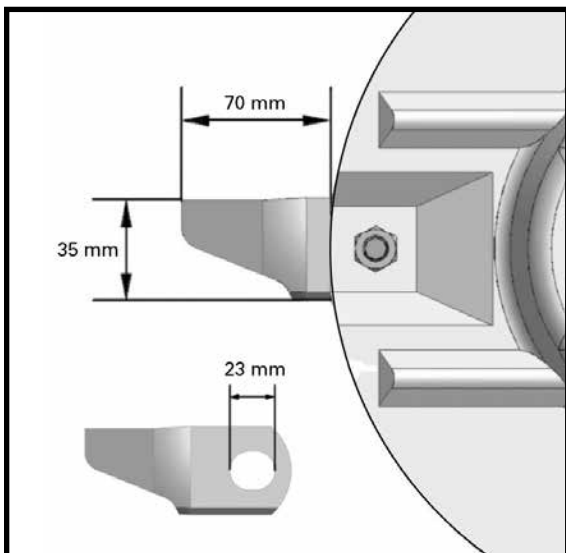


The cutting blades should be checked regularly or after impacting an obstacle during use. Replace the blades if there is any deformation or wear.

As shown in **Figure 12**:

- Blade length must be more than 70 mm
- Blade width must be more than 35 mm
- Bolt hole diameter must not be more than 23 mm

Figure 12



Make sure that new cutting blades are the same length. Replace both blades per cutting disk to maintain balance.

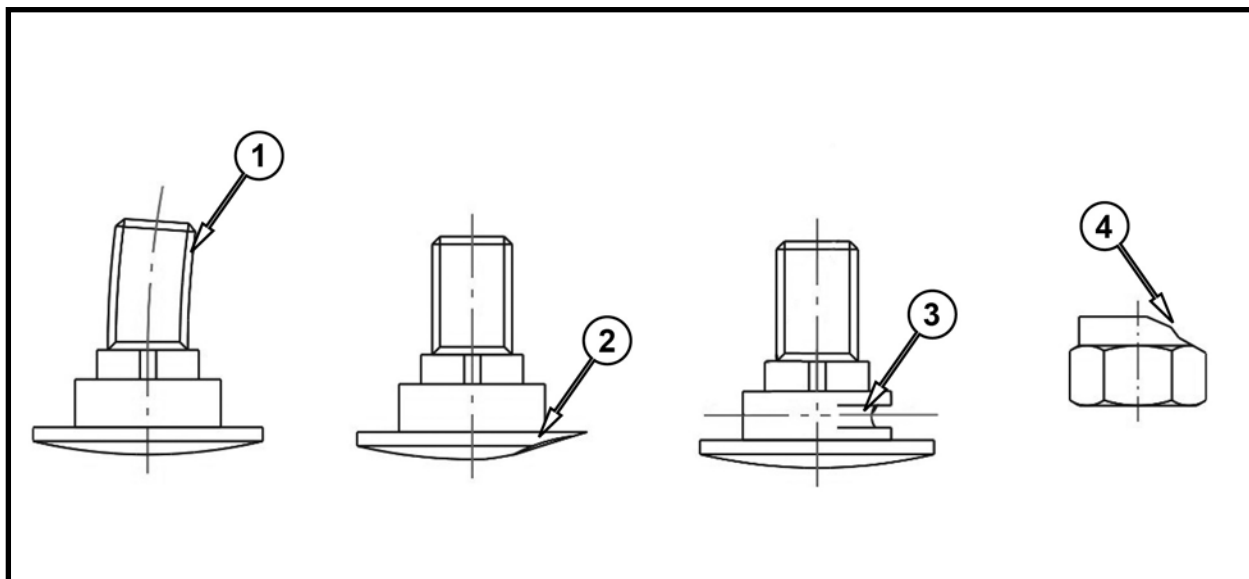
When installing a new blade, make sure the cutting edge faces downward and in the direction of disk rotation. There are two types of blades, left facing and right facing. Pay attention to disk rotation during installation.

When replacing the cutting blades, check the lock nuts and bolts for deformation or wear. The lock nuts and bolts should also be checked at the beginning of each season.

Replace the lock nuts and bolts when any of the following is observed:

- Bolt shaft deformation (**item 1**) [Figure 13]
- Bolt head wear (**item 2**) [Figure 13]
- Bolt body wear (**item 3**) [Figure 13]
- Lock nut wear (**item 4**) [Figure 13]

Figure 13



Roller Conditioner

The Roller Conditioner uses two rollers to condition the material.

Adjust the swath width by removing the stops (item 1) [Figure 14] and moving the bulkheads.

Adjust the pressure of conditioning by tightening or loosening the spring (item 1) [Figure 15], located on each side of the conditioner. A higher pressure will increase the level of conditioning.

Adjust the distance between the rollers by moving the screws (item 2) [Figure 15], located on each side of the conditioner. The distance between the rollers should be 3 to 5 mm to avoid damaging the product.

Figure 14

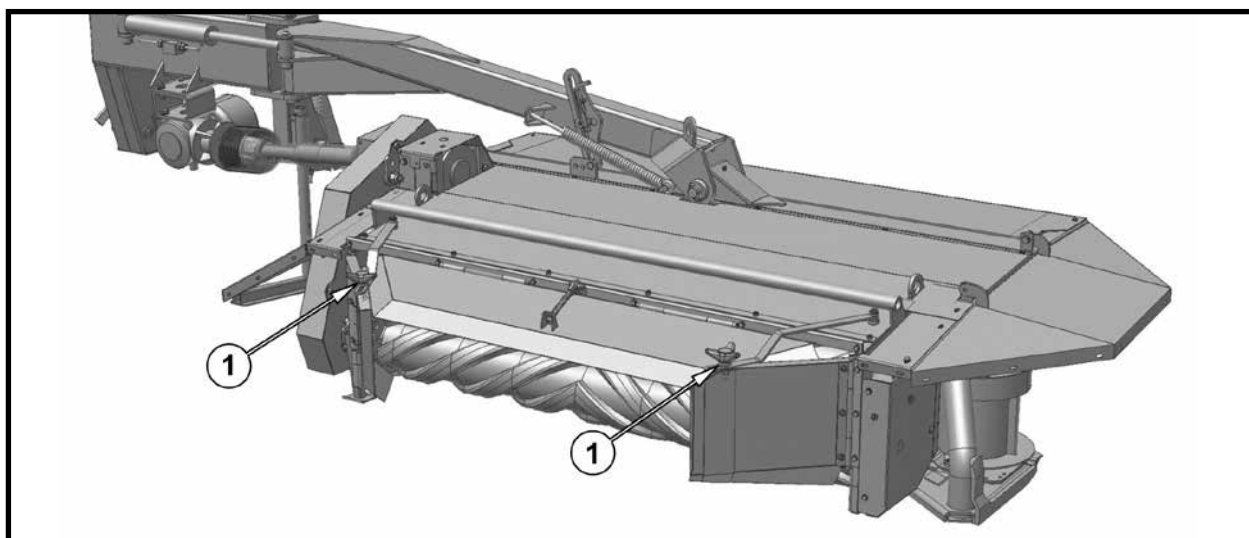
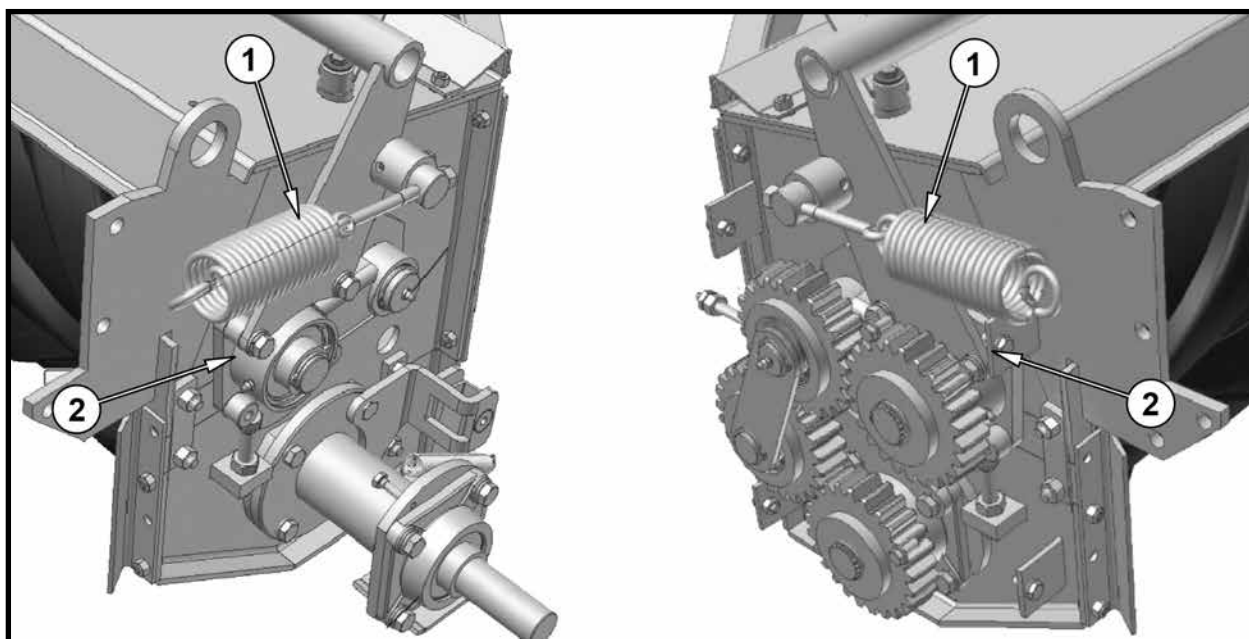


Figure 15



Finger Conditioner

The Finger Conditioner uses a rotating scourge to condition the material.

Adjust the amount of material being fed to the conditioner by raising or lowering the lever (item 1) [Figure 16].

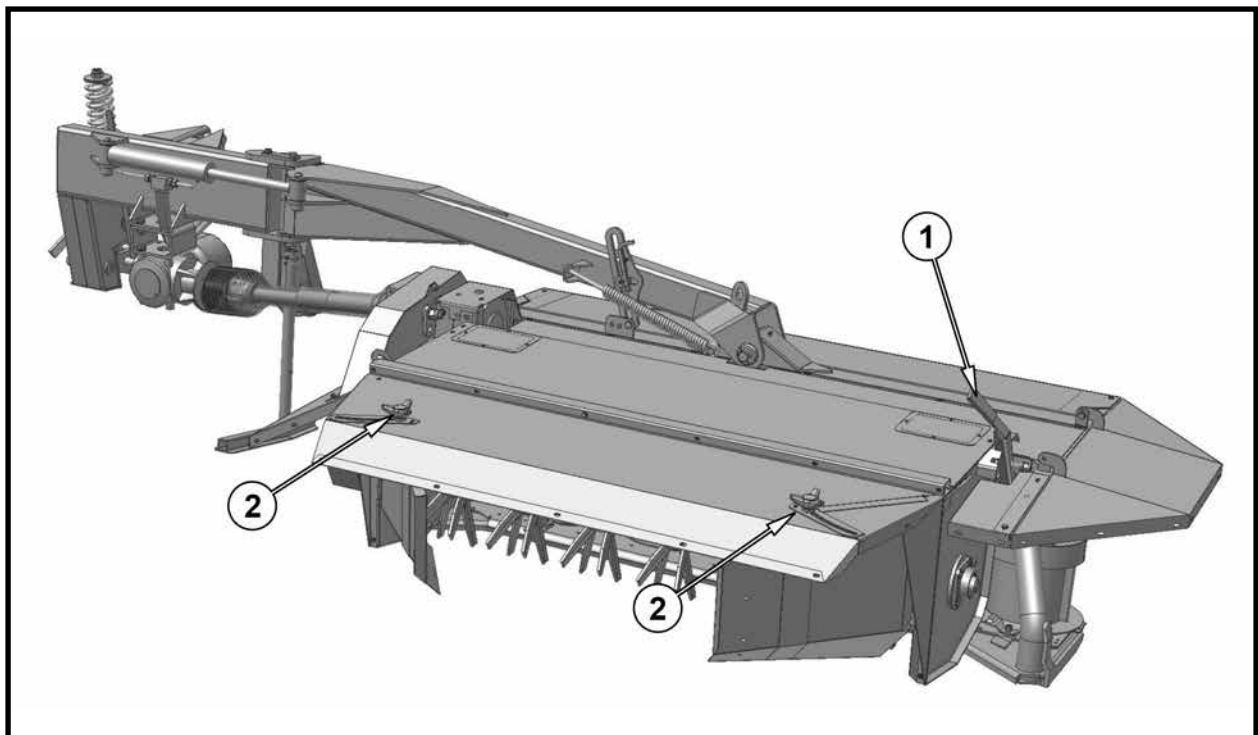
Adjust the swath width by removing the stops (item 2) [Figure 16] and positioning the bulkheads.



IMPORTANT

Check the scourges and lock nuts/bolts periodically for wear or deformation.

Figure 16



Conditioner Belt

Conditioning devices are belt driven.

To check the strain and wear of the belts, remove the bolts and take off the check cover (item 1) [Figure 17] under the crankcase.

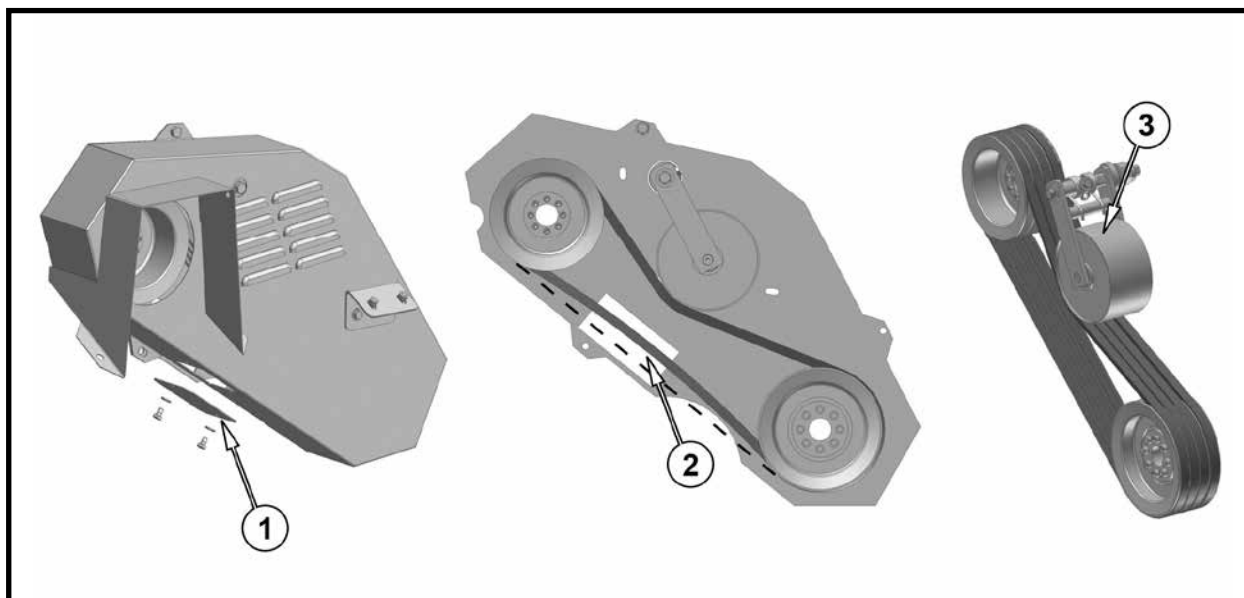
Check the belt strain by measuring how far the belt can be moved past its resting position. The belt should flex 1 cm (item 2) [Figure 17].

If the belt flexes more or less than 1 cm, it must be adjusted. Early wear or belt slipping may occur if the belt is not properly strained.

To adjust the strain of the belt, remove the crankcase and loosen the belt straining device (item 3) [Figure 17]. Unscrew the block-nut of the belt straining device. Hold the shaft steady, then regulate the straining. Once the ideal 1 cm of belt flex is achieved, reattach the block-nut and tighten the straining device. Reattach the crankcase.

To replace the belts, remove the crankcase and loosen the belt straining device. Once the new belts are in place, follow the directions to properly restrain them.

Figure 17



Transport Position

To put the mower into transport position, the mower blades must be completely stopped. Lift the mower off the ground using the tractor lift controls.

Disengage the suspension by closing the lever on the mower bar (item 1) **[Figure 18]** and on the mower hitch (item 2) **[Figure 18]**.

Use the tractor controls to pivot the mower back so it is parallel with the tractor to enter transport position.



WARNING

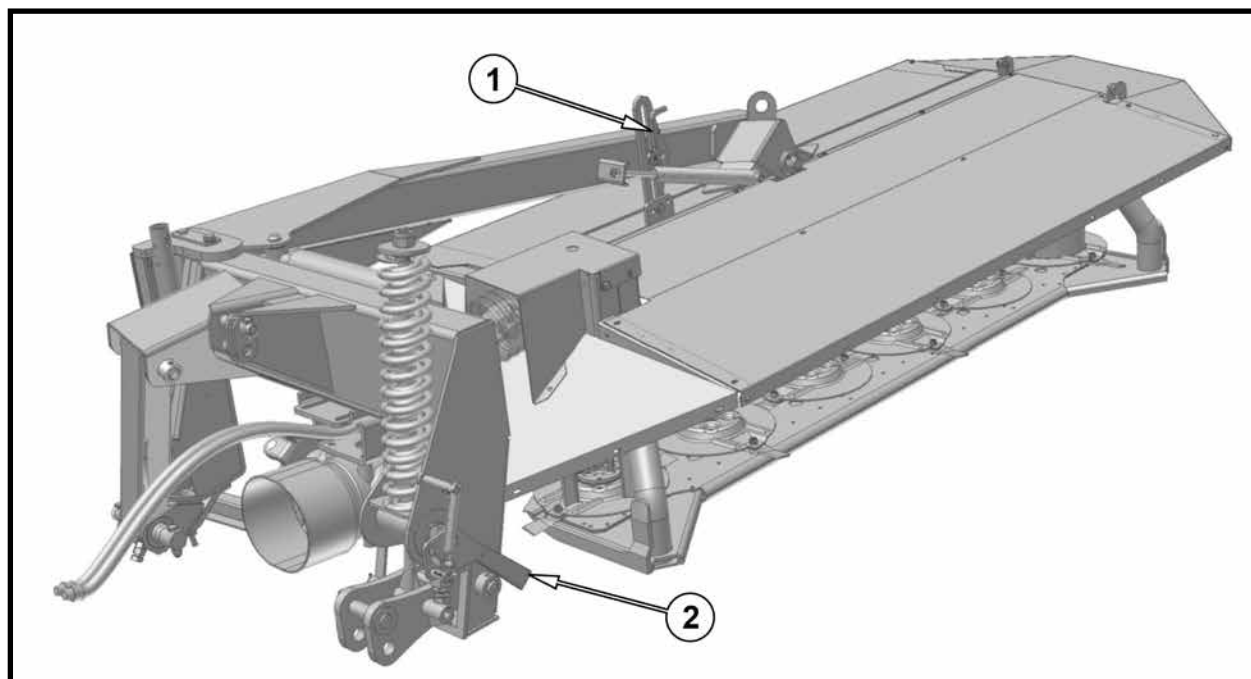
Make sure you comply with local/state laws governing the movement of machinery on public roads/highways.



WARNING

Make sure the rotating discs have completely stopped and the area is clear of bystanders before raising/pivoting the mower.

Figure 18



Vertical Transport Position

To put the mower into vertical transport position, the mower blades must be completely stopped. Lift the mower off the ground using the tractor lift controls.

Lock the suspension on the mower hitch (item 2) **[Figure 18]**. **DO NOT** lock the suspension on the mower bar (item 1) **[Figure 18]**.

Use the tractor controls to pivot the mower back so it is parallel with the tractor. Engage the hydraulic cylinder on top of the mower using the tractor controls, raising the mower into the vertical position for transport as shown in **Figure 19**.



IMPORTANT

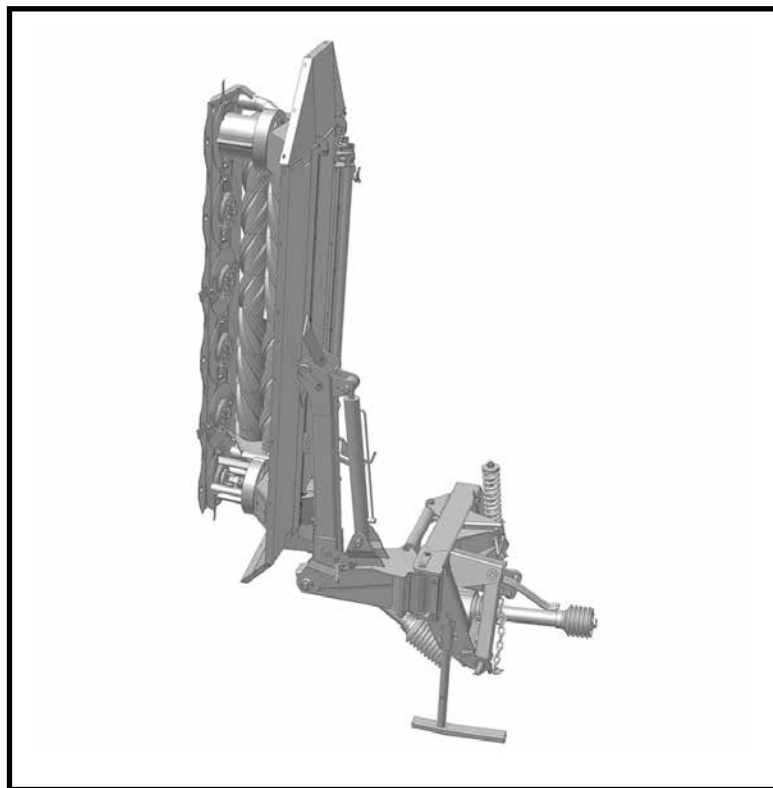
DO NOT lock the suspension lever on top of the mower bar when moving the machine into vertical transport position.



WARNING

Make sure the rotating discs have completely stopped and the area is clear of bystanders before raising/pivoting the mower.

Figure 19



Unhitching the Mower

Make sure the mower is in the working position. Lower the support foot (item 1) [Figure 20] and use the tractor controls to lower the machine to the ground.

Lock the suspension system using the lever on the mower hitch (item 3) [Figure 20] and on the mower bar (item 2) [Figure 20].

Remove the PTO from the tractor connection and hang the PTO shaft from the check chain on the mower (item 1) [Figure 22]. Depressurize the hydraulic system and disconnect the hydraulic hoses.

Unhitch the mower, undoing the three implement mounting pins (item 1) [Figure 21]. Undo the third point connection first, then the two tow bar connections.

Figure 20

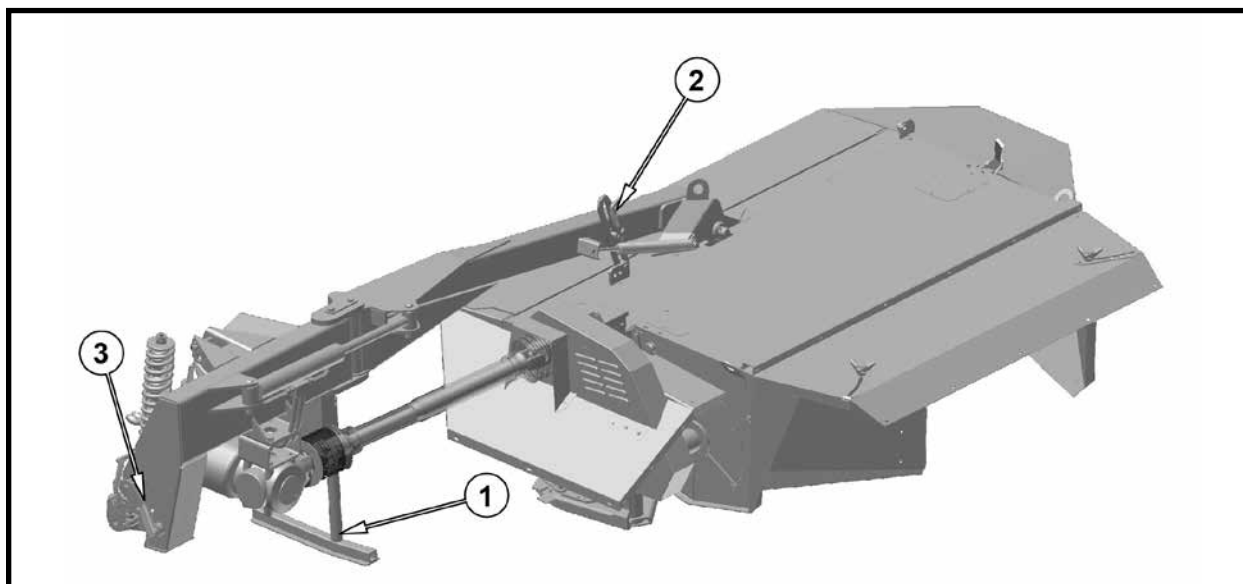


Figure 21

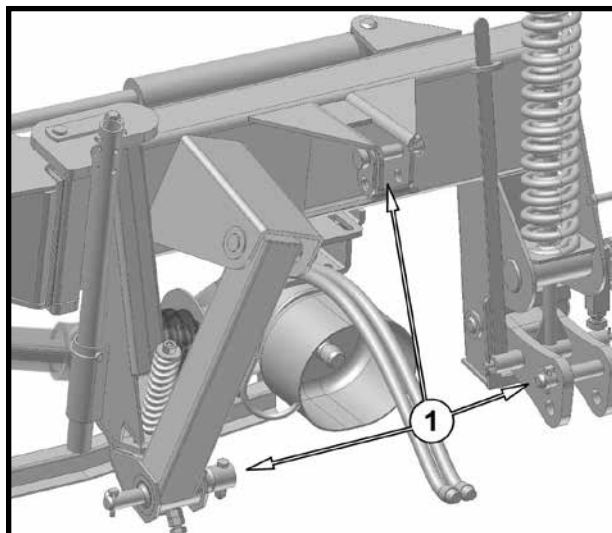
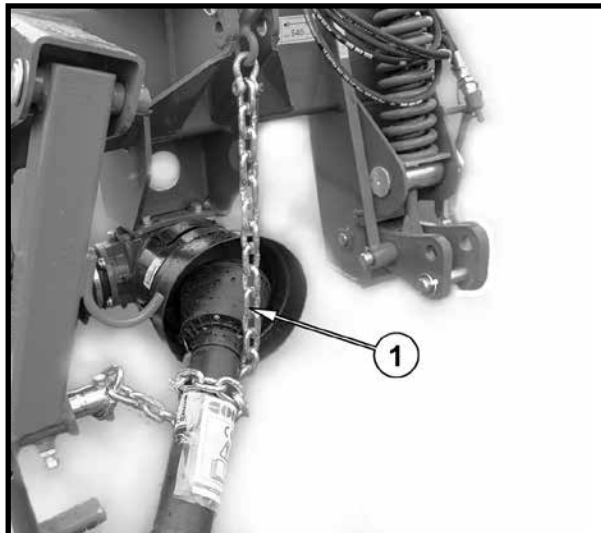


Figure 22



Maintenance

Cutter Bar Lubrication

Check the oil in the cutter bar by removing the fill/check plug (item 1) [Figure 22], the oil level should be at least 1 cm from the bottom. Each time the plug is opened, the washer must be replaced. The oil must be cool to ensure an accurate measurement.



IMPORTANT

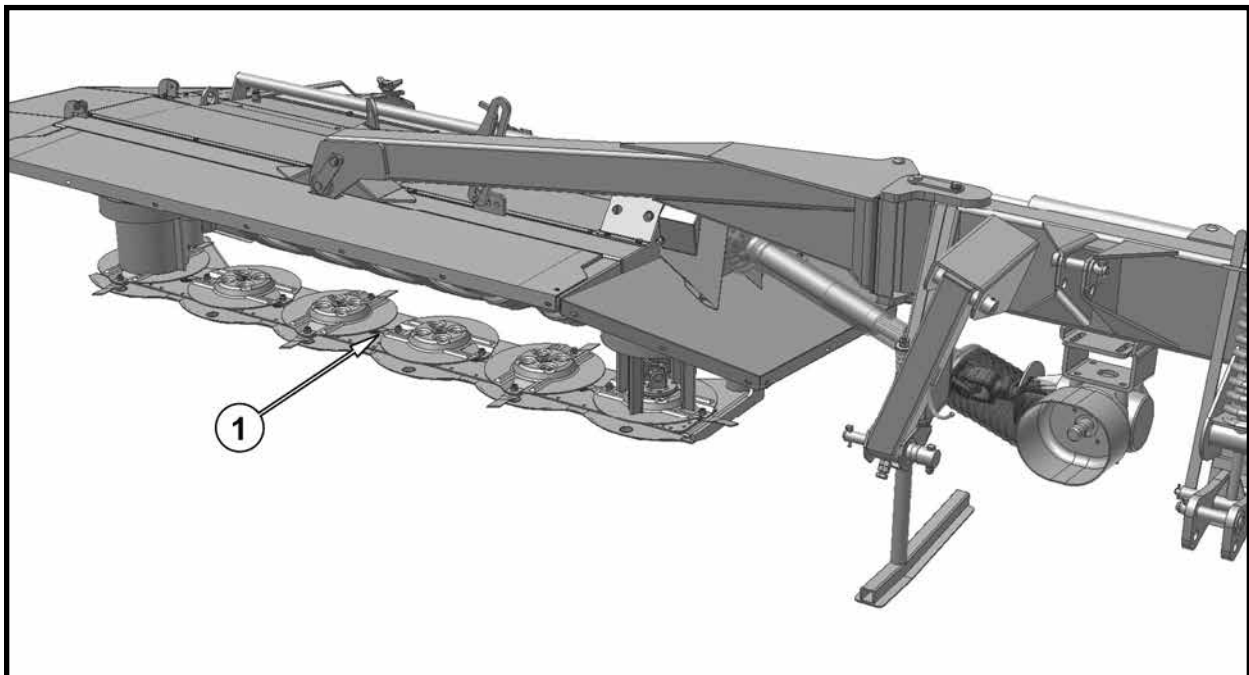
Normal (hot) working temperature of the oil is 60 degrees Celsius.

Drain oil through the drain plug, located on the bottom of the cutter bar. Fill the oil through the fill/check plug (item 1) [Figure 23].

Fill oil using oil type: EP100.

Perform a complete oil change every 200 working hours, or at least at the start of each season. Check the oil level periodically during the season.

Figure 23



Mower Bar and PTO Lubrication

Grease all joints and support points (item 1) **[Figure 24]** on the mower bar regularly.

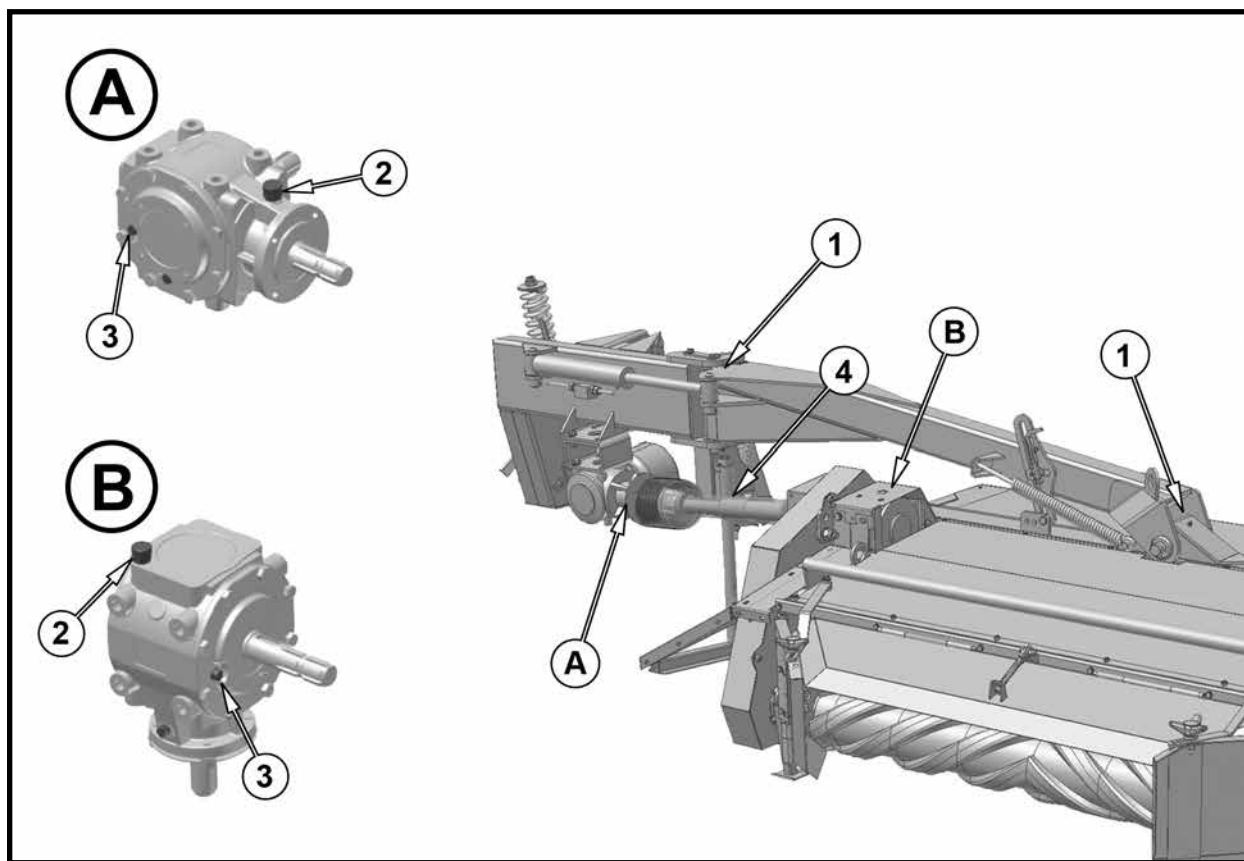
Grease the PTO shaft (item 4) **[Figure 24]** regularly.

Check the oil in the gear box located on the mower mount (item A) **[Figure 24]** and on the mower bar (item B) **[Figure 24]** every 50 working hours. Check the oil in the gear box by removing the check plug (item 3) **[Figure 24]**, the oil level should be just touching the threads. Fill the oil in the gear box by removing the fill plug (item 2) **[Figure 24]**.

Use oil type: SAE 90 EP.

Completely change the oil every 200 working hours, or at the start of each season.

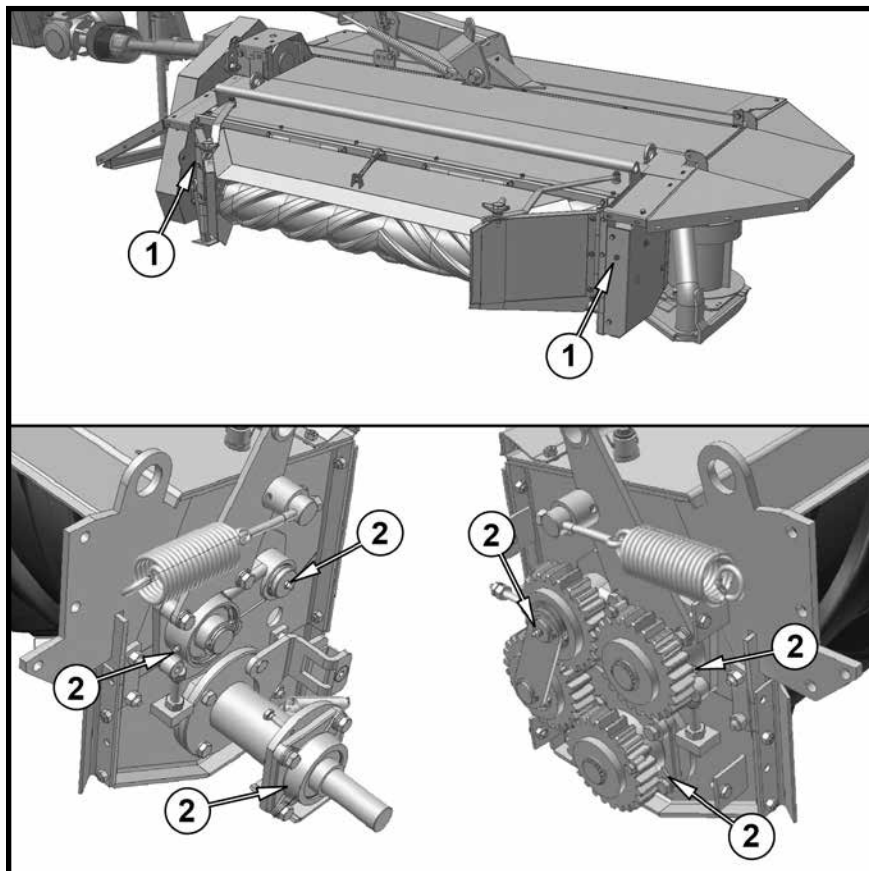
Figure 24



Conditioner Lubrication

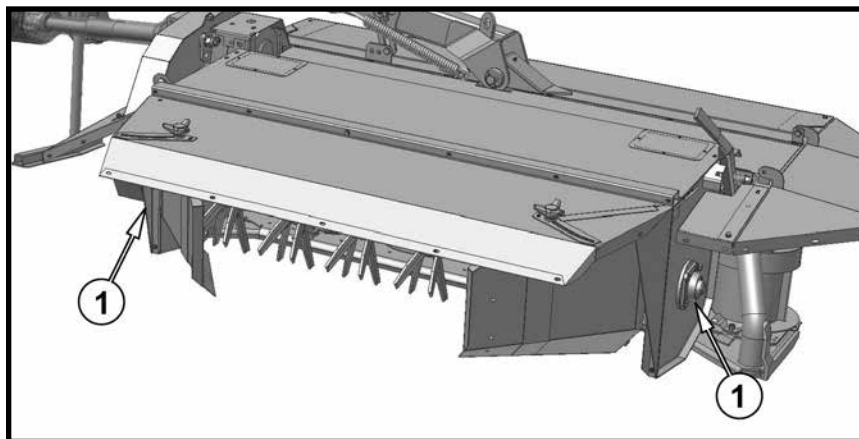
If your mower is equipped with a roller conditioner, grease all joints and support points (item 1) [Figure 25] regularly. Grease all roller bearings (item 2) [Figure 25] every 12 hours.

Figure 25



If your mower is equipped with a finger conditioner, grease all joints and support points (item 1) [Figure 26] regularly.

Figure 26



Storage and Return to Service

Perform the following tasks when storing your machine for the winter or any long period of time:

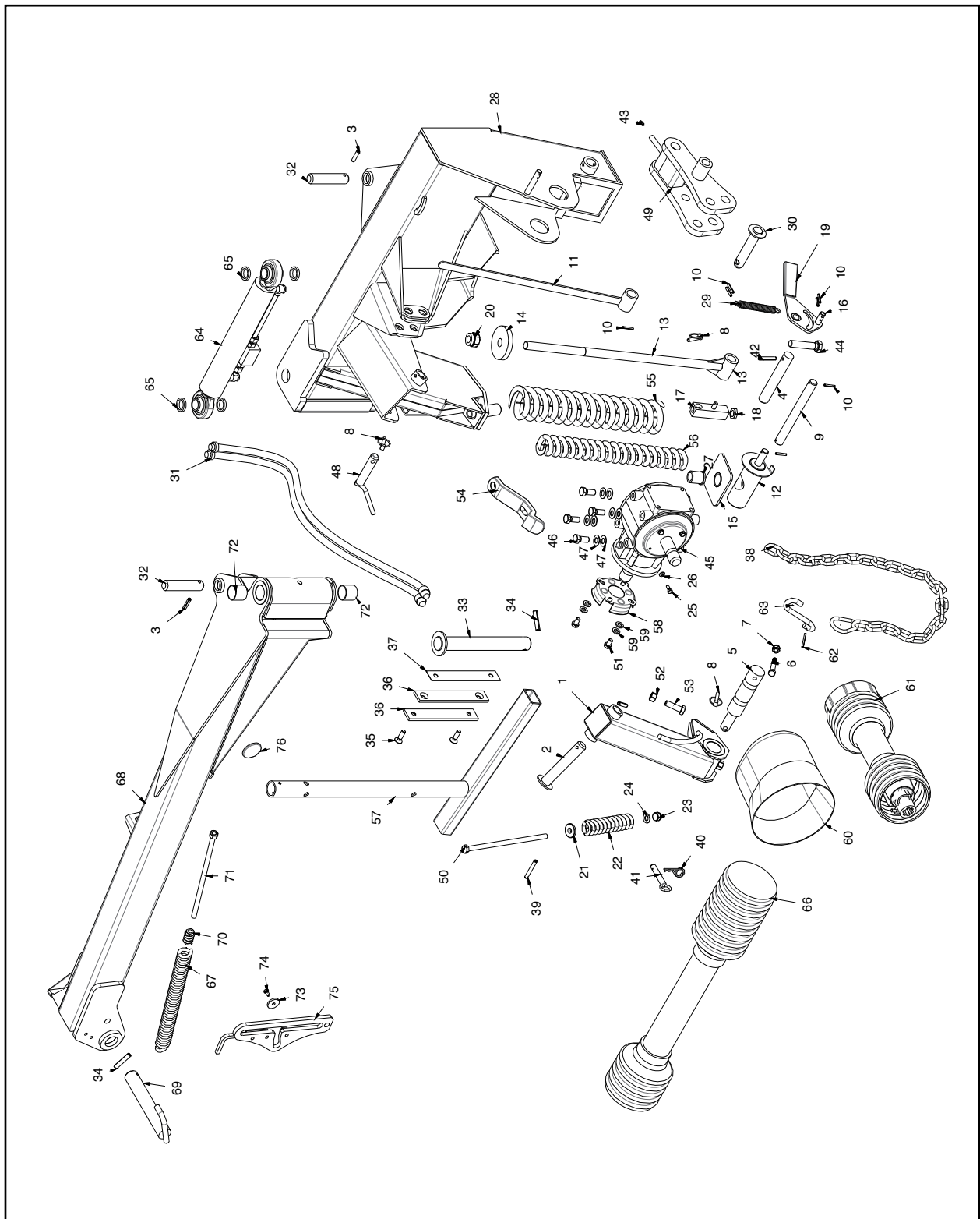
- Thoroughly clean the machine with a pressure washer or water hose to remove all dirt, mud, debris, or residue
- Remove any material that has become entangled around moving parts
- Perform all lubrication operations in accordance with the maintenance section of this manual
- Take the tension off the belts
- Inspect the hitch and all welds on the machine for wear or damage
- Check for loose hardware or damaged parts
- Replace any worn or damaged parts
- Touch up all paint nicks and scratches to prevent rusting
- Store the machine in a dry protected shelter, or else cover it with a waterproof tarp

Perform the following tasks when returning your mowing machine to service:

- Perform all lubrication operations in accordance with the maintenance section of this manual
- Restrain belts
- Connect to a tractor and verify all functions operate correctly

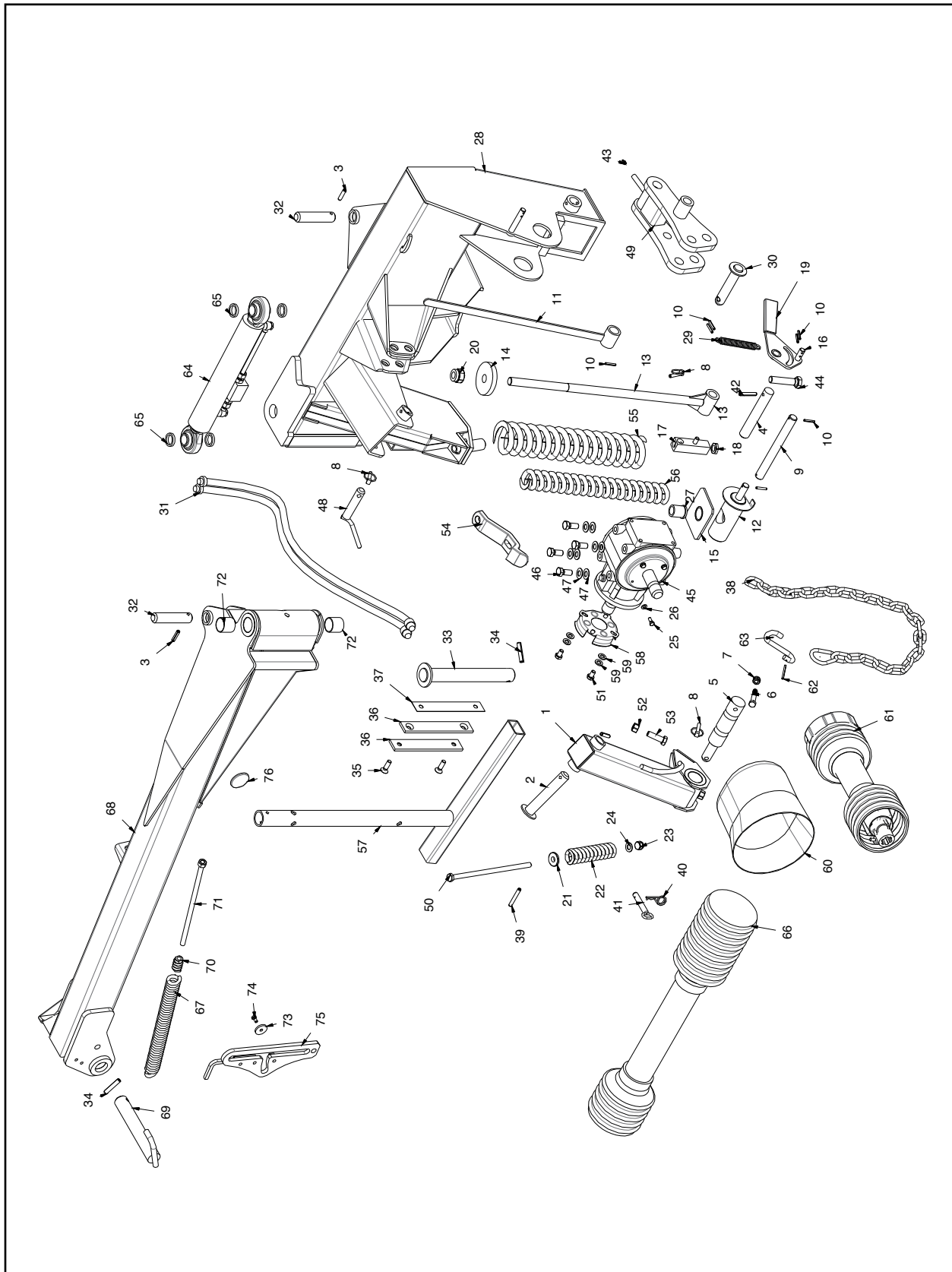
Parts

Hitch



Item	Part Number	Description	QTY 245	QTY 285	QTY 320
1	32001410	COMP. RELASE FIRST POINT	1	1	1
2	32002030	COMP. VERTICAL ARM PIN	1	1	1
3	981108019	ELASTIC PIN UNI 6873 10X40 ZB	3	3	3
4	32002040	LEFT MOBILE ARM PIN	1	1	1
5	32002050	PIN DX	1	1	1
6	980206140	SCREWTE UNI 5737 8.8 12X65 ZB	1	1	1
7	980205699	NUT ES AUT. M12 UNI7473	1	1	1
8	980206290	SECURITY SNAP PIN D11 ZG	3	3	3
9	32002102	TIE ROD SPRING PIN	1	1	1
10	981108210	ELASTIC PIN UNI 6873 6X36 ZB	7	7	7
11	32002112	INDEX ROD	1	1	1
12	32002120	SPRING SUPPORT COMP.	1	1	1
13	32002141	COMP. TIE ROD SUSPENSION	1	1	1
14	32002160	TIE ROD LOWER DISK	1	1	1
15	32002170	LOWER CONSOLE COMP.	1	1	1
16	32002190	RECALL LEVER COMP.	1	1	1
17	32002210	LOOKING SLEEVE COMP.	1	1	1
18	980206143	NUT UNI 5589 6.8 PG 20 BASSO ZB	1	1	1
19	981400130	GRIP HANDLE MOD.1010 30X8	1	1	1
20	980205672	NUT AUTOBLOC N. 6.8 PG 24	1	1	1
21	170020008	SPRING GUIDE	1	1	1
22	170020014	BELT TIGHTENING SPRING	1	1	1
23	980205556	NUT AUTOBLOC N. 6.8 PG 14	1	1	1
24	980206515	WASHER UNI6592 D 15X28X2.5 ZB	1	1	1
25	980206426	SCREW UNI 5739 8.8 8X20 ZB	4	4	4
26	980200144	WASHER UNI6592 D 8.4X17X1.6 ZB	4	4	4
27	981200111	SELF-LOCKING BUSHING Ø26	1	1	1
28	32001112	3 POINT FRAME COMP.	1	1	1
29	150080005	TRACTION SPRING Ø21X152	1	1	1
30	170010016	COMP. PIN FIRST AND SECOND CATEGORY	1	1	1
31	32004110	CYLINDER OLITUBE	2	2	2
32	32002020	CYLINDER PIN	2	2	2
33	32014025	BAR ATTACK HINGE COMP.	1	1	1
34	981108023	ELASTIC PIN UNI 6873 12X60 ZINC	2	2	2
35	980206041	SCREWTPSEI 5933 10.9 12X40 ZB	2	2	2

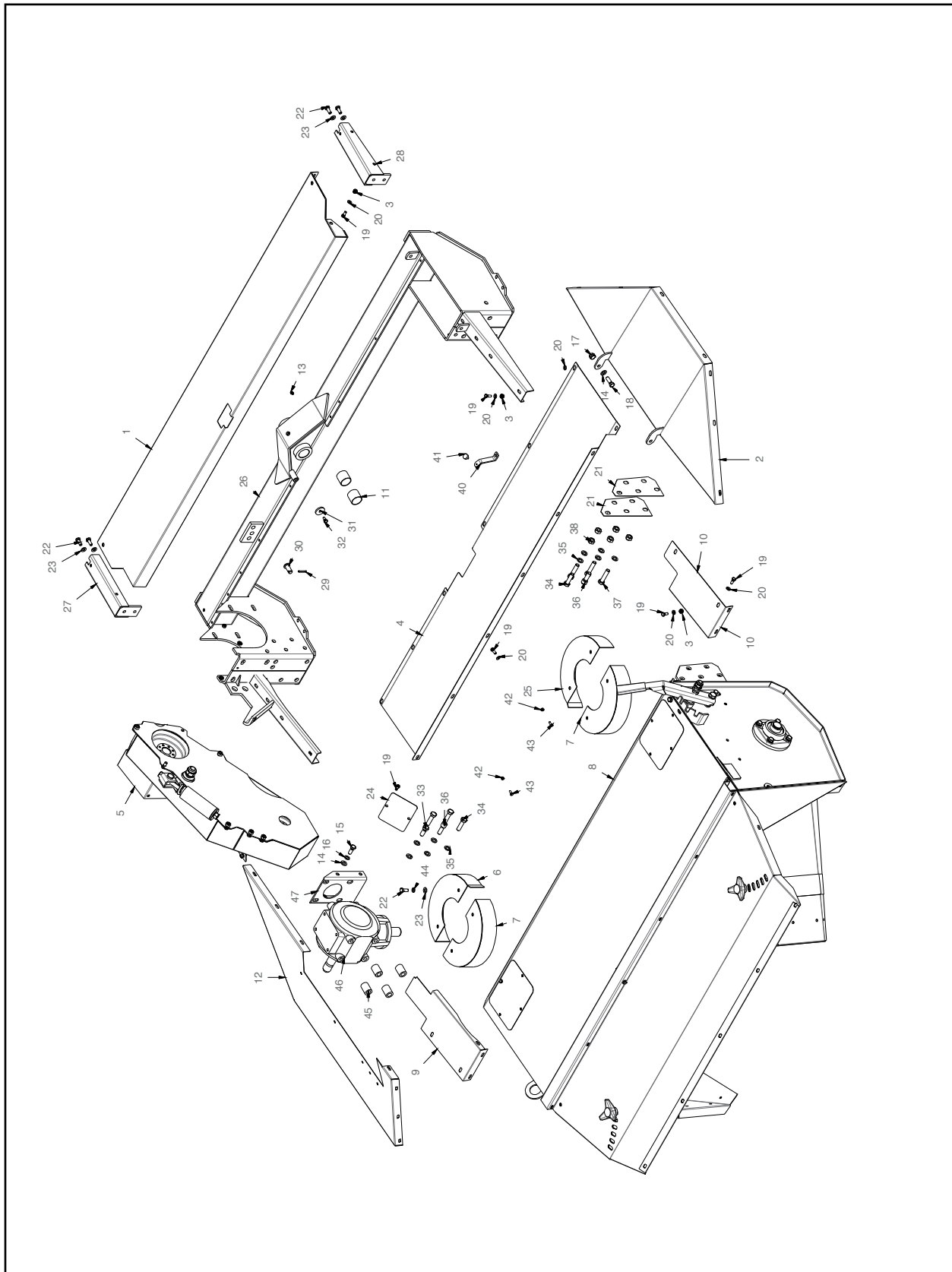
Hitch Group



Item	Part Number	Description	QTY 245	QTY 285	QTY 320
36	32002080	BAR ADJUSTER SPACER 8 mm	2	2	2
37	32002070	BAR ADJUSTER SPACER 1 mm	1	1	1
38	110010028	CHAIN 10	1	1	1
39	981108246	ELASTIC PIN UNI 6873 10X70 ZB	1	1	1
40	981106002	LOCK PIN AD R Ø3.5 UNI8833-B	1	1	1
41	32003130	STAND HINGE COMP.	1	1	1
42	981108604	ELASTIC PIN UNI 6873 10X60 ZINC	1	1	1
43	980206031	STRAIGHT GREASE CUP 8X1	1	1	1
44	980206715	SCREWTE UNI 5739 8.8 20X90 ZINC	1	1	1
45	32031052	BOXT 278 1000 G/'	1	1	1
	32031060	BOXT311 R 1:1.93 540 G/'	1	1	1
46	980206677	SCREWTE UNI 5739 8.8 16X35 ZB	4	4	4
47	980205269	BELLEVILLE SPRING M16 DIN2093	8	8	8
48	32002090	THIRD POINT PIN COMP.	1	1	1
49	32001512	SECOND POINT COMP.	1	1	1
50	980205366	SCREWTE UNI 5737 10.9 14X320 ZINC	1	1	1
51	980206021	SCREWTE UNI 5739 8.8 12X20 ZINC	2	2	2
52	980206134	NUT UNI 5587 6.8 PG 16 ALTO ZB	1	1	1
53	980206350	SCREWTE UNI 5739 8.8 16X50 ZINC	1	1	1
54	150020023	RELEASE	1	1	1
55	32003030	EXTERNAL SPRING SUSPENSION RC	1	1	1
56	32003040	INNER SPRING SUSPENSION RC	1	1	1
57	32003120	STAND COMP. RC	1	1	1
58	989931017	BULCKHEAD+ COLLAR COD.39501126R	1	1	1
59	980206704	WASHER UNI6592 D 13X24X2.5 ZB	4	4	4
60	989931020	OVAL END-WINDING COVER COD.4170402 CE	1	1	1
61	989931015	CARDAN 7C26032CE007N20 540 G/'	1	1	1
	989931044	CARDAN 1000 G/'	1	1	1
62	981108022	ELASTIC PIN 5X50 UNI8752 ZB	1	1	1
63	110010030	CHAIN LATCH	1	1	1
64	32004012	BAR OPENING CYLINDER	1	1	1
65	32004100	CYLINDER SPACER	4	4	4
66	989931018	CARDAN DS40061CE007001	1	1	1
67	150011023	SUSPENSION SPRING	1	1	1
68	32012010	ARM 245	1		
	32012012	ARM 285		1	
	32012014	ARM 320			1
69	32014000	LINK HINGE	1	1	1
70	150011014	SPRING CORE	1	1	1

Item	Part Number	Description	QTY 245	QTY 285	QTY 320
71	220A02950	TIE ROD	1	1	1
72	981700233	BUSHING AUTOLUB 40X44X40 DX	2	2	2
73	32013062	FLOTATION LOCKING	1	1	1
74	980206170	SCREWTE UNI 5739 8.8 8X16 ZB	1	1	1
75	32013110	LOCKING FLOTATION LEVER SET	1	1	
	32013112	FLOATING BLOCK LEVER GROUP 300-320-350 V2			1
76	980301420	REFLECTOR 07.039.000	2	2	2

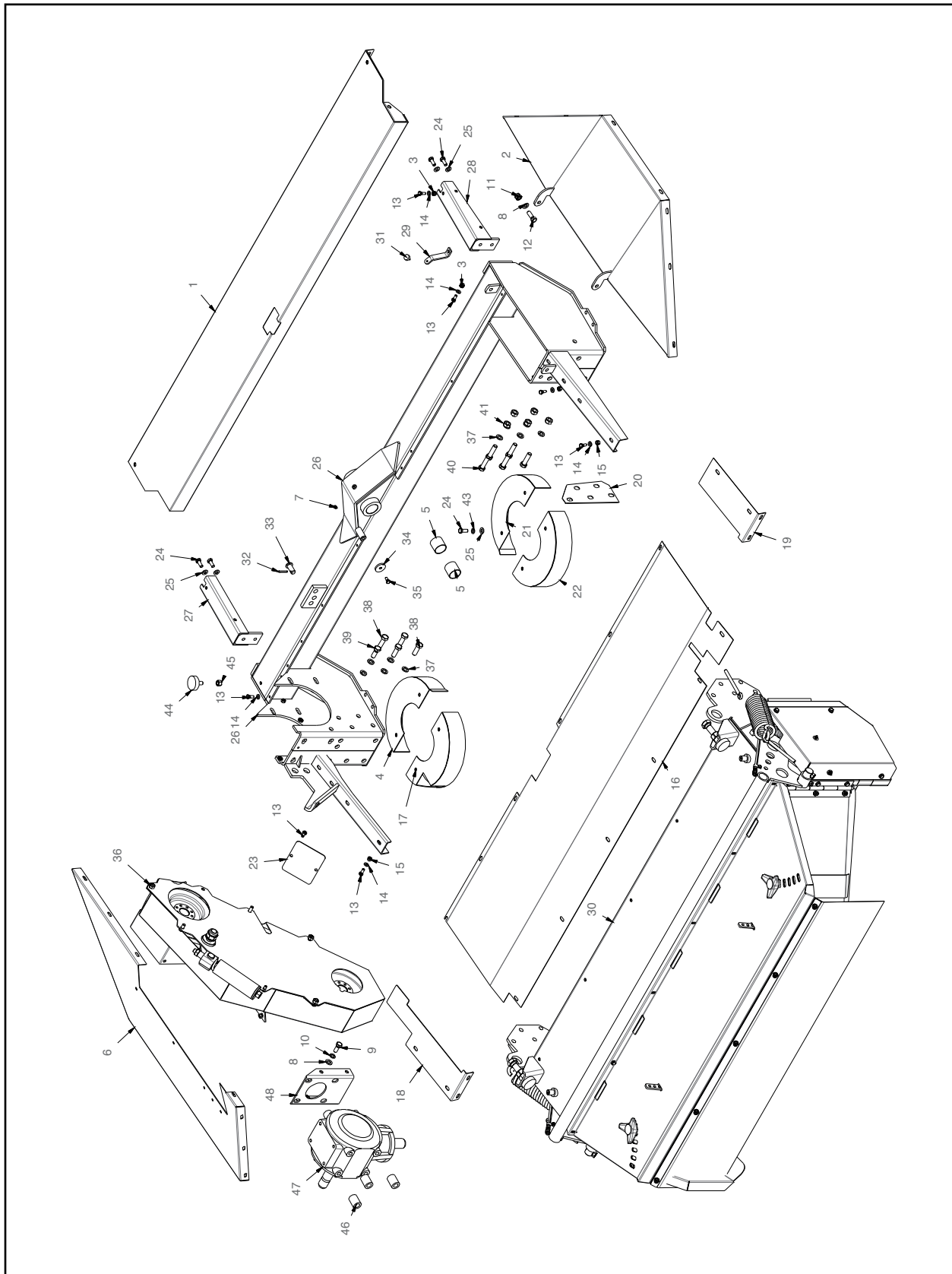
RCF Conditioner Frame



Item	Part Number	Description	QTY 245	QTY 285	QTY 320
1	32041010	FRONT COVER 245	1		
	32041020	FRONT COVER 285		1	
	32041030	FRONT COVER 320			1
2	32041210	RIGHT LATERAL COVER	1	1	1
3	980205148	AUTOBLOC NUT N. 6.8 PG 8	3	3	3
4	32042010	BACK COVER 245 RCF	1		
	32042020	BACK COVER 285 RCF		1	
	32042030	BACK COVER 320 RCF			1
5	32033210	RCFTRASMISSION GROUP	1	1	1
6	32015060	FRONT DRUM PROTECTION	1	1	1
7	32015062	BACK DRUM PROTECTION	2	2	2
8	32051010	CONDITIONING GROUP 245	1		
	32051020	CONDITIONING GROUP 285		1	
	32051030	CONDITIONING GROUP 320			1
9	32042045	LEFT LATERAL COVER	1	1	1
10	32042040	RIGHT LATERAL COVER	1	1	1
11	981700233	BRASS AUTOLUB 40X44X40 DX	2	2	2
12	32042060	LEFT LATERAL PROTECTION PLATE	1	1	1
13	980206031	STRAIGHT GREASE CUP 8X1	1	1	1
14	980206704	WASHER UNI6592 D 13X24X2.5 ZB	2	2	2
15	980206441	SCREWTE UNI 5739 8.8 12X30 ZINC	1	1	1
16	980206552	WASHER GROWER M12 ZB	1	1	1
17	980205699	NUT ES AUT. M12 UNI7473	1	1	1
18	980206435	SCREWTE UNI 5739 8.8 12X35 ZB	1	1	1
19	980206426	SCREWTE UNI 5739 8.8 8X20 ZB	6	6	6
20	980200144	WASHER UNI6592 D 8.4X17X1.6 ZB	6	6	6
21	32052075	ATTACK CONSOLE SPACER	2	2	2
22	980206109	SCREWTE UNI 5739 8.8 10X25 ZINC	5	5	5
23	980206245	WASHER M10 UNI6592 ZB	5	5	5
24	32015040	FRAME ISPECTION CLOSING	1	1	1
25	32015061	LEFT DRUM PROTECTION	1	1	1
26	32011010	FRAME 245	1		
	32011012	FRAME 285		1	
	32011014	FRAME 320			1
27	32011160	FRONT LEFT ARM SET	1	1	1
28	32011162	FRONT RIGHT ARM SET	1	1	1
29	981108214	ELASTIC PIN UNI 6873 5X36 ZINC	1	1	1
30	32013010	PIN D16	1	1	1
31	32013062	FLOTATION STOPPER	1	1	1

Item	Part Number	Description	QTY 245	QTY 285	QTY 320
32	980206170	SCREWTE UNI 5739 8.8 8X16 ZB	1	1	1
33	980205337	SCREWTE UNI 5739 10.9 14X35	1	1	1
34	980205362	SCREWTE UNI 5737 10.9 14X50	4	4	4
35	980205392	WASHER GROWER D 14 RINF	10	10	10
36	980205221	SCREWTCEI UNI 5931 8.8 14X40	2	2	2
37	980205398	SCREWTE UNI 5737 10.9 14X60	3	3	3
38	980206556	METABLOC NUT M 14 ZG	5	5	5
39	32042910	PROTECTION BURLAP 245 RCF	1	1	1
40	32041225	RIGHT PROTECTION SUPPORTING	1	1	1
41	980900290	ANTIVIBRATION Ø20 M6	1	1	1
42	980206227	METABLOC NUT M 6 ZG	2	2	2
43	980206004	SCREWTE UNI 5739 8.8 6X16 ZINC	2	2	2
44	980206557	WASHER GROWER D 10 RINF ZINC	1	1	1
45	32015035	85HP BOX FIXING BUSHING	4	4	4
46	32031070	GEAR BOX TV312H 1:3 9.312.732.00	1	1	1
47	32015015	85HP COUNTERBOX SUPPORT	1	1	1

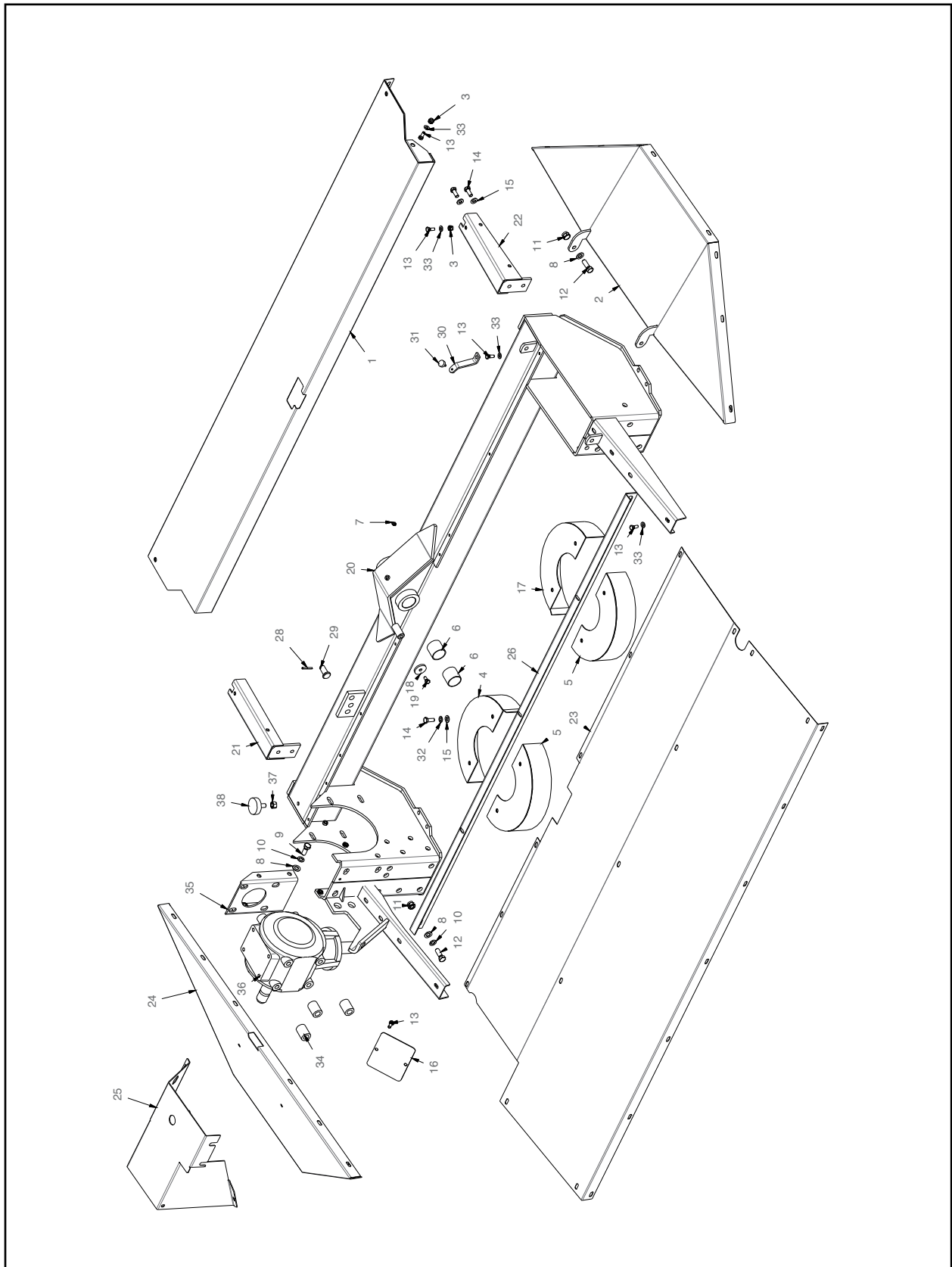
RCG Conditioner Frame



Item	Part Number	Description	QTY 245	QTY 285	QTY 320
1	32041010	FRONT DUMP COWLING 245	1		
	32041020	FRONT DUMP COWLING 285		1	
	32041030	FRONT DUMP COWLING 320			1
2	32041210	RIGHT LATERAL COVER	1	1	1
3	980205148	AUTOBLOC NUT N. 6.8 PG 8	1	1	1
4	32015060	FRONT RIGHT DRUM PROTECTION	1	1	1
5	981700233	BUSHING AUTOLUB 40X44X40 DX	1	1	1
6	32042060	LATERAL PROTECTION SHIELD	1	1	1
7	980206031	STRAIGHT GREASE CUP 8X1	1	1	1
8	980206704	WASHER UNI6592 D 13X24X2.5 ZB	1	1	1
9	980206441	SCREWTE UNI 5739 8.8 12X30 ZINC	5	5	5
10	980206552	WASHER GROWER M12 ZB	5	5	5
11	980205699	NUT ES AUT. M12 UNI7473	1	1	1
12	980206435	SCREWTE UNI 5739 8.8 12X35 ZB	1	1	1
13	980206426	SCREWTE UNI 5739 8.8 8X20 ZB	1	1	1
14	980200144	WASHER UNI6592 D 8.4X17X1.6 ZB	1	1	1
15	980206098	NUT UNI 5587 6.8 PG 8 ALTO ZB	1	1	1
16	32042210	REAR PROTECTION 245 RCG	1		
	32042220	REAR PROTECTION 285 RCG		1	
	32042230	REAR PROTECTION 320 RCG			1
17	32015080	DRUM PROTECTION RCG	1	1	1
18	32042240	LEFT LATERAL COVER RCG	1	1	1
19	32042250	RIGHT LATERAL COVER RCG	1	1	1
20	32052075	ATTACK CONSOLE SPACER	1	1	1
21	32015061	FRONT LEFT DRUM PROTECTION	1	1	1
22	32015062	REAR DRUM PROTECTION	1	1	1
23	32015040	FRAME ISPECTION CLOSING	1	1	1
24	980206109	SCREWTE UNI 5739 8.8 10X25 ZINC	5	5	5
25	980206245	WASHER M10 UNI6592 ZB	5	5	5
26	32011010	FRAME 245	1	1	1
27	32011160	FRONT LEFT ARM SET	1	1	1
28	32011162	FRONT RIGHT ARM SET	1	1	1
29	32041225	RIGHT PROTECTION SUPPORTING	1	1	1
30	32055012	ROLLER CONDITIONER GROUP 245	1		
	32055022	ROLLER CONDITIONER GROUP 285		1	
	32055032	ROLLER CONDITIONER GROUP 320			1
31	980900290	ANTIVIBRATION Ø20 M6	1	1	1
32	981108214	ELASTIC PIN UNI 6873 5X36 ZINC	1	1	1
33	32013010	HINGE D16	1	1	1

Item	Part Number	Description	QTY 245	QTY 285	QTY 320
34	32013062	FLOTATION LOCKING	1	1	1
35	980206170	SCREWTE UNI 5739 8.8 8X16 ZB	1	1	1
36	32033110	RCG TRASMISSION	1	1	1
37	980205392	WASHER GROWER D 14	10	10	10
38	980205368	SCREWTE UNI 5739 10.9 14X40	4	4	4
39	980205337	SCREWTE UNI 5739 10.9 14X35	1	1	1
40	980205362	SCREWTE UNI 5737 10.9 14X50	5	5	5
41	980206556	METABLOC NUT M 14 ZG	5	5	5
42	32042915	PROTECTION BURLAP 245 RCG	1		
	32042925	PROTECTION BURLAP 285 RCG		1	
	32042935	PROTECTION BURLAP 320 RCG			1
43	980206557	WASHER GROWER D 10 RINF ZINC	1	1	1
44	980900280	ANTIVIBRATION 5015	1	1	1
45	980205196	NUT ES UNI5587 M12	1	1	1
46	32015035	85HP BOX FIXING BUSHING	3	3	3
47	32031070	GEAR BOX TV312H 1:3 9.312.732.00	1	1	1
48	32015015	85 HP COUNTERBOX SUPPORT	1	1	1

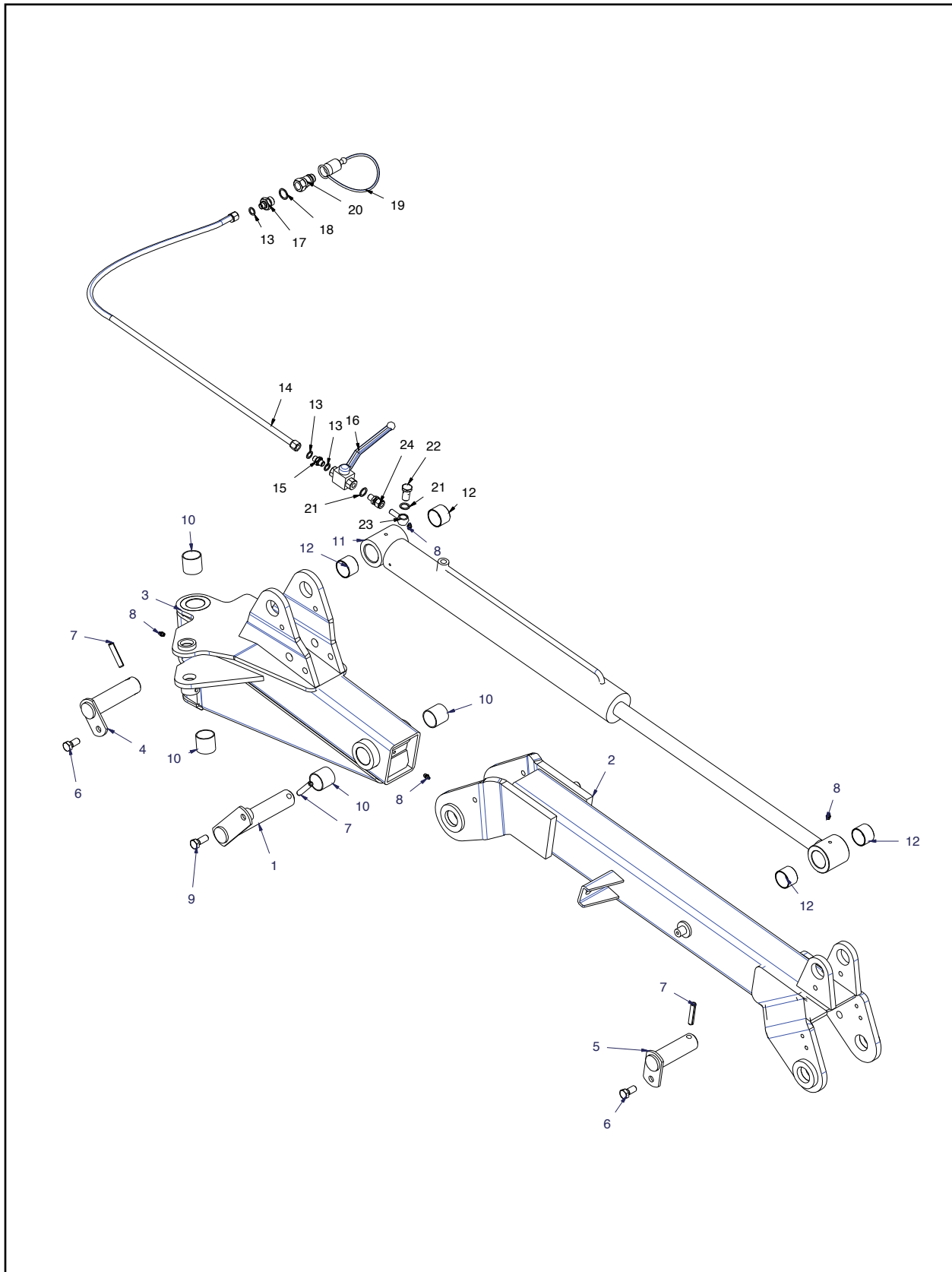
Frame



Item	Part Number	Description	QTY 245	QTY 285	QTY 320
1	32041010	FRONT DUMP COWLING 245	1		
	32041020	FRONT DUMP COWLING 285		1	
	32041030	FRONT DUMP COWLING 320			1
2	32041210	RIGHT COWLING	1	1	1
3	980205148	AUTOBLOC NUT N. 6.8 PG 8	3	3	3
4	980205148	FRONT DRUM PROTECTION DX	1	1	1
5	32015062	REAR DRUM PROTECTION	2	2	2
6	981700233	BUSHING AUTOLUB 40X44X40 DX	2	2	2
7	980206031	STRAIGHT GREASE CUP 8X1	1	1	1
8	980206704	WASHER UNI6592 D 13X24X2.5 ZB	3	3	3
9	980206441	SCREWTE UNI 5739 8.8 12X30 ZINC	1	1	1
10	980206552	WASHER GROWER M12 ZB	2	2	2
11	980205699	NUT ES AUT. M12 UNI7473	2	2	2
12	980206435	SCREWTE UNI 5739 8.8 12X35 ZB	2	2	2
13	980206426	SCREWTE UNI 5739 8.8 8X20 ZB	5	5	5
14	980206109	SCREWTE UNI 5739 8.8 10X25 ZINC	5	5	5
15	980206245	WASHER M10 UNI6592 ZB	5	5	5
16	32015040	FRAME ISPECTION CLOSING	1	1	1
17	32015061	FRONT DRUM PROTECTION SX	1	1	1
18	32013062	FLOTATION LOCKING	1	1	1
19	980206170	SCREWTE UNI 5739 8.8 8X16 ZB	1	1	1
20	32011010	FRAME 245	1	1	1
21	32011160	FRONT ARM SX	1	1	1
22	32011162	FRONT ARM DX	1	1	1
23	32041110	REAR COVER 245	1		
	32041120	REAR COVER 285		1	
	32041130	REAR COVER 320			1
24	32041240	LATERAL COVER	1	1	1
25	32041250	CARDAN PROTECTION SHIELD	1	1	1
26	32041115	COVER ANGULAR REINFORCEMENT 245	1		
	32041125	COVER ANGULAR REINFORCEMENT 285		1	
	32041175	COVER ANGULAR REINFORCEMENT 320			1
27	32042970	PROTECTION BURLAP 245 AN	1		
	32042980	PROTECTION BURLAP 285 AN		1	
	32042990	PROTECTION BURLAP 320 AN			1
28	981108214	ELASTIC PIN UNI 6873 5X36 ZINC	1	1	1
29	32013010	HINGE D16	1	1	1
30	32041225	RIGHT PROTECTION SUPPORTING	1	1	1
31	980900290	ANTIVIBRATION Ø20 M6	1	1	1

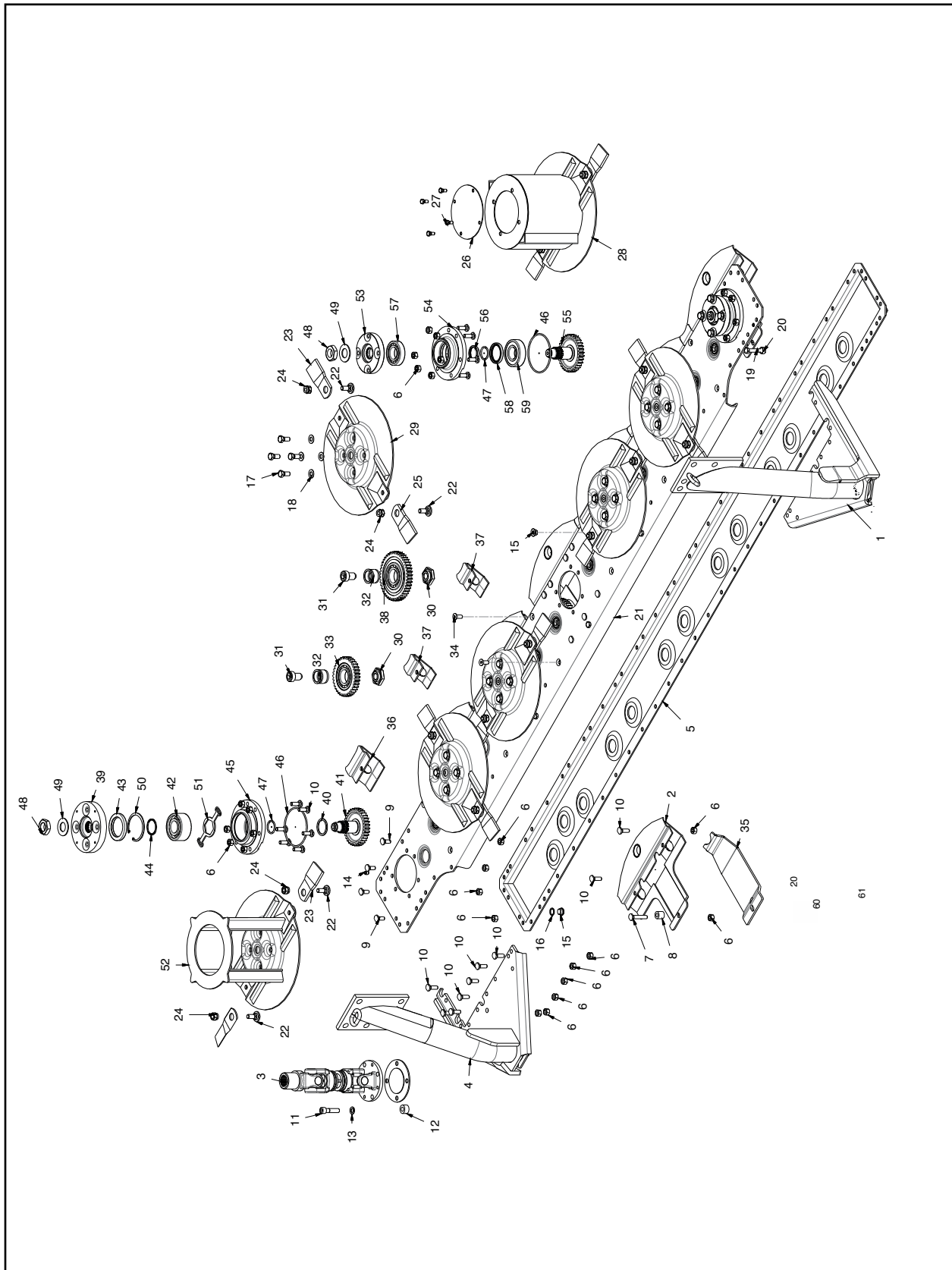
Item	Part Number	Description	QTY 245	QTY 285	QTY 320
32	980206557	WASHER GROWER D 10 RINF ZINC	1	1	1
33	980200144	WASHER UNI6592 D 8.4X17X1.6 ZB	4	4	4
34	32015035	85HP BOX FIXING BUSHING	3	3	3
35	32015015	85 HP COUNTERBOX SUPPORT	1	1	1
36	32031070	GEAR BOXTV312H 1:3 9.312.732.00	1	1	1
37	980205196	NUT ES UNI5587 M12	1	1	1
38	980900280	ANTIVIBRATION 5015	1	1	1

Hydraulic Arm



Item	Part Number	Description	QTY 245	QTY 285	QTY 320
1	32014030	VERTICAL RISING HINGE	1	1	1
2	32012410	MOBILE ARM 245	1		
	32012412	MOBILE ARM 285		1	
	32012414	MOBILE ARM 320			1
3	32012512	MOBILE ARM ATTACK	1	1	1
4	32014070	FRONT CYLINDER HINGE OF VERTICAL RISING	1	1	1
5	32014060	CYLINDER HINGE OF VERTICAL RISING	1	1	1
6	980205559	SCREWTE UNI 5739 8.8 14X25 ZINC	2	2	2
7	981108023	ELASTIC PIN UNI 6873 12X60 ZINC	3	3	3
8	980206031	STRAIGHT GREASE CUP 8X1	4	4	4
9	980206299	SCREWTE UNI 5739 8.8 14X35 ZINC	1	1	1
10	981700234	BRASS AUTOLUB 40X44X50 DX	4	4	4
11	32016030	VERTICAL LIFT CYLINDER 70x600	1	1	1
12	981700021	BRASS AUTOLUB 40X44X30 DX	4	4	4
13	981600630	COPPER W ASHER 1/4"	3	3	3
14	981013417	TUBE 1/4"L=2900 FD/FD	1	1	1
15	980100626	NIPLES M/M 1/4"	1	1	1
16	980600397	CLOSER VANE 1/4G	1	1	1
17	980100710	NIPLES M/M 1/2"-1/4"	1	1	1
18	981600619	COPPER W ASHER 1/2"	1	1	1
19	980100618	COVER JOINT 1/2"	1	1	1
20	980100617	RAPIT JOINT M 1/2"	1	1	1
21	981600618	COPPER W ASHER 3/8"	2	2	2
22	980100662	PIERCED SCREW 3/8"	1	1	1
23	980100612	RING 3/8"	1	1	1
24	980100611	ROUNDING TN 92-12L 1/4"	1	1	1

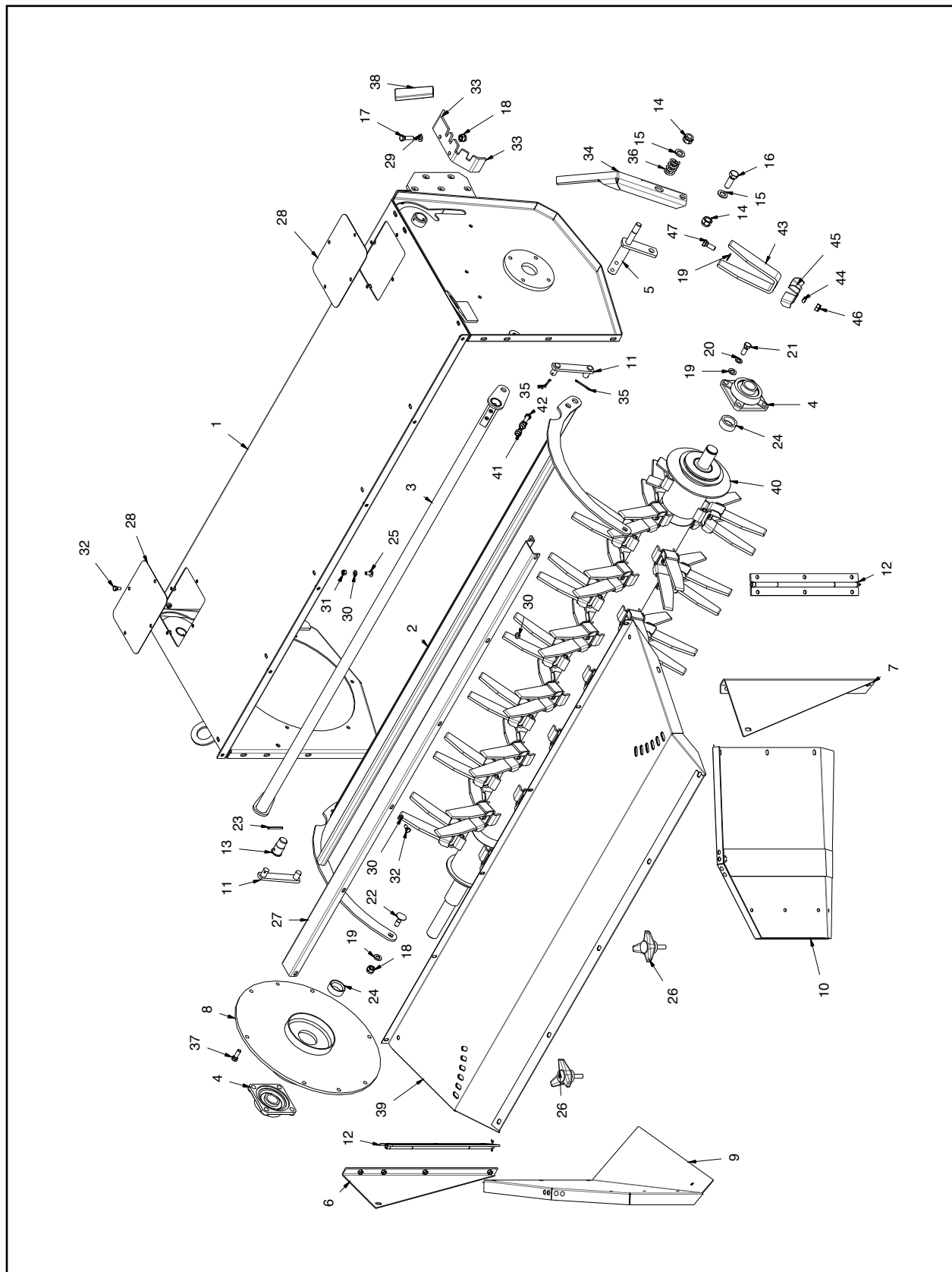
Cutter Bar



Item	Part Number	Description	QTY 245	QTY 285	QTY 320
1	32021181	RIGHT COLUMN	1	1	1
2	10021000	STONE BUFFER	6	7	8
3	32031010	CARDAN SHAFT W 3200 12.35.48	1	1	1
4	32021310	LEFT COLUMN	1	1	1
5	32021020	GEARTANK 245	1		
	32021040	GEARTANK 285		1	
	32021060	GEARTANK 320			1
6	980205320	NUT UNI 5587 10.9 M10	105	119	133
7	113001150	SPECIAL SCREW M10X54	5	6	7
8	113001250	STONE-BUFFER MARK UP BUSHING	5	6	7
9	113001050	SPECIAL SCREW M10X24	49	54	39
10	404710100	SPECIAL SCREW M10X30	54	60	68
11	980206217	SCREWTCEI UNI 5931 12.9 12X50	4	4	4
12	32031014	CARDAN FLANGE SPACER	4	4	4
13	980206552	WASHER GROWER M12 ZB	4	4	4
14	981108024	ELASTIC PIN UNI 6873 10X10	2	2	2
15	980206519	PLUGTCE2-3/8"C.S.CAVA ES.	2	2	2
16	980600695	ALU W ASHER 3/8"	2	2	2
17	980205382	SCREWTE UNI 5739 10.9 PG 12X25 ZB	20	24	32
18	980205534	CUP SPRING 25X12,2X1,5 ZG	24	28	32
19	980206018	SCREWTE UNI 5737 8.8 10X60 ZINC	6	7	8
20	980205250	NUT METALBLOC M 10 ZB	12	14	16
21	32021011	TANK COVER 245 V2	1		
	32021031	TANK COVER 285 V2		1	
	32021051	TANK COVER 320 V2			1
22	505060	BLADE CONNECTION SCREW	12	14	16
23	980204184	KNIFE MER 129	6	7	8
24	980205699	NUT ES AUT. M12 UNI7473	12	14	16
25	980204183	KNIFE MEL 129	6	7	8
26	32022015	DRUM CUP	1	1	1
27	980206170	SCREWTE UNI 5739 8.8 8X16 ZB	4	4	4
28	133000250	LATERAL DRUM COMP.	1	1	1
29	113000750	CUTTING DISK	4	5	6
30	113002050	SPECIAL NUT M20	10	13	14
31	404710700	SCREWTCEI M 20X30 VE7986	10	13	14
32	10021042	BEARING PIN V2	10	13	14
33	113000300	TOOTHED W HEEL Z36		3	
34	980205516	SCREWTSEI UNI5933 M10X25 10.9 BR	10	12	14
35	32021390	ANTIE W EAR SHOE	6	7	9

Item	Part Number	Description	QTY 245	QTY 285	QTY 320
36	10021131	CURVED W IDE SHOE V2		1	
37	10021021	CURVED CLOSE SHOE V2	4	5	7
38	113000200	TOOTHET WHEEL Z=45	10	10	14
39	32022230	DISK FLANGE	1	1	1
40	32022240	LOW ER SPACER	1	1	1
41	32022250	GEAR Z=34	1	1	1
42	981304099	BEARING 3307 2RS C3	1	1	1
43	980900168	OIL RETAINER CR 55X80X8 CRW 1 V	1	1	1
44	980900169	OR 146	1	1	1
45	32022220	RENFORCED HUB	1	1	1
46	980900691	O-RING 4437 DI=110.72 SP=3.53	6	7	8
47	980900079	OR 4131 DI=32.92 SP=3.53	6	7	8
48	980205247	NUT ES UNI5589 M27X2	6	7	8
49	980205529	BELLEVILLES PRING D27.5X52X2.5	6	7	8
50	981108100	INT. RING UNI 7437 C70 80	1	1	1
51	32022260	STOPPING NUT W RENCH	1	1	1
52	32022017	OPEN DRUM COMP.	1	1	1
53	113000550	DISK FLANGE STAND	5	6	7
54	113000450	BEARING STAND	5	6	7
55	113000250	GEAR Z=34	5	6	7
56	113000650	BEARING SPACER	5	6	7
57	981304161	BEARING 6207 2RS C3	5	6	7
58	980900139	OIL RETAINER DIN 3760 45X60X8 NB	5	6	7
59	981304154	BEARING 6307 2Z C3	5	6	7
60	85501189	WASHER 10 FOR SUPPLEMENTARY SKID	6	7	8
61	10021003	SPEC SCREW 10X65	6	7	8

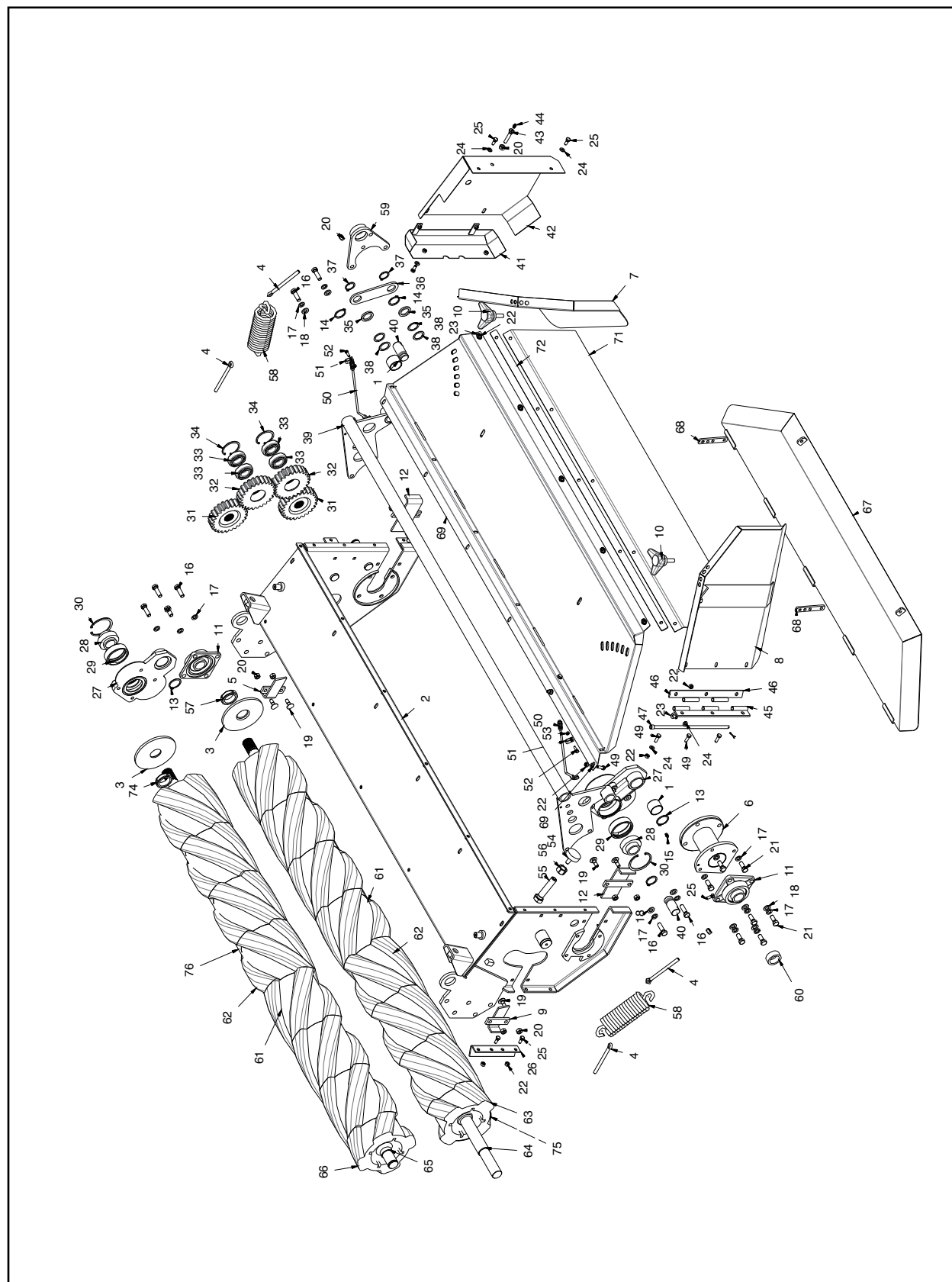
Finger Conditioner



Item	Part Number	Description	QTY 245	QTY 285	QTY 320
1	32052010	FRAME CONDITIONER 245 RCF	1		
	32052020	FRAME CONDITIONER 285 RCF		1	
	32052030	FRAME CONDITIONER 320 RCF			1
2	32054010	CONDITIONER BALANCE PLATFORM COMP. 245	1		
	32054020	CONDITIONER BALANCE PLATFORM COMP. 285		1	
	32054030	CONDITIONER BALANCE PLATFORM COMP. 320			1
3	32054110	BALANCE PLATFORM CONTROL COMPENSATOR COMP. 245	1		
	32054120	BALANCE PLATFORM CONTROL COMPENSATOR COMP. 285		1	
	32054130	BALANCE PLATFORM CONTROL COMPENSATOR COMP. 320			1
4	981304007	STAND SKFY35TF	2	2	2
5	241L02350	PIN DX BEAM	1	1	1
6	241L01250	RIGHT SIDE EXTENSION	1	1	1
7	241L01350	LEFT SIDE EXTENSION	1	1	1
8	32052100	LEFT SIDE COVER CONTROL	1	1	1
9	241L01650	LEFT GRASS SCREEN	1	1	
	32054315	LONG LEFT GRASS SCREEN			1
10	241L01750	RIGHT GRASS SCREEN	1	1	
	32054310	LONG WRIGHT GRASS SCREEN			1
11	241L01050	BALANCE PLATFORM CONTROL ROD	2	2	2
12	32054400	GRASS SCREEN HINGE	2	2	2
13	241L02450	COMPENSATOR LEFT HINGE	1	1	1
14	980205671	NUT ES AUT M16 UNI7473	2	2	2
15	980206498	WASHER UNI6592 Ø 17X30X3 ZB	2	2	2
16	980206340	SCREWTE UNI 5739 8.8 16X45 ZINC	1	1	1
17	980206377	SCREWTE UNI 5739 8.8 10X35 ZB	1	1	1
18	980205699	NUT ES AUT. M12 UNI7473	2	2	2
19	980206704	WASHER UNI6592 D 13X24X2.5 ZB	43	53	61
20	980206552	WASHER GROWER M12 ZB	4	4	4
21	980206441	SCREWTE UNI 5739 8.8 12X30 ZINC	4	4	4
22	980206686	SCREWTTDE UNI 5732 12X35 ZINC	1	1	1
23	981108608	DOWEL PIN UNI 6873 6X50 ZINC	1	1	1
24	241L00950	BEARING SPACER	2	2	2
25	980206680	SCREWTTDE UNI 5732 8X20 ZINC	11	13	15
26	980304002	HANDLE GRIP VB639/100 P M12X40	2	2	2
27	32053040	OMEGA REINFORCEMENT UPPER COWLING 245	1		
	32053050	OMEGA REINFORCEMENT UPPER COWLING 285		1	
	32053060	OMEGA REINFORCEMENT UPPER COWLING 320			1

Item	Part Number	Description	QTY 245	QTY 285	QTY 320
28	32042100	INSPECTION HOLE CLOSING	2	2	2
29	980206245	WASHER M10 UNI6592 ZB	1	1	1
30	980200144	WASHER UNI6592 D 8.4X17X1.6 ZB	5	5	5
31	980206098	NUT UNI 5587 6.8 PG 8 ALTO ZB	3	3	3
32	980206170	SCREWTE UNI 5739 8.8 8X16 ZB	3	3	3
33	32054210	BALANCE PLATFORM CONTROL LEVEL SELECTOR	1	1	1
34	32054220	BALANCE PLATFORM ADJUSTMENT LEVER	1	1	1
35	980200460	SPLINT PIN 4X40 UNI1336	2	2	2
36	110080003	SPRING 5X25X50	1	1	1
37	980206352	SCREWTE UNI 5739 8.8 10X30 ZINC	1	1	1
38	981400130	HANDLE GRIP MOD.1010 30X8	1	1	1
39	32053010	COMP. REAR BONNET 245	1		
	32053020	COMP. REAR BONNET 285		1	
	32053030	COMP. REAR BONNET 320			1
40	32051310	COM. ROTOR 245	1		
	32051320	COM. ROTOR 285		1	
	32051330	COM. ROTOR 320			1
41	980205250	METABLOC NUT M 10 ZB	2	2	2
42	980206018	SCREWTE UNI 5737 8.8 10X60 ZINC	2	2	2
43	32051410	TINE CONDITIONER	38	48	56
44	32051420	TINE SCREW SPACER	38	48	56
45	32051430	TINE UPPER BRACKET	38	48	56
46	980206047	AUTOBLOC NUT N 6.8 PF12X1.25 DOWN	38	48	56
47	980206046	SCREWTE UNI 5740 8.8 12X30X1.25 ZINC	38	48	56

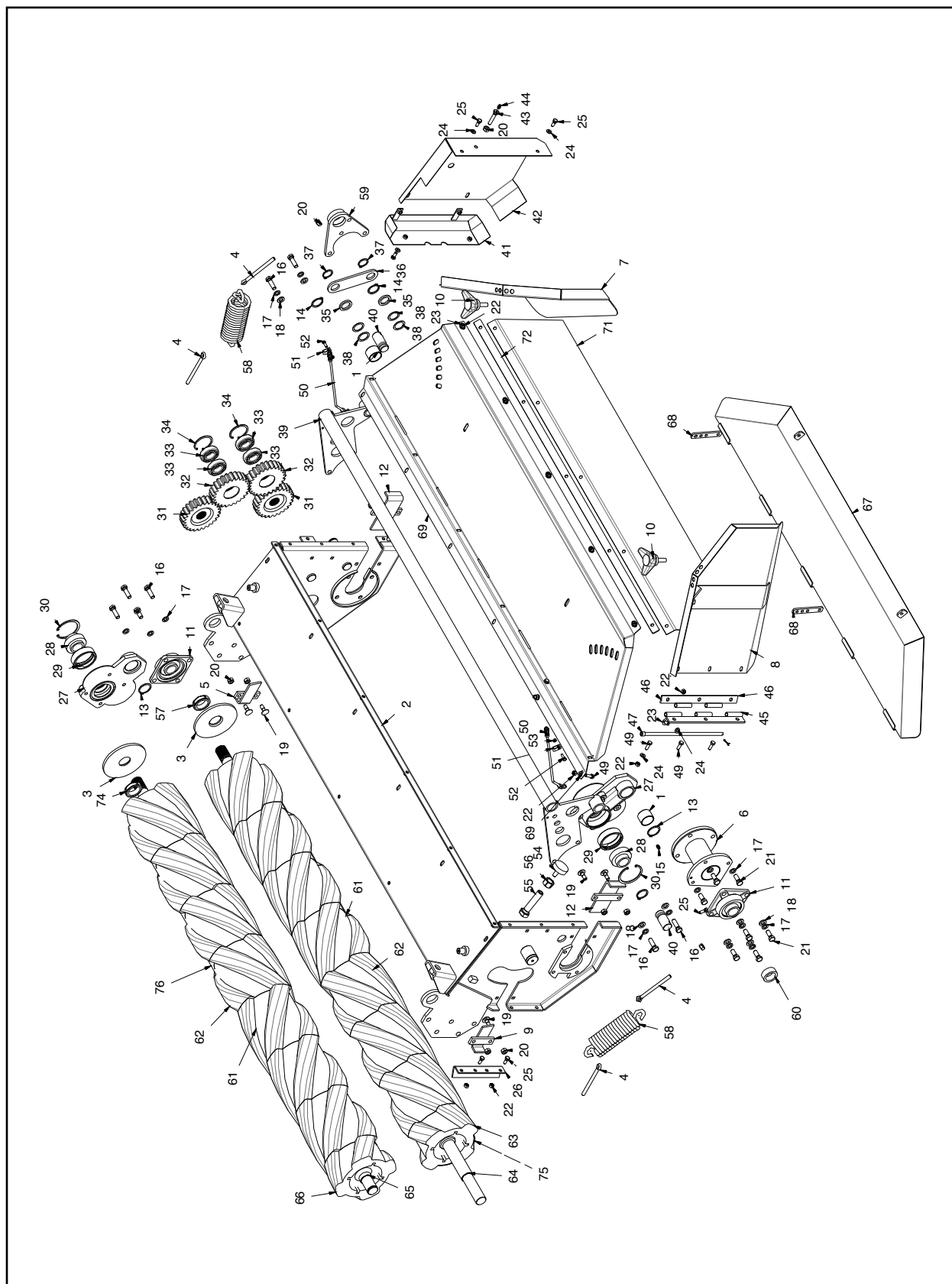
Roller Conditioner Part 1



Item	Part Number	Description	QTY 245	QTY 285	QTY 320
1	981700021	AUTOLUB BUSHING 40X44X30 DX	2	2	2
2	32055110	CONDITIONER FRAME 245	1		
	32055120	CONDITIONER FRAME 285		1	
	32055130	CONDITIONER FRAME 320			1
3	32056280	FLANGE PLUGS LOCK	2	2	2
4	160060032	TIE ROD M10	4	4	4
5	32055765	UPPER ROLLER LEFT HEAD CUP	1	1	1
6	32055810	MOTOR EXTENSION ENTRY	1	1	1
7	37053040	RIGHT CONVEYOR COMP.	1		
	37053042	RIGHT LONG CONVEYOR COMP.		1	
	32056720	RIGHT EXTRA LONG CONVEYOR COMP.			1
8	37053030	LEFT CONVEYOR COMP.	1		
	37053032	LEFT LONG CONVEYOR COMP.		1	
	32056710	LEFT EXTRA LONG CONVEYOR COMP.			1
9	32055760	UPPER ROLLER HEAD CUP	1	1	1
10	980304002	HAND WHEEL VB639/100 P M12X40	2	2	2
11	981304007	STAND SKFY35TF	2	2	2
12	32055730	LOWER ROLLER HEAD CUP	2	2	2
13	981108260	RING EST. UNI 7435 C70 40	2	2	2
14	981108250	RING EST. UNI 7436 C70 35X2,5	3	3	3
15	980206031	GREAS CUP 8X1	2	2	2
16	980206016	SCREWTE M12X40 8.8 UNI5739 ZB	7	7	7
17	980206552	WASHER GROWER M12 ZB	16	16	16
18	980206704	WASHER UNI6592 D 13X24X2.5 ZB	8	8	8
19	980206685	SCREWTTDE UNI 5732 10X30 ZINC	8	8	8
20	980206022	NUT UNI 5587 6.8 PG 10 ALTO ZINC	11	11	11
21	980206441	SCREWTE UNI 5739 8.8 12X30 ZINC	9	9	9
22	980206098	NUT UNI 5587 6.8 PG 8 ALTO ZB	24	24	24
23	980206680	SCREWTTDE UNI 5732 8X20 ZINC	11	11	11
24	980200144	WASHER UNI6592 D 8.4X17X1.6 ZB	27	27	27
25	980206426	SCREWTE UNI 5739 8.8 8X20 ZB	13	13	13
26	32055460	FRONT DEFLECTOR	2	2	2
27	32055400	UPPER ROLLER STAND	2	2	2
28	981304031	BEARING YAR 207 2RF	2	2	2
29	160060024	PIVOT STAND	2	2	2
30	981108100	RING INT. UNI 7437 C70 80	2	2	2
31	32056610	TORQUE TOOTHED WHEEL Z=25	2	2	2
32	32056620	TOOTHED WHEEL	2	2	2
33	981304162	BEARING 6206 2RS C3	4	4	4

Item	Part Number	Description	QTY 245	QTY 285	QTY 320
34	981108051	RING INT. UNI 7437 C70 62	2	2	2
35	150030010	SPACER 35 X 5	2	2	2
36	32056630	TOOTHED WHEEL JOINT	1	1	1
37	981108247	RING EST. UNI 7436 C70 30X2	2	2	2
38	980200736	RING DIN 988 30x40X1	4	4	4
39	32055510	MOBILE PIN JOINT 245	1		
	32055512	MOBILE PIN JOINT 285		1	
	32055514	MOBILE PIN JOINT 320			1
40	32055560	SPRING PINTIE ROD	2	2	2
41	32042135	FRONT COVER COMP.	1	1	1
42	32042140	LATERAL SHIELD COVER	1	1	1
43	32056650	EYE SCREW FOR LUBRIFICATION	1	1	1
44	980206128	STRAIGHT GREASE CUP 6X1	1	1	1
45	32055570	EXTERNAL CONVEYOR HINGE	2	2	2
46	32055580	INNER CONVEYOR HINGE	2	2	2
47	32055590	HINGE PIN COMP.	2	2	2
48	980206030	SPLIT PIN	2	2	2

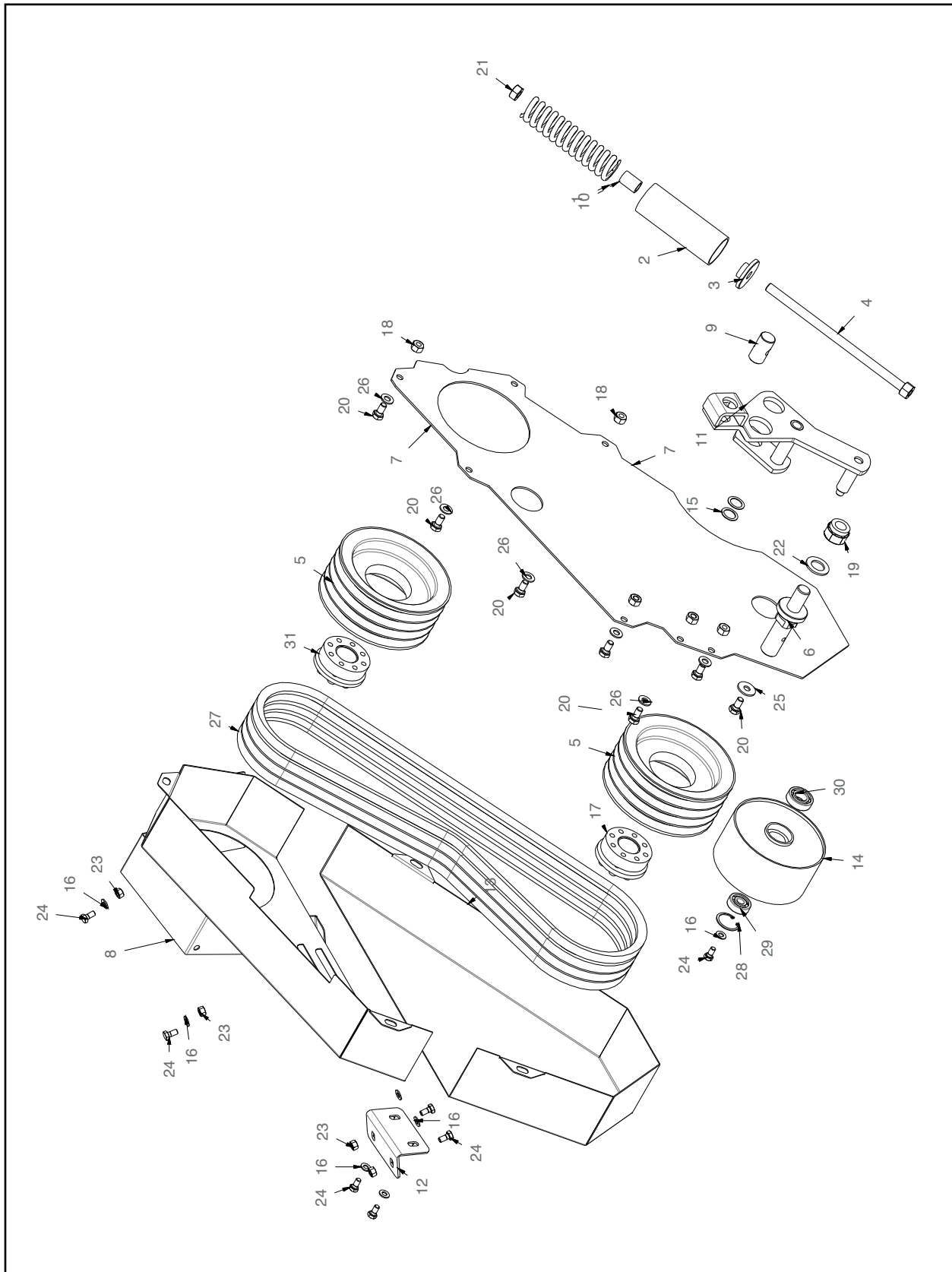
Roller Conditioner Part 2



Item	Part Number	Description	QTY 245	QTY 285	QTY 320
49	980206437	SCREWTE UNI 5739 8.8 8X25 ZINC	8	8	8
50	32055600	UPPER ROLLER GREASE SOCKET	2	2	2
51	32055604	LOKING SOCKET CLAW	2	2	2
52	980206093	SCREWTE UNI 5739 8.8 6X20 ZIN	2	2	2
53	980206095	NUT UNI 5587 6.8 PG 6 ALTO ZINC	2	2	2
54	980900280	ANTIVIBRATION 5015	2	2	2
55	32055565	ROLLE PAD SCREW	2	2	2
56	980205238	NUT UNI 5587 6.8 PG 20 ALTO ZINC	2	2	2
57	980205248	METAL RING 40X1,5	1	1	1
58	50051800	SPRING Ø75X10 16 RIV	2	2	2
59	32056640	GEARS REINFORCEMENT	1	1	1
60	32055850	LOW ER ROLLER PULLEY SPACER	1	1	1
61	32056510	RIGHT ELLIPTICAL SECTOR	7	8	10
62	32056520	LEFT ELLIPTICAL SECTOR	7	8	10
63	32056540	LEFT FINAL ELLIPTICAL SECTOR 245	1		
	32056560	LEFT FINAL ELLIPTICAL SECTOR 285		1	
	32056580	LEFT FINAL ELLIPTICAL SECTOR 320			1
64	32056050	LOW ER ROLLER COMP. 245	1		
	32056060	LOW ER ROLLER COMP. 285		1	
	32056070	LOW ER ROLLER COMP. 320			1
65	32056350	UPPER ROLLER COMP. 245	1		
	32056360	UPPER ROLLER COMP. 285		1	
	32056370	UPPER ROLLER COMP. 320			1
66	32056530	RIGHT FINAL ELLIPTICAL SECTOR 245	1		
	32056550	RIGHT FINAL ELLIPTICAL SECTOR 285		1	
	32056570	RIGHT FINAL ELLIPTICAL SECTOR 320			1
67	32055913	REAR BAFFLE PLATE 245 V2	1		
	32055923	REAR BAFFLE PLATE 285 V2		1	
	32055933	REAR BAFFLE PLATE 320 V2			1
68	32055785	PLATE	2	2	2
69	32055614	REAR DUMP COW LING 245	1		
	32055624	REAR DUMP COW LING 285		1	
	32055634	REAR DUMP COW LING 320			1
70	980206684	SCREWTTDE UNI 5732 8X25 ZINC	1	1	1
71	32056810	REAR CONDITIONER BURLAP 245	1		
	32056820	REAR CONDITIONER BURLAP 285		1	
	32056830	REAR CONDITIONER BURLAP 320			1

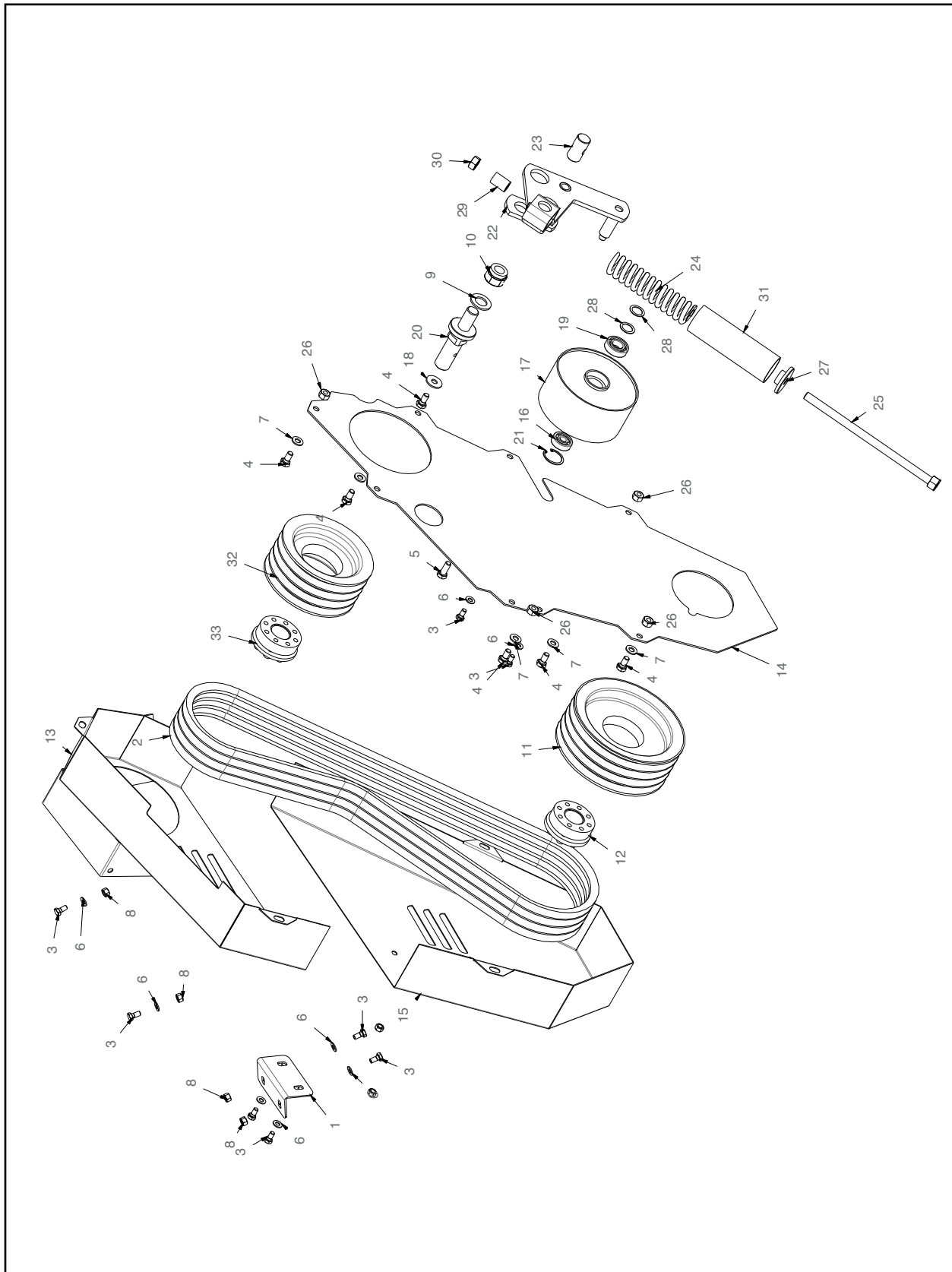
Item	Part Number	Description	QTY 245	QTY 285	QTY 320
72	32056812	REAR BURLAP STRIPE 245	1		
	32056822	REAR BURLAP STRIPE 285		1	
	32056832	REAR BURLAP STRIPE 320			1
73	980206555	WASHER GROWER D 8 RINF ZB	5	5	5
74	980205412	METAL RING 40X1,5 SX	1	1	1
75	32056010	SET ROLLER UPPER 245 RCG	1		
	32056020	SET ROLLER UPPER 285 RCG		1	
	32056030	SET ROLLER UPPER 320 RCG			1
76	32056310	SET ROLLER LOW ER 245 RCG	1		
	32056320	SET ROLLER LOW ER 285 RCG		1	
	32056330	SET ROLLER LOW ER 320 RCG			1

RCFTransmission



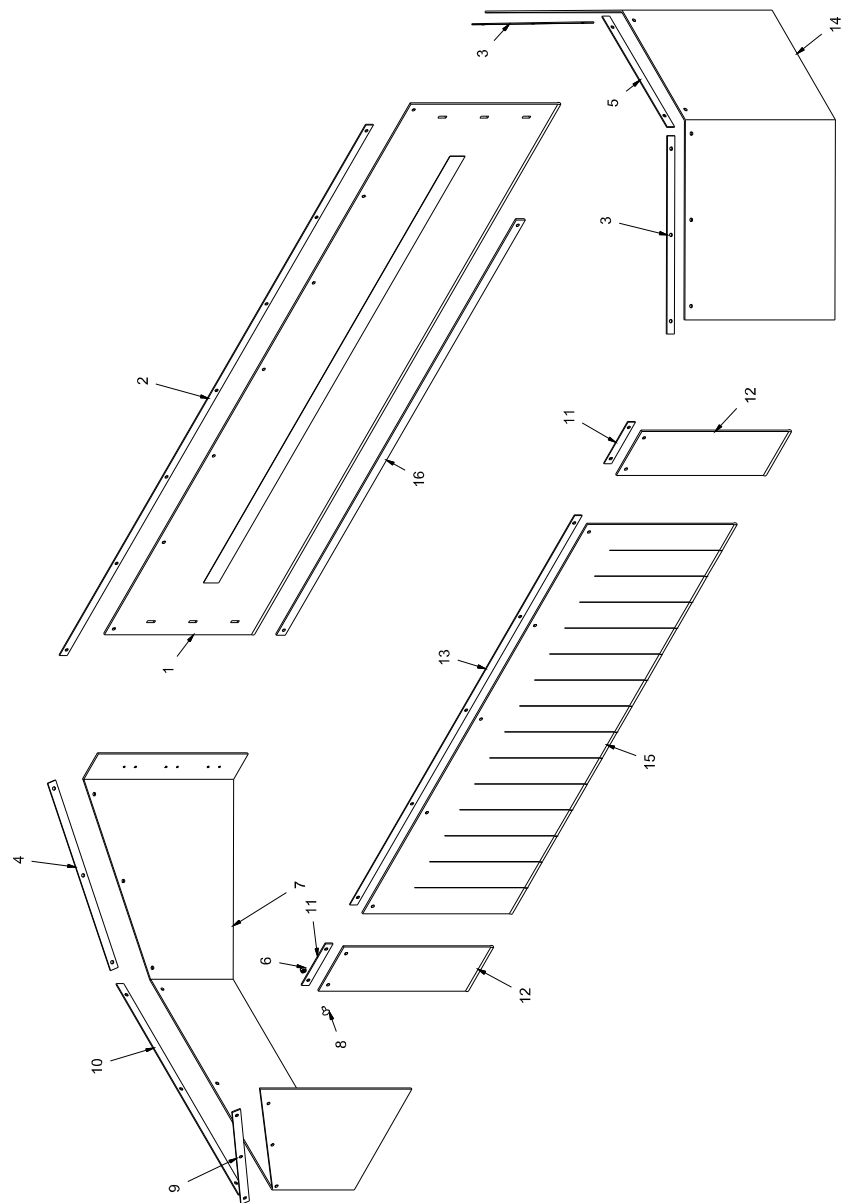
Item	Part Number	Description	QTY
1	010020143	SPRING COMPRESSION W IRE 8 D43 L=170	1
2	123002650	SPRING STRESSING BUSHING	1
3	123002750	DISC STOPPING SPRING	1
4	123003750	LEAFTING BEAM SPRINGTIE ROD	1
5	32032030	PULLEY SPB190 4 GROOVES	2
6	32032220	BELT TIGHTTENER SHAFT	1
7	32033221	COVER SUPPORT SHIELD RCF MF	1
8	32033241	COMP. COVER UPPER TRASMI. RCF MF	1
9	32033250	LEAFTING BEAMTIE ROD NUT	1
10	32033252	SPACER	1
11	32033260	COMP. SUPP. BELT TIGHTENER RCF	1
12	32042065	EXTERNAL COVER SUPPORT	1
13	32042170	COMP. COVER LOVER TRASMIS. RCF	1
14	35032080	SPROCKET	1
15	980200091	RING DIN 988 20X28X1	2
16	980200144	WASHER UNI6592 D 8.4X17X1.6	7
17	980202001	LOCKING SIT-LOCK 8 35X80	1
18	980205250	METABLOC NUT M10 ZB	5
19	980205425	AUTOBLOC NUT N 6.8 PG 22 UNI7473	1
20	980206020	SCREWTE M10X20 UNI5739 ZB	7
21	980206039	NUT UNI 5587 6.8 PG 14 ALTO ZINC	1
22	980206040	WASHER UNI6592 D 23X39X3 ZB	1
23	980206098	NUT UNI 5587 6.8 PG 8 ALTO ZB	4
24	980206170	SCREW UNI 5739 8.8 8X16 ZB	7
25	980206229	WASHER UNI6593 D 11X30X2.5 ZB	1
26	980206245	WASCHER M10 UNI6592 ZB	6
27	980913164	BELT SPB 1700	4
28	981108233	RING INT. UNI 7437 C70 37	1
29	981304575	BEARING 6301 2RS- 12X37X12	1
30	981304647	BEARING 6004 2RS1 20X42X12	1
31	32033150	LOCKING SIT-LOCK 8 35X80 MODIF.	1

Roller Transmission



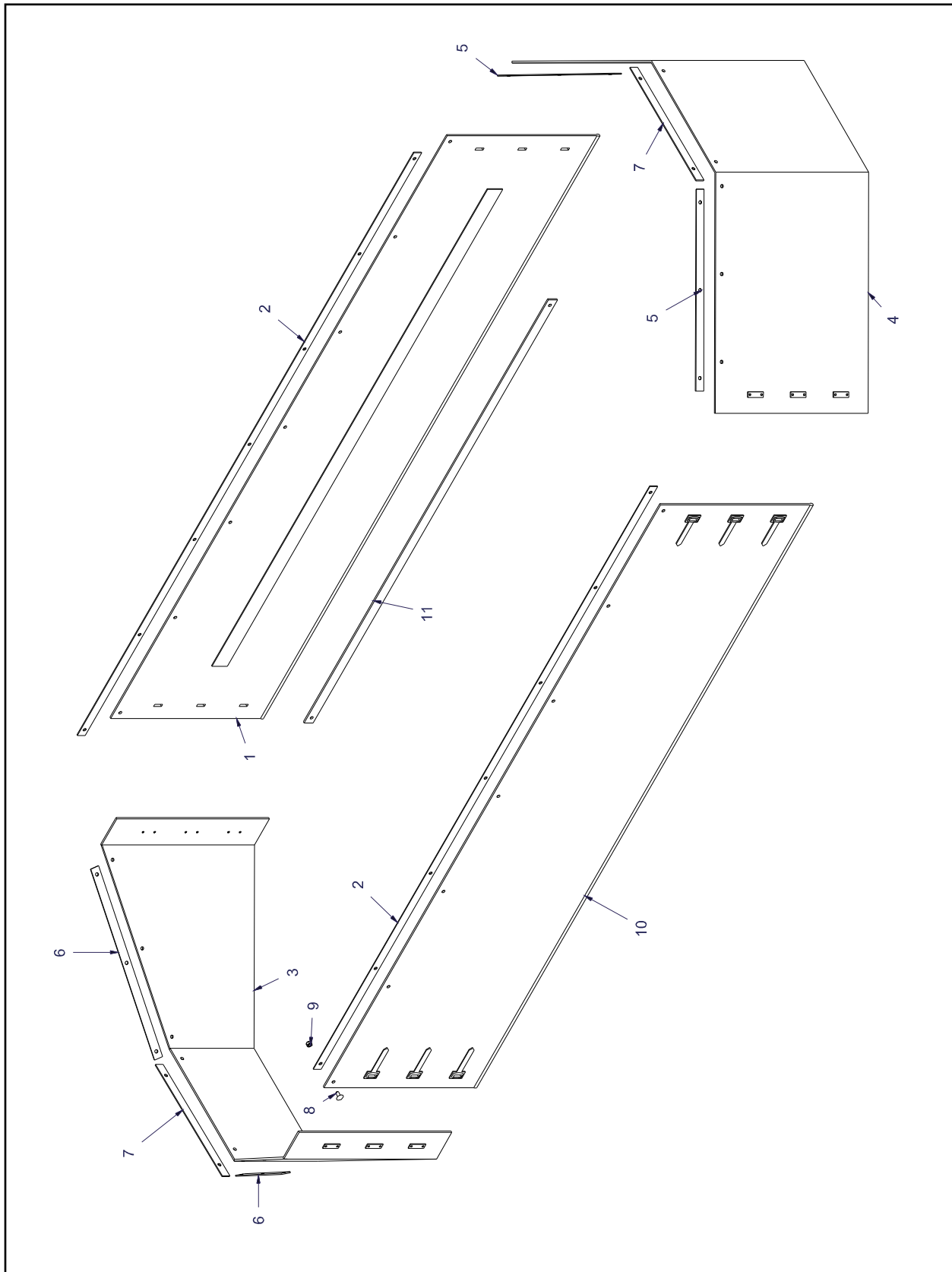
Item	Part Number	Description	QTY
1	32042065	EXTERNAL COVER SUPPORT	1
2	980913014	BELT SPB1850	4
3	980206170	SCREWTE UNI 5739 8.8 8X16 ZB	8
4	980206020	SCREW TE M10X20 UNI5739 ZB	6
5	980206109	SCREWTE UNI 5739 8.8 10X25 ZINC	1
6	980200144	WASHER UNI6592 D 8.4X17X1.6 ZB	8
7	980206245	WASHER M10 UNI6592 ZB	5
8	980206098	NUT UNI 5587 6.8 PG 8 ALTO ZB	4
9	980206040	WASHER UNI6592 D 23X39X3 ZB	1
10	980205425	AUTOBLOC NUT N. 6.8 PG 22 UNI7473	1
11	32033030	PULLEY SPB210 4 GROOVES	1
12	980202001	LOCKING SIT-LOCK 8 35X80	1
13	32033141	COMP. COVER UPPER TRASMI. RCG MF	1
14	32033121	COVER SUPPORT SHIELD RCG MF	1
15	32033130	COMP. COVER LOVER TRASMISS. RCG	1
16	981304575	BEARING 6301 2RS - 12x37x12	1
17	35032080	SPROCKET	1
18	980206229	WASHER UNI6593 D 11X30X2.5 ZB	1
19	981304647	BEARING 6004 2RS1 20X42X12	1
20	32032220	BELT TIGHTENER SHAFT	1
21	981108233	RING INT. UNI 7437 C70 37	1
22	32033230	COMP. SUPP. BELT TIGHTENER RCG	1
23	32033250	LEAFING BEAM TIE ROD NUT	1
24	010020143	SPRING COMPRESSION WIRE 8 D43 L=170	1
25	123003750	LEAFING BEAM SPRING TIE ROD	1
26	980205250	METABLOC NUT M 10 ZB	4
27	123002750	DISC STOPPING SPRING	1
28	980200091	RING DIN 988 20X28X1	2
29	32033252	SPACER	1
30	980206039	NUT UNI 5587 6.8 PG 14 ALTO ZINC	1
31	32055040	STRESSING TUBE RCG	1
32	35032020	PULLEY SPB170 4 GROOVES	1
33	32033150	LOCKING SIT-LOCK 8 35X80 MODIF.	1

RCF Protection



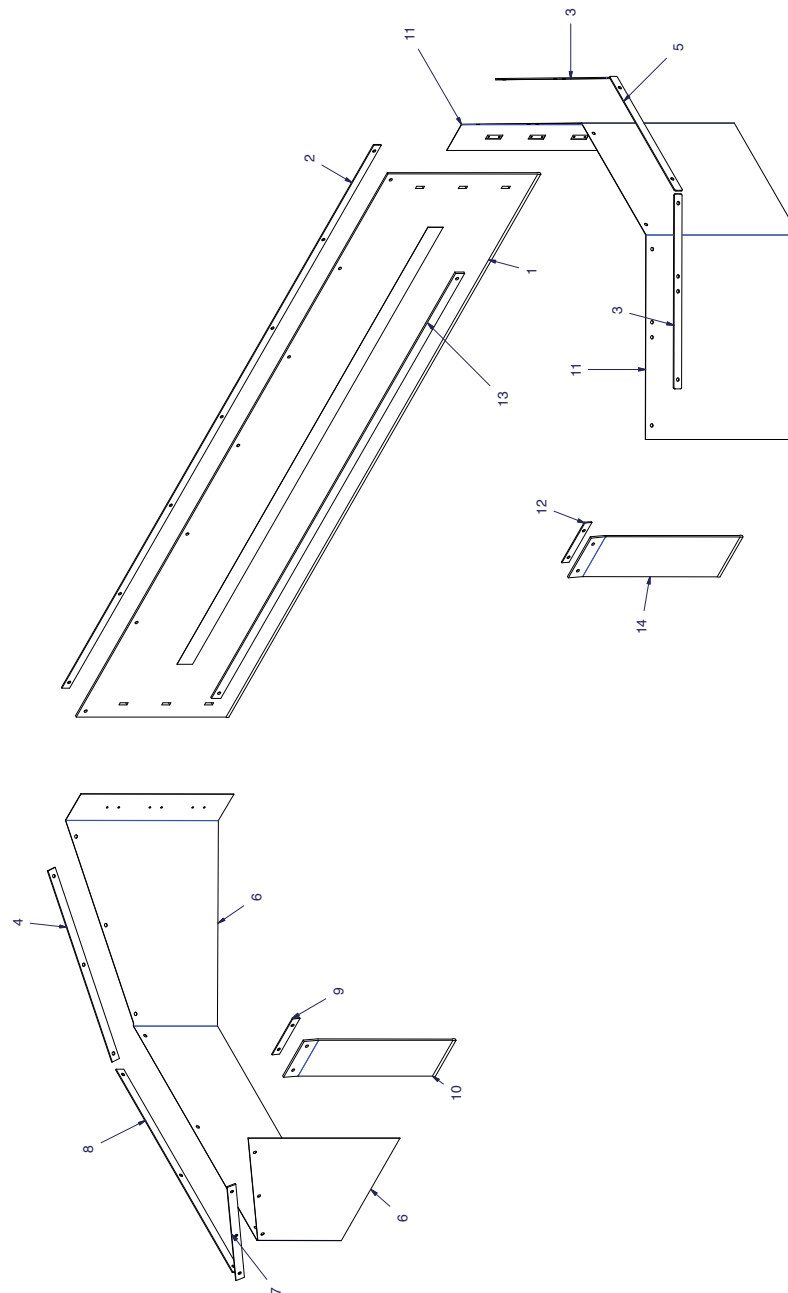
Item	Part Number	Description	QTY 245	QTY 285	QTY 320
1	32044010	FRONT COW LING BURLAP 245	1		
	32044020	FRONT COW LING BURLAP 285		1	
	32044030	FRONT COW LING BURLAP 320			1
2	32043010	FRONT LINE OF UPPER BURLAP 245	2		
	32043020	FRONT LINE OF UPPER BURLAP 285		2	
	32043030	FRONT LINE OF UPPER BURLAP 320			2
3	32043110	LINE RIGHT FRONT AND BACK SIDE OF UPPER BURLAP	2	2	2
4	32043120	LINE LEFT FRONT AND BACK SIDE OF UPPER BURLAP	1	1	1
5	32043130	LATERAL CENTRAL LINE OF UPPER BURLAP	1	1	1
6	980206142	NUT M8	36	40	44
	980200144	WASHER UNI6592 D.8,4X17X1,6 ZB	36	40	44
7	32044130	LEFT SIDE BURLAP	1	1	1
8	980206426	SCREW TE UNI 5739 8.8 8X20 ZINC	36	40	44
9	32043150	LEFT BACK AND UPPER SIDE LINE BURLAP	1	1	1
10	32043160	LEFT CENTRAL SIDE LINE BURLAP	1	1	1
11	32043140	BACK UPPER LINE OF BURLAP WITH COND.	2	2	2
12	32044150	BACK LATERAL BURLAP FOR CONDITIONER	2	2	2
13	32043210	BACK LINE FOR BURLAP UPPER CONDITIONER 245 RCF	1		
	32043220	BACK LINE FOR BURLAP UPPER CONDITIONER 285 RCF		1	
	32043230	BACK LINE FOR BURLAP UPPER CONDITIONER 320 RCF			1
14	32044140	RIGHT LATERAL BURLAP	1	1	1
15	32044160	CONDITIONER BACK BURLAP 245 RCF	1		
	32044170	CONDITIONER BACK BURLAP 285 RCF		1	
	32044180	CONDITIONER BACK BURLAP 320 RCF			1
16	32043310	BURLAP REINFORCE LINE 245	1		
	32043320	BURLAP REINFORCE LINE 285		1	
	32043330	BURLAP REINFORCE LINE 320			1

Protection



Item	Part Number	Description	QTY 245	QTY 285	QTY 320
1	32044010	FRONT COW LING BURLAP 245	1		
	32044020	FRONT COW LING BURLAP 285		1	
	32044030	FRONT COW LING BURLAP 320			1
2	32043010	FRONT LINE OF UPPER BURLAP 245	2		
	32043020	FRONT LINE OF UPPER BURLAP 285		2	
	32043030	FRONT LINE OF UPPER BURLAP 320			2
3	32044120	LEFT SIDE BURLAP	1	1	1
4	32044110	RIGHT SIDE BURLAP	1	1	1
5	32043110	LINE RIGHT FRONT And BACK SIDE OF UPPER BURLAP	2	2	2
6	32043120	LINE LEFT FRONT And BACK SIDE OF UPPER BURLAP	2	2	2
7	32043130	LATERAL CENTRAL LINE OF UPPER BURLAP	2	2	2
8	980206426	SCREW TE UNI 5739 8.8 8X20 ZINC	30	34	38
9	980206142	NUT ES M8	30	34	38
	980200144	WASHER UNI6592 D.8,4X17X1,6 ZB	30	34	38
10	32044015	BACK COW LING BURLAP 245	1		
	32044025	BACK COW LING BURLAP 285		1	
	32044035	BCAK COW LING BURLAP 320			1
11	32043310	BURLAP REINFORCE LINE 245	1		
	32043320	BURLAP REINFORCE LINE 285		1	
	32043330	BURLAP REINFORCE LINE 320			1

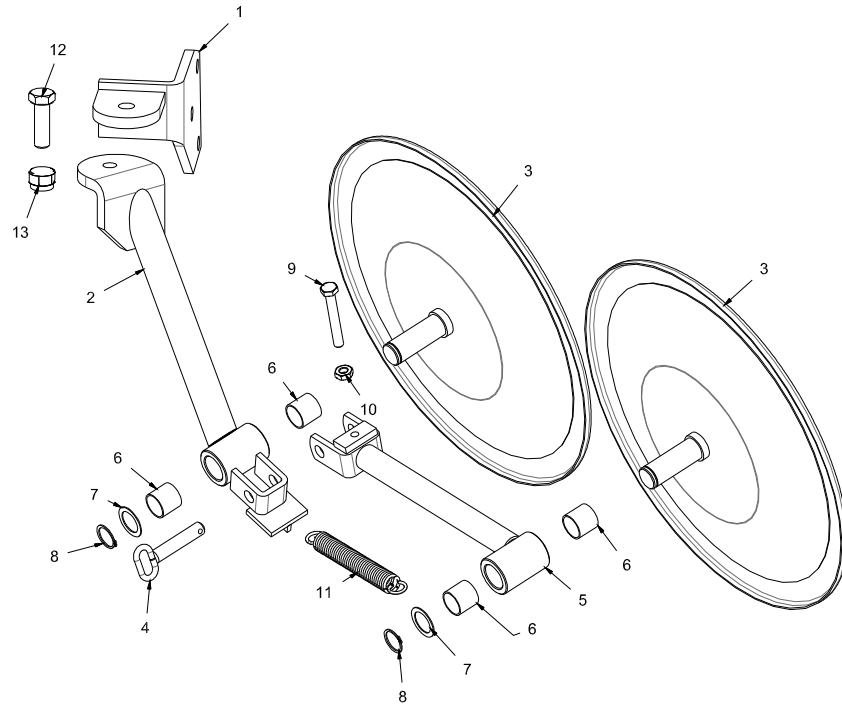
RCG Protection



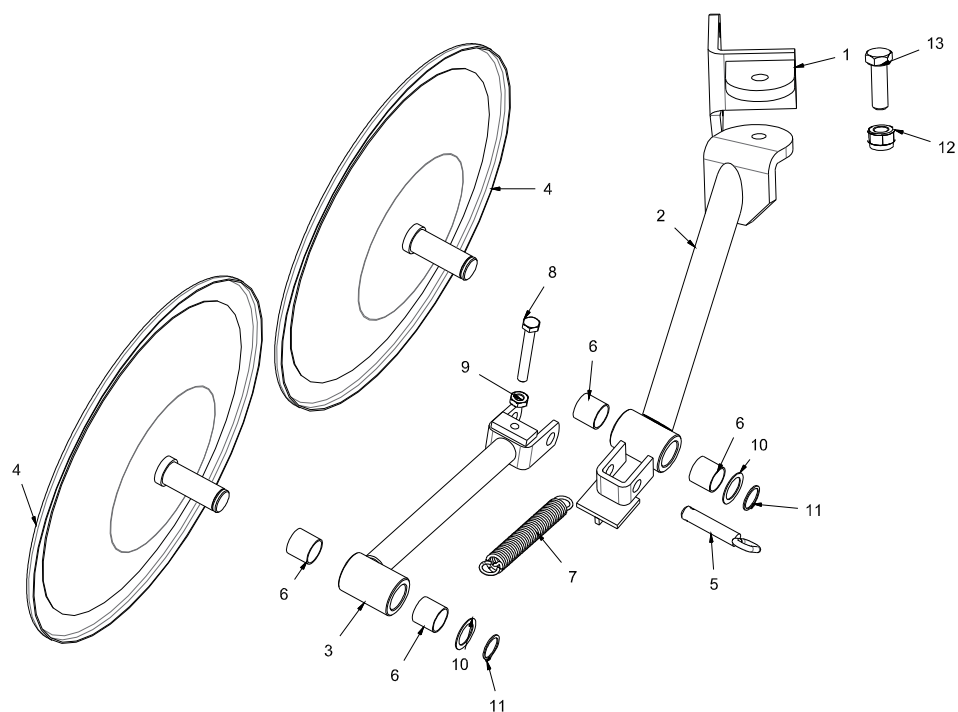
Item	Part Number	Description	QTY 245	QTY 285	QTY 320
1	32044010	FRONT COW LING BURLAP 245	1		
	32044020	FRONT COW LING BURLAP 285		1	
	32044030	FRONT COW LING BURLAP 320			1
2	32043010	FRONT LINE OF UPPER BURLAP 245	2		
	32043020	FRONT LINE OF UPPER BURLAP 285		2	
	32043030	FRONT LINE OF UPPER BURLAP 320			2
3	32043110	RIGHT BACK AND FRONT SIDE OF UPPER BURLAP	2	2	2
4	32043120	LEFT BACK AND FRONT SIDE OF UPPER BURLAP	1	1	1
5	32043130	LATERAL CENTRAL LINE OF UPPER BURLAP	1	1	1
6	32044130	BURLAP LEFT SIDE	1	1	1
7	32043150	BACK LEFT SIDE LINE OF UPPER BURLAP	1	1	1
8	32043160	CENTRAL LEFT SIDE LINE OF UPPER BURLAP	1	1	1
9	32043142	BACK LEFT LATERAL LINE OF RCG	1	1	1
10	32044152	BACK LEFT LATERAL BURLAP OF RCG	1	1	1
11	32044140	RIGHT LATERAL BURLAP	1	1	1
12	32043144	BACK RIGHT LATERAL LINE OF RCG	1	1	1
13	32043310	BURLAP REINFORCE LINE 245	1		
	32043320	BURLAP REINFORCE LINE 285		1	
	32043330	BURLAP REINFORCE LINE 320			1
14	32044154	BACK RIGHT LATERAL BURLAP OF RCG	1	1	1

Swather

LEFT

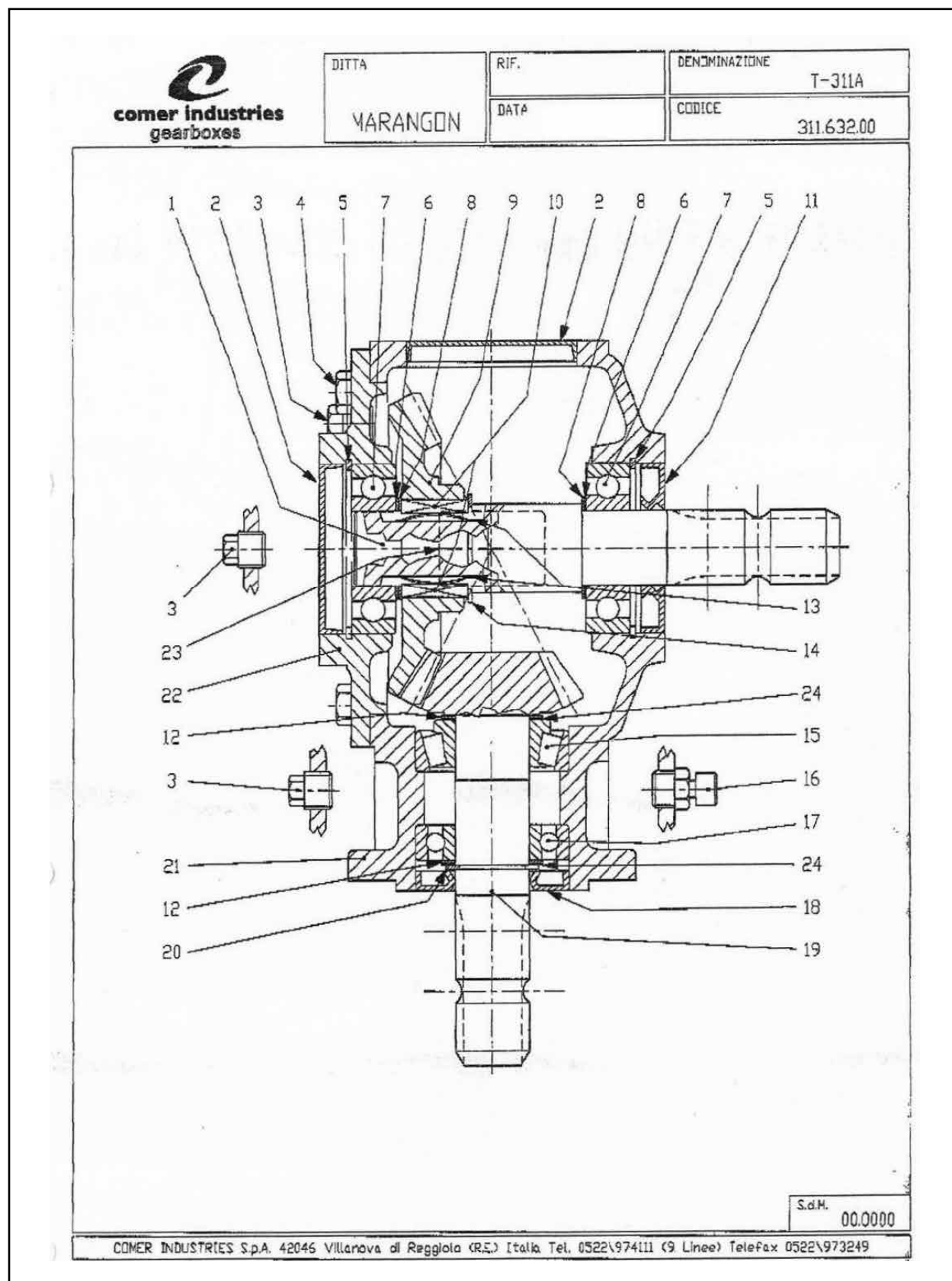


RIGHT



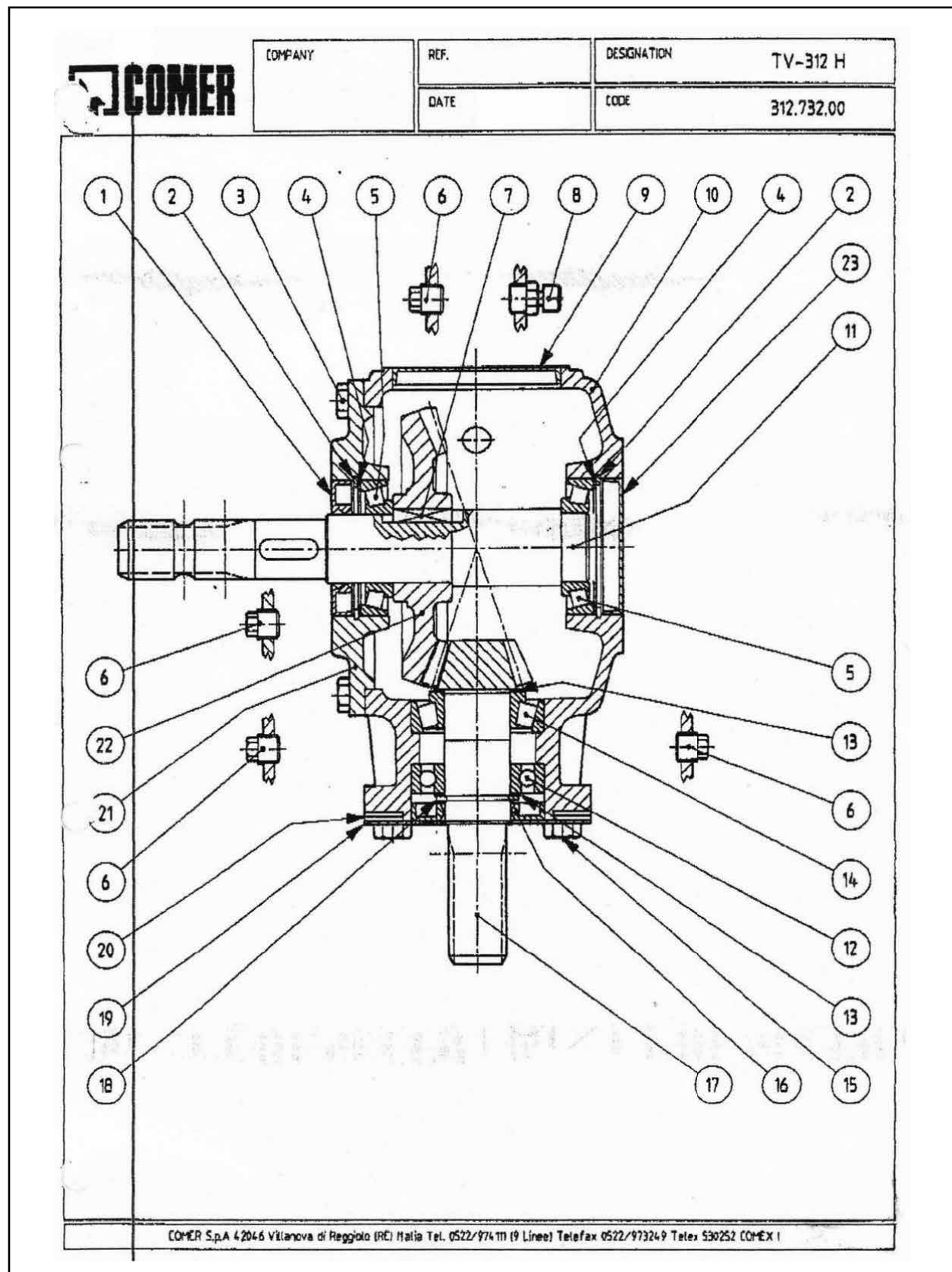
Item	Part Number	Description	QTY 245	QTY 285	QTY 320
Left Swather					
1	37062042	DISCK ATTACK	1	1	1
2	37062030	ARM SX	1	1	1
3	150080002	CONVEYOR LARGE	1	2	2
4	150080007	COMP. LATCH		1	1
5	37062020	ARM SX		1	1
6	981700698	BRONZINA AUTOLUB 25X28X25 DU	2	4	4
7	980200041	RING DIN 988 25X35X1	1	2	2
8	981108046	RING UNI C70 25 7435	1	2	2
9	980206626	SCREW UNI 5739 8,8 10CX70 ZINC		1	1
10	980206137	NUT UNI 5589 6,8 PG 10 LOW ZINC		1	1
11	150080005	SPRING TRACTION Ø21X152	1	1	1
12	980206350	SCREW UNI 5739 8,8 16CX50 ZINC	1	1	1
13	980205671	NUT ES AUT M16 UNI7473	1	1	1
Right Swather					
1	37062040	DISCK ATTACK	1	1	1
2	37062032	ARM LARGE SX	1	1	1
3	37062022	ARM SMALL SX	1	1	1
4	150080002	CONVEYOR LARGE	1	2	2
5	150080007	COMP. LATCH		1	1
6	981700698	BRONZINA AUTOLUB 25X28X25 DU	2	4	4
7	150080005	SPRING TRACTION Ø21X152		1	1
8	980206626	SCREW UNI 5739 8,8 10CX70 ZINC		1	1
9	980206137	NUT UNI 5589 6,8 PG 10 LOW ZINC		1	1
10	980200041	RING DIN 988 25X35X1	1	2	2
11	981108046	RING UNI C70 25 7435	1	2	2
12	980205671	NUT ES AUT M16 UNI7473	1	1	1
13	980206350	SCREW UNI 5739 8,8 16CX50 ZINC	1	1	1

Gear Box T - 311 A



DENOMINAZIONE		T-311A		CODICE	9.311.632.00
POS.	N° DISEGNO	PEZZI	DESCRIZIONE		
1	0.311.3206.00	1	ALBERO CALETTATO R.L. 1"3/8 Z6		
2	8.7.0.00790	2	CAPPELLOTTO DI CHI. 80X10		
3	8.6.5.00006	3	TAPPO CON.ESAG. EST. 3/8"GAS		
4	8.1.1.00061	8	VITE TE UNI5739 M10X25 8,8		
5	8.5.2.00030	2	ANELLO EL.SIC.X FOR 80 UNI7437		
6	0.267.7500.00	2	SPES.REG. 69.0x79.9		
7	8.0.1.00049	2	CUSC. SFERE CLB 6207		
8	0.259.7510.00	2	SPES.REG. 48.0x35.3x1		
9	0.311.6209.00	1	COR. CONICA R.L. Z29 M5		
10	0.267.7109.00	2	LINGUETTA R.L.		
11	8.7.1.00315	1	AN.TEN.LAB.PAR.BASL 35X80 X10		
12	0.259.7513.00	2	SPES.REG. 48.0x35.3x1.3		
13	0.267.7110.00	2	MOLLA A LAMINA R.L.		
14	8.5.1.00712	1	ANELLO EL.SIC.X ALB 42 UNI7435		
15	8.0.9.00127	1	CUSC.RULLI CON.CLB 32207		
16	8.6.7.00161	1	TAPPO SFI.ANTICOND. 3/8"GAS		
17	8.0.1.00870	1	CUSC. SFERE CLB 6207		
18	8.7.3.00055	1	ANEL.TEN.NORM. BA 35X72X10		
19	0.304.5000.00	1	ALBERO-PIGNONE Z15 M5		
20	8.5.1.00583	1	ANEL.SIC.XALB.H=2,5 35 UNI7436		
21	0.311.0300.00	1	SCATOLA T2		
22	0.311.1300.00	1	COPERCHIO APERTO T2		
23	0.124.7101.00	1	TARGHETTA "COMER"		
24	0.259.7500.00	2	SPES.REG. 35.3x48.0		

Gear Box TV - 312 H



DESIGNATION GEAR BOX TV-312H			CODE No 9.312.732.00
POS.	DRG. N.	PIEC	DESCRIPTION
1	8.7.1.00748	1	DOUBLE LIP SEAL 40X80X12
2	8.5.2.00030	2	SNAP RING 80 UNI7437
3	8.1.1.00061	8	BOLT M10X25 8,8
4	0.267.7500.00	2	SHIM 79.9
5	8.0.9.00024	2	BEARING 30208
6	8.5.5.00006	4	PLUG 3/8" GAS
7	8.4.1.01141	1	PARALLEL KEY B 12X8X30
8	8.6.7.00161	1	OIL FILLER PLUG 3/8G
9	8.7.0.00975	1	CAP 100X10
10	0.312.0301.00	1	CASING 3
11	0.312.3200.00	1	SHAFT
12	8.0.1.00871	1	BEARING 6208
13	0.244.7500.00	2	SHIM 51.5
14	8.0.9.00102	1	BEARING 32208
15	8.1.1.00090	4	BOLT M12X25 8,8
16	8.7.3.00027	1	OIL SEAL 40X80X10
17	0.312.5200.00	1	PINION Z12 M4,58
18	8.5.1.00680	1	SNAP RING 40 UNI7436
19	1.312.1307.00	1	
20	8.3.2.01236	8	BOLT WASHER 13X24X2,5
21	0.312.1300.00	1	COVER
22	0.312.6002.00	1	GEAR Z36 M4,58
23	8.7.0.00790	1	CAP 80X10

COMER S.p.A. - 42046 Villanova di Reggiolo (RE) - Italy - Tel.: (0522) 820221 - Telex: 530252 COMEX I

Warranty

This document limits your warranty rights.

Farm King Base Limited Warranty

Buhler Industries Inc. provides this warranty only to original retail purchasers of its product. Buhler Industries Inc. warrants to such purchasers that all Buhler Industries Inc. manufactured parts and components used and serviced as provided for in the Operator's Manual shall be free from defects in materials and workmanship for a period following delivery to the original retail purchaser of 12 months (80 days for commercial applications). This limited warranty applies only to those parts and components manufactured by Buhler Industries Inc. Parts and components manufactured by others are subject to their manufacturer's warranties, if any. Buhler Industries Inc. will fulfill this limited warranty by, at its option, repairing or replacing any covered part that is defective or is the result of improper workmanship, provided that the part is returned to Buhler Industries Inc. within thirty (30) days of the date that such defect or improper workmanship is, or should have been, discovered. Buhler Industries Inc. reserves the right to either inspect the product at the buyer's location or have it returned to the factory for inspection. Parts must be returned through the selling representative and the buyer must prepay transportation charges.

Buhler Industries Inc. will not be responsible for repairs or replacements that are necessitated, in whole or part, by the use of parts not manufactured by or obtained from Buhler Industries Inc. Under no circumstances are component parts warranted against normal wear and tear. There is no warranty on product pump seals, product pump bearings, rubber product hoses, pressure gages, or other components that require replacement as part of normal maintenance. Also: Buckets and BucketTines carry no warranty, Bent Spears carry no warranty, Snowblower Fan Shafts carry no warranty, Mower Blades carry no warranty, Portable Auger Parts Have Two (2) Year Warranty, Loader Parts Have Two (2) Year Warranty. The purchaser is solely responsible for determining suitability of goods sold. This warranty is expressly in lieu of all other warranties expressed or implied. Buhler Industries Inc. will in no event be liable for any incidental or consequential damages whatsoever. Nor for any sum in excess of the price received for the goods for which liability is claimed.

Repair Parts Limited Warranty

Buhler Industries Inc. warrants Farm King replacement parts purchased after the expiration of the Buhler Industries Inc. Limited Warranty, and used and serviced as provided for in the Operator's Manual, to be free from defects in materials or workmanship for a period of thirty (30) days from the invoice date for the parts. Buhler Industries Inc. will fulfill this limited warranty by, at its option, repairing or replacing any covered part that is defective or is the result of improper workmanship, provided that the part is returned to Buhler Industries Inc. within thirty (30) days of the date that such defect or improper workmanship is, or should have been, discovered. Such parts must be shipped to Buhler Industries Inc. at the purchaser's expense.

What is Not Covered

Under no circumstances does this limited warranty cover any components or parts that have been subject to the following: negligence; alteration or modification not approved by Buhler Industries Inc.; misuse; improper storage; lack of reasonable and proper maintenance, service, or repair; normal wear; damage from failure to follow operating instructions; accident; and/or repairs that have been made with parts other than those manufactured, supplied, and or authorized by Buhler Industries Inc.

Authorized Dealer and Labor Costs

Repairs eligible for labor under this limited warranty must be made by Buhler Industries Inc. or an authorized Farm King dealer. Buhler Industries Inc. retains the exclusive discretion to determine whether it will pay labor costs for warranty repairs or replacements, and the amount of such costs that it will pay and the time in which the repairs will be made. If Buhler Industries Inc. determines that it will pay labor costs for warranty work, it will do so by issuing a credit to the dealer's or distributor's account. Buhler Industries Inc. will not approve or pay invoices sent for repairs that Buhler Industries Inc. has not previously approved. Warranty service does not extend the original term of this limited warranty.

Warranty Requirements

To be covered by warranty, each Farm King new product must be registered with Buhler Industries Inc. within thirty (30) days of delivery to original retail purchaser. If the customer decides to purchase replacement components before the warranty disposition of such components is determined, Buhler Industries Inc. will bill the customer for such components and then credit the replacement invoice for those components later determined to be covered by this limited warranty. Any such replacement components that are determined not be covered by this limited warranty will be subject to the terms of the invoice and shall be paid for by the purchaser.

Warranty Claims

Warranty requests must be prepared on Buhler Industries Inc. Warranty Claim Forms with all requested information properly completed. Warranty Claims must be submitted within a thirty (30) day period from date of failure repair.

Warranty Labor

Any labor subject to warranty must be authorized by Buhler Industries Inc. The labor rate for replacing defective parts, where applicable, will be credited at 100% of the dealer's posted shop rate.

Exclusive Effect of Warranty and Limitation of Liability

TO THE EXTENT PERMITTED BY LAW, BUHLER INDUSTRIES INC. DISCLAIMS ANY WARRANTIES, REPRESENTATIONS, OR PROMISES, EXPRESS OR IMPLIED, AS TO THE QUALITY, PERFORMANCE, OR FREEDOM FROM DEFECT OF THE COMPONENTS AND PARTS COVERED BY THIS WARRANTY AND NOT SPECIFICALLY PROVIDED FOR HEREIN.

TO THE EXTENT PERMITTED BY LAW, BUHLER INDUSTRIES INC. DISCLAIMS ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ON ITS PRODUCTS COVERED HEREIN, AND DISCLAIMS ANY RELIANCE BY THE PURCHASER ON BUHLER INDUSTRIES INC.'S SKILL OR JUDGMENT TO SELECT OR FURNISH GOODS FOR ANY PARTICULAR PURPOSE. THE PURCHASER'S ONLY AND EXCLUSIVE REMEDIES IN CONNECTION WITH THE BREACH OR PERFORMANCE OF ANY WARRANTY ON PRODUCTS MANUFACTURED BY BUHLER INDUSTRIES INC. ARE THOSE SET FORTH HEREIN. IN NO EVENT SHALL BUHLER INDUSTRIES INC. BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING, BY WAY OF EXAMPLE ONLY AND NOT LIMITATION, LOSS OF CROPS, LOSS OF PROFITS OR REVENUE, OTHER COMMERCIAL LOSSES, INCONVENIENCE, OR COST OF REPLACEMENT OF RENTAL EQUIPMENT). IN NO EVENT SHALL FARM KING'S CONTRACT OR WARRANTY LIABILITY EXCEED THE PURCHASE PRICE OF THE PRODUCT.

(Note that some provinces or states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitations and exclusion may not apply to you.) This warranty gives you specific legal rights and you may also have other rights, which vary from province to province or state to state.

Buhler Industries Inc. neither assumes nor authorizes any person or entity, including its selling representatives, to assume any other obligations or liability in connections with the sale of covered equipment, or to make any other warranties, representations, or promises, express or implied, as to the quality, performance, or freedom from defect of the components and parts covered herein. No one is authorized to alter, modify, or enlarge this limited warranty, or its exclusions, limitations and reservations.

Corrections of defects and improper workmanship in the manner, and for the applicable time periods, provided for herein shall constitute fulfillment of all responsibilities of Buhler Industries Inc. to the purchaser, and Buhler Industries Inc. shall not be liable in negligence, contract, or on any other basis with respect to the subject equipment.

This limited warranty is subject to any existing conditions of supply which may directly affect Buhler Industries Inc.'s ability to obtain materials or manufacture replacement parts.

Buhler Industries Inc. reserves the right to make improvements in design or changes in specifications to its products at anytime, without incurring any obligation to owners of units previously sold.

Government Legislation: Warranty terms and conditions are subject to provincial or state legislation.

Important Note: This warranty does not apply to rentals.

Manufacturer's Statement: For technical reasons Buhler Industries Inc. reserves the right to modify machinery design and specifications provided herein without any preliminary notice. Information provided herein is of descriptive nature. Performance quality may depend on soil fertility, applied agricultural techniques, weather conditions and other factors.

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Farm King

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