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WARRANTY REGISTRATION AND POLICY

Buhler Manufacturing products are warranted for a period of twelve (12) months from original date of purchase, by original purchaser, to be free from defects in material and workmanship under correct, normal agricultural use and proper applications.

Buhler Manufacturing's obligations under this warranty shall be limited to the repair or exchange, at Buhler Manufacturing's option, of any Buhler Manufacturing product or part which proves to be defective as provided. Buhler Manufacturing reserves the right to either inspect the product at the buyer's location or have it returned to the factory for inspection.

The above warranty does not extend to goods damaged or subject to accident, abuse or misuse after shipment from Buhler Manufacturing's factory, nor to goods altered or repaired by anyone other than an authorized Buhler Manufacturing representative.

Buhler Manufacturing makes no Express Warranties other than those, which are specifically described. Any description of goods, including any references and specifications in catalogues; circulars and other written material published, is for the sole purpose of identifying goods and shall conform to such descriptions. Any sample or model is for illustrative purposes only and does not create an Express Warranty that the goods conform to sample or model shown.

The purchaser is solely responsible for determining suitability of goods sold. This warranty is expressly in lieu of all other warranties expressed or implied. Buhler Manufacturing will in no event be liable for any incidental or consequential damages whatsoever. Nor for any sum in excess of the price received for the goods for which liability is claimed.

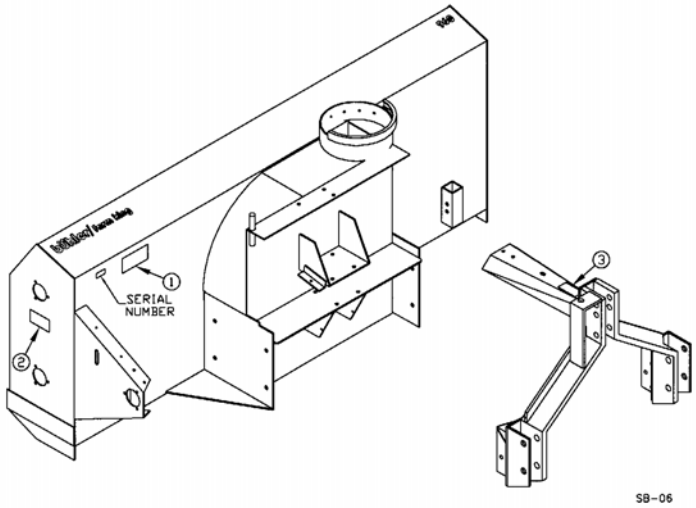
WARRANTY CLAIMS:
Warranty requests must be prepared on Buhler Manufacturing Warranty Claim Forms with all requested information properly completed. Warranty Claims must be submitted within a thirty (30) day period from date of failure repair.

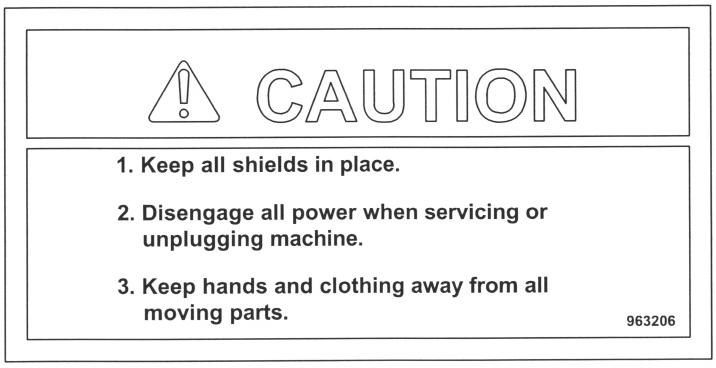
WARRANTY LABOR:
Any labor subject to warranty **must** be authorized by Buhler Manufacturing. The labor rate for replacing defective parts, where applicable, will be credited at a rate determined by the Company, Buhler Manufacturing.

IMPORTANT FACTS:
Buckets and Bucket Tines Carry No Warranty
Bent Spears Carry No Warranty
Snowblower Fan Shafts Carry No Warranty
Mower Blades Carry No Warranty
Portable Auger Parts Have Two (2) Year Warranty

SNOWBLOWER

This manual is for 96" Farm King Snowblower with a quick coupling hitch. With this hitch, the blower can be mounted on a tractor with either a quick hitch or the standard three-point hitch. All 96" Farm King snowblowers have a sealed oil bath gearbox. The snowblower is the push type and will mount to a tractor with 540 rpm PTO. It is supplied with category 2 pins with conversion bushings to category 3 available. This 96" wide snowblower comes with hydraulic chute control as standard equipment. A hand crank chute control is available. There is a shear bolt on the auger and on the PTO shaft to protect the machine from damage if a large object is picked up. Any smaller objects in the snow will be thrown with it and could cause serious injury. Do not let anyone stand behind the tractor in the area of the discharged snow.





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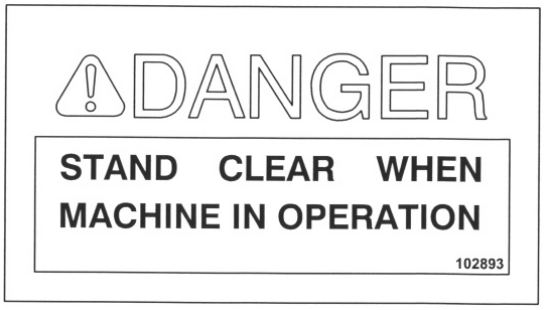

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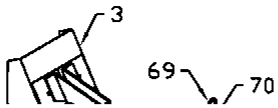
ASSEMBLY INSTRUCTIONS

1. Fasten the two quick hitch arms (#57 & #58, left and right) to the main body. Use eight 5/8” x 1 ¼” hex bolts, lock washers and hex nuts. **Note:** Lift arms for quick coupling hitch are 30 ¾” long versus 35” for the standard three point hitch.

2. Bolt the quick hitch (#56) to the snowblower body using two ½” x 1 ¼” hex bolts, lock washers and hex nuts. Fasten to the lift arms using three 5/8" x 1 ½” hex bolts on each lift arm. Insert a 1" top link pin at the top and two 1 1/8" lift pins at the bottom of the hitch.

96” SNOWBLOWER W/QUICK HITCH



WHEN ORDERING PARTS

Always give your dealer the Model and Serial Number of your machine to assist him in ordering and obtaining the correct parts. Use the exploded view and tabular listing of the area of interest to exactly identify the required part.

960 SNOWBLOWERS

ITEM	PART #	DESCRIPTION
1	902403	Main Body
2	965959	Hitch Cross Brace, 1 1/2" x 39 1/2"
3	965648	Spout Weldment
4	965904	Auger
5	965905	Fan Assy (Standard 3-Blade)
	965448	Fan Assy (Optional 4-Blade)
6	812362	5/16" Lock Nut (pl)
7	84072	3/8" x 3/4" Hex Bolt (pl)
8	81619	1/2" x 1" Hex Bolt (pl)
9	81620	1/2" x 1 1/4" Hex Bolt (pl)
10	81637	1/2" Lock Washer (pl)
11	81636	1/2" Hex Nut (pl)
12	965910	Top Link Pin (Cat. 2)
13	965911	Linch Pin
14	84111	1/2" x 1 1/4" Sq. Hd. Set Screw (pl)
15	984077	1/2" Jam Nut (pl)
16	961658	1/4" Cable Clamp
17	84268	5/8" x 1 1/2" Hex Bolt (pl)
18	81677	5/8" Lock Washer (pl)
19	81678	5/8" B.S. Flat Washer (pl)
20	81569	5/16" Lock Washer (pl)
21	81568	5/16" Hex Nut (pl)
22	965912	40 Tooth Sprocket, #60, 1 3/8" Bore
23	965962	Idler Sprocket, #60 x 13 Tooth
24	965914	13 Tooth Sprocket, #60, 1 1/4" Bore
25	965972	Roller Chain (#60 x 117 Link w/ Conn & Offset)
26	961876	1/2" x 1 1/2" Clevis Pin (pl)
27	81593	3/8" Lock Washer (pl)
28	81592	3/8" Hex Nut (pl)
29	81676	5/8" Hex Nut (pl)
30	86170	3/8" x 1" Hex Bolt (pl)
31	965917	1 3/8" Bearing w/ Collar
32	961675	Flange Bearing (72MS)
33	965963	Chain Guard

960 FARM KING SNOWBLOWER PTO (Standard)

Item #	Part #	Description
	F0585	Shaft Complete
	907987	Tractor Half of PTO (Shear)
	907988	Implement Half of PTO (Clamp Yoke)
1	907989	Shear Assembly
2	936199	Safety Slide Lock Repair Kit (Collar, Spring, Ret. Ring, 2-Pawls)
3	936249	Shear Assembly Repair Kit (3/8" x 1/2" Bolt, Lube, Blank, 31-1/4" Balls)
4	903296	Shear Bolt - 5/16" x 1" (Grade 5) (Pack of 10)
	903297	Shear Bolt - 5/16" x 1" (Grade 8) (Pack of 10)
5	812362	5/16" Lock Nut
6	936197	Repair Kit (Option)
	906548	Extended Life Repair Kit (Std.)
7	907994	Yoke & Tube
8	907991	Bearing & Snap Ring Kit
9	907993	Inner Shield
10	907992	Outer Shield
11	907990	Yoke & Shaft
12	907995	Clamp Yoke
13	81627	1/2" x 3" Hex Bolt (pl)
14	812364	1/2" Lock Nut (pl)
15	908002	Shear Yoke
16	936411	6 Spl Shear Hub

96” FARM KING SNOWBLOWER GEARBOX

960 FK, 74", 85", & 96" ALLIED SNOWBLOWER GEARBOX PARTS LIST

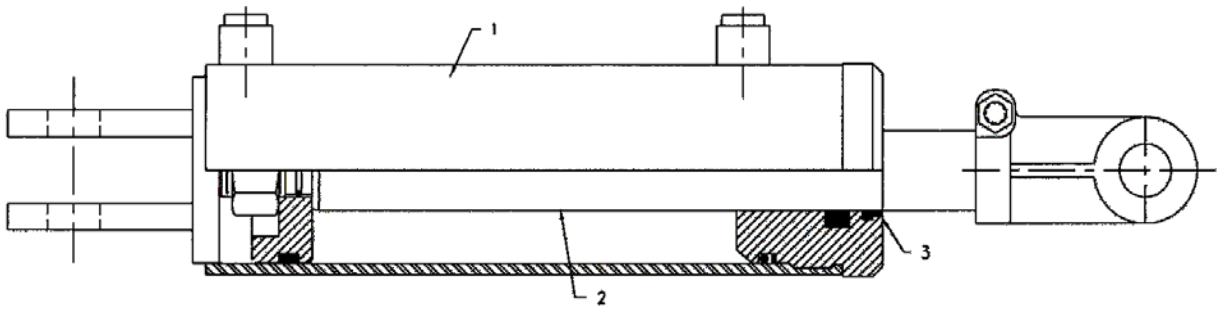
Item #	Part #	Description
	BU50505	Gearbox Complete
1	BU50310	Gearbox Casting Only
2		

1.75 X 5 CYLINDER ASSEMBLY

Item #	Part #	Description
	24930	Cyl Complete
1	115367	Tube Weldt
2	112104	Shaft Weldt 1.0 Dia
3	X2669	Seal Kit

3.5 x 8 CYLINDER ASSEMBLY

Item #	Part #	Description
	24803	Cyl Complete
1	24804	Tube Weldt
2	113934	Piston Rod 1.5 Dia
3	X2098	Seal Kit



96” FARM KING SNOWBLOWER BUNDLES

QUANTITY	BUNDLE NO.	DESCRIPTION

96” Farm King Snowblower w/Hydraulic Chute Control & 3-Blade Fan – Y960Q

1	**F9213**	**Body Assembly**
1	F9203	Quick Hitch
1	F9211	Spout Assembly
1	F0585	Standard PTO

96” Farm King Snowblower w/Hydraulic Chute Control & 4-Blade Fan – Y960Q-4

1	**F9203**	**Quick Hitch**
1	F9211	Spout Assembly
1	F9215	Body Assembly
1	F0585	Standard PTO

96” Farm King Snowblower w/Hydraulic Chute Control, Long PTO & 3 Blade Fan– Y960QL

1	**F9213**	**Body Assembly**
1	F9203	Quick Hitch
1	F9211	Spout Assembly
1	F0586	Long PTO

96” Farm King Snowblower w/Hydraulic Chute Control, Long PTO & 4-Blade Fan – Y960QL-4

1	**F0586**	**Long PTO**
1	F9203	Quick Hitch
1	F9211	Spout Assembly
1	F9215	Body Assembly

Options Available:

F9102 – Hand crank Kit
F9107 – Hydraulic Chute Control Kit
F9116 – Hydraulic Cylinder & Hose Kit for Spout Swivel
F9117 – Spout Deflector Cylinder & Hose Kit