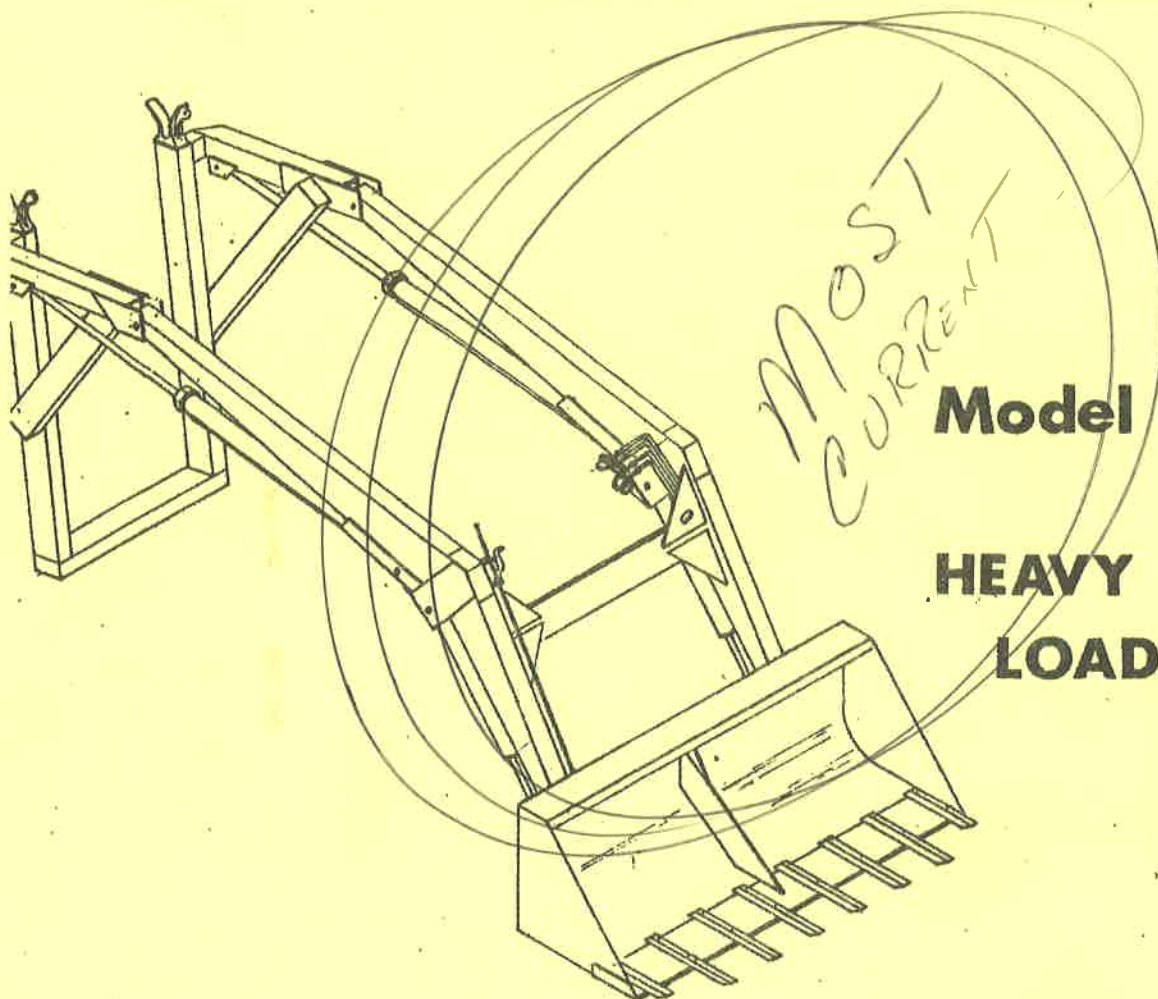


Ezee-On



Model 101

**HEAVY DUTY
LOADER**

OWNER MANUAL AND PARTS LIST

04-26-88-353

**Manufactured
By**

EZEE-ON MFG. LTD.

**Vegreville, Alberta
Canada**

Introduction

We feel that you have made a wise choice in purchasing an EZEE-ON Loader. In the loader you have purchased are incorporated many features and improvements in design which the farmer has requested. We ask that you operate this machine wisely. We are confident that with correct adjustments and reasonable care your new EZEE-ON Loader will serve you well.

This manual is made available for you as a handy reference and contains instructions for setting up and operating your new loader, along with a complete parts list.

Read this book carefully to insure that your new loader is assembled and mounted correctly.



Right and left is determined by standing behind the machine and facing forward, in the direction of travel.

EZEE-ON reserves the right to make changes in model and specifications without obligation as to replacement or modifications in previous machines.

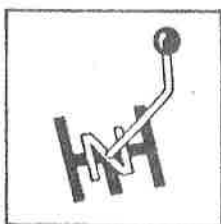


This symbol is used to identify important safety messages. When you see this symbol, read the safety message carefully.

INDEX

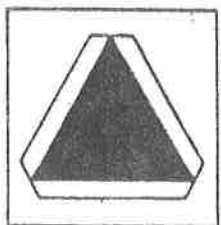
Loader Safety Recommendations	Page 2
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5. Lower the loader arms when parking or servicing the loader and tractor. If the hydraulic system failed, or if the hydraulic lever was accidentally operated, or if any other component failed, the loader will drop.
6. Add necessary wheel ballast or rear weights to increase tractor stability.
7. Move the tractor wheels to their widest possible setting to increase tractor stability.
8. Do not service or adjust the loader while the tractor and loader are in operation. Serious injury may occur if you are caught or struck by moving heavy components. When servicing or adjusting the loader, always put all tractor controls in neutral, set the park brake and shut the engine off.



TRANSPORT SAFETY

1. Use the SMV emblem and warning lights for the protection of the tractor and other motor vehicle operators when transporting the loader on public roads. Check local laws regarding transport regulations.



2. Keep the loader arms in a low position during transport at all times, especially when carrying a load. Carrying the loader in a raised position will decrease tractor stability, resulting in possible tractor upset, serious damage to the loader and tractor, and serious injury or death to you or those nearby.
3. Never transport the loader with the bucket (or any other attachment) in the "DUMP" position. If the hydraulic system failed, or if the hydraulic lever was accidentally operated, the loader will drop, causing the bucket (or attachment) to dig into the ground. This may result in serious injury or death to the operator and serious damage to the tractor and loader, especially if the tractor is moving at a high rate of speed.

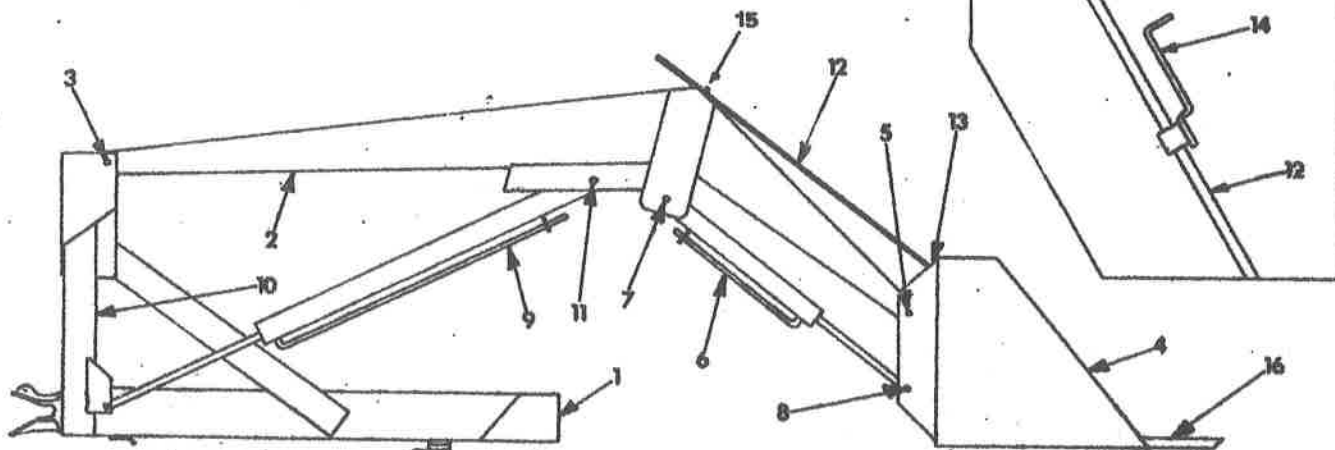
Transporting the loader with the bucket (or any other attachment) in the "MAXIMUM ROLLBACK" position will minimize the injury to the operator and damage to the tractor and loader should the loader drop while it is motion.

4. Regulate your speed on hillsides and curves to reduce the danger of tipping over. Moving at high speeds on hillsides or on curves will increase the danger of tipping over, especially when carrying a load.



ILL. 1

NOTE: Bucket teeth supplied include two (2) shorter teeth. Install these shorter teeth to the outside set of holes at each end of the bucket blade.

**ASSEMBLY INSTRUCTIONS**

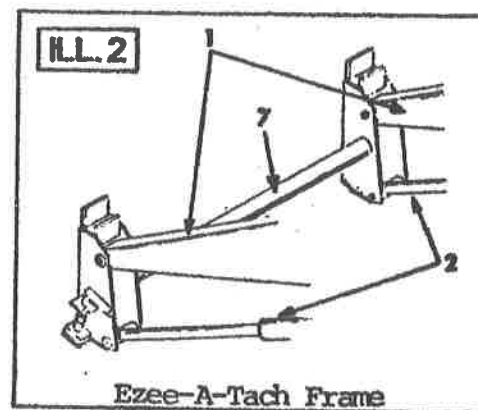
1. Attach the mount brackets to the tractor. See the instructions in the bolt package.
2. Install four (4) grease fittings in the H-frame, arrow 2, and two (2) grease fittings in each hydraulic cylinder, arrows 6 & 9. Place the 45° grease fittings in the tube ends of each cylinder.
3. Position the yoke, arrow 1, on the ground as shown in ILL. 1.

NOTE: To assemble the yoke, H-frame and bucket, it may be necessary to spread the arms of the H-frame, arrow 2, apart with a jack.

CAUTION: WHEN ASSEMBLING THE LOADER, USE AN ALIGNING PUNCH TO LINE UP THE HOLES. KEEP YOUR FINGERS OUT OF THESE HOLES. THE LOADER COMPONENTS COULD MOVE, CAUSING SERIOUS INJURY.

CAUTION: WHEN ASSEMBLING THE LOADER, USE A HOIST OR ADEQUATE MANPOWER TO LIFT THE HEAVY COMPONENTS INTO PLACE. USE ADEQUATE JACKS OR SUPPORT MATERIAL.

4. Attach the H-frame, arrow 2, to the top pin, arrow 3, on the yoke assembly, arrow 1. Secure each pin with one (1) $\frac{1}{4}$ " x $1\frac{1}{2}$ " cotter pin. See ILL. 1.
5. See ILL. 1. Attach the bucket, arrow 4, to the main frame, arrow 2, using the top bucket attaching pins. Attachments other than a bucket, such as a Model 33 Tool Bar, a Model 47 Bale Spear or an Ezee-A-Tach Frame (see ILL. 1a arrow 7) all pin to the main frame using the top holes. The position of the Ezee-A-Tach Frame is shown in ILL. 1a See "OPERATION" on Page 8 to see how other attachments are installed on the Ezee-A-Tach frame.
6. Attach the bucket cylinders, arrow 6, with the tube end attached to the cylinder pin, arrow 7, on the H-frame. Position the cylinders with the ports facing DOWN. Attach the shaft end of the cylinders to the cylinder pin, arrow 8, on the bucket. Be sure the grease fitting in the cross tube is facing DOWN. Secure each pin with one (1) $\frac{1}{4}$ " x $1\frac{1}{2}$ " cotter pin.



CAUTION: WHEN ASSEMBLING THE LOADER, BE SURE ALL BOLTS AND HYDRAULIC FITTINGS ARE TIGHT, AND ALL COTTER PINS ARE INSTALLED IN THEIR PINS.

- (e) To mount the loader on the tractor, raise the rear of the yoke by extending the lift cylinders. Drive the tractor, with the Ezee-On mounts installed, between the uprights of the yoke assembly, so the bottom side of the yoke is resting on the front mounting pins. Raise the yoke into a horizontal position by contracting the lift cylinders. Drive the tractor ahead so the rear tractor mount pins slide into the yoke jaws and lock into position. See Loader Mounting Instructions on Page 8.

 **CAUTION:** TO AVOID LOADER FREE-FALL OR SUDDEN MOVEMENT, INSURE ALL THE HYDRAULIC CYLINDERS ARE COMPLETELY FILLED WITH HYDRAULIC FLUID.

10. Bolt the bucket teeth, arrow 16, to the top of the bucket blade with two (2) 7/16" x 2 1/4" carriage head bolts c/w nuts and lockwashers for each tooth. Install the bolts from the bottom of the bucket. The teeth should be installed with the front point facing DOWN. There are eight (8) teeth required for the 72" bucket, nine (9) teeth for the 84" bucket, and eleven (11) teeth for the 96" bucket. The bucket teeth supplied include two (2) short teeth. Install these two (2) short teeth to each of the outside set of holes at each end of the bucket blade.

 **CAUTION:** WHEN INSTALLING OR REMOVING THE BUCKET TEETH, PLACE ADEQUATE SUPPORT UNDER THE BUCKET. IF THE HYDRAULIC SYSTEM FAILED OR IF THE HYDRAULIC LEVER WAS ACCIDENTLY OPERATED, THE BUCKET COULD DROP CAUSING SERIOUS INJURY.

LUBRICATION

1. Grease the cylinders and H-frame pivot points when necessary.

MAINTENANCE and STORAGE

1. Check the oil lines and hoses periodically for signs of ruptures and leaks.

 **CAUTION:** ALWAYS USE A PIECE OF WOOD OR CARDBOARD AS A BACKSTOP AGAINST SPURTING FLUID. ALWAYS WEAR GLOVES AND EYE PROTECTION WHEN CHECKING THE HYDRAULIC SYSTEM FOR SUSPECTED LEAKS.

 **CAUTION:** ESCAPING HYDRAULIC FLUID UNDER PRESSURE CAN CAUSE PERSONAL INJURY BY PENETRATING THE SKIN. ALWAYS RELIEVE THE SYSTEMS' PRESSURE BEFORE MAKING ADJUSTMENTS IN THE HYDRAULIC SYSTEM.

 **CAUTION:** DO NOT DISASSEMBLE OR LOOSEN THE HYDRAULIC COMPONENTS WHEN THERE IS PRESSURE WITHIN THOSE COMPONENTS. HYDRAULIC COMPONENTS UNDER PRESSURE MAY CAUSE PARTS AND HYDRAULIC FLUID TO FLY OUT AT A HIGH VELOCITY, WHICH COULD CAUSE SERIOUS INJURY. ALWAYS RELIEVE THE SYSTEMS' PRESSURE BEFORE MAKING ADJUSTMENTS IN THE HYDRAULIC SYSTEM.

2. When the loader is dismounted from the tractor and sitting on the ground, contract all the hydraulic cylinders to protect the cylinder shafts from the weather and possible accidental damage.
3. Keep the mounting brackets and bucket teeth bolts tight and be sure all loader pins are secured with cotter pins.

 **CAUTION:** DO NOT SERVICE OR ADJUST THE LOADER WHILE THE TRACTOR AND LOADER ARE IN OPERATION. IF YOU ARE STRUCK OR CAUGHT BY HEAVY MOVING COMPONENTS, SERIOUS INJURY OR DEATH MAY OCCUR. ALWAYS PUT ALL TRACTOR CONTROLS IN NEUTRAL, SET THE PARK BRAKE AND SHUT OFF THE ENGINE BEFORE SERVICING THE LOADER.

 **CAUTION:** LOWER THE LOADERS' ARMS WHEN PARKING OR SERVICING. IF THE HYDRAULIC LEVER WAS ACCIDENTLY OPERATED, OR IF ANY COMPONENTS OR THE HYDRAULIC SYSTEM FAILED, THE LOADER COULD FALL.

3. IMPORTANT - When transporting the loader, always roll the bucket or other attachment into the "maximum rollback" position.

 **CAUTION:** NEVER TRANSPORT THE LOADER WITH THE BUCKET OR OTHER ATTACHMENT IN THE "DUMP" POSITION. IF THE HYDRAULIC SYSTEM FAILED, OR IF THE HYDRAULIC LEVER IS ACCIDENTLY OPERATED, SERIOUS INJURY MAY OCCUR TO THE OPERATOR AND SERIOUS DAMAGE MAY OCCUR TO THE LOADER AND TRACTOR, ESPECIALLY WHEN THE LOADER IS BEING TRANSPORTED AT HIGH SPEEDS. TRANSPORTING THE LOADER WITH THE BUCKET OR OTHER ATTACHMENT IN THE "MAXIMUM ROLLBACK" POSITION WILL MINIMIZE INJURY TO THE OPERATOR AND DAMAGE TO THE LOADER AND TRACTOR SHOULD THE LOADER DROP ACCIDENTLY.

4. When the loader is mounted on tractors exceeding 100 HP, or if the tractor is equipped with front wheel assist drive, discretion should be used when operating the loader. Excessive use of horsepower could result in serious damage to the loader.

 **CAUTION:** ALWAYS CARRY THE LOADER ARMS AT A LOW POSITION DURING TRANSPORT, ESPECIALLY WHEN CARRYING A LOAD. CARRYING THE LOADER IN A RAISED POSITION WILL DECREASE THE TRACTORS' STABILITY, CAUSING POSSIBLE TRACTOR UPSET, SERIOUS INJURY OR DEATH TO THE OPERATOR AND SERIOUS DAMAGE TO THE TRACTOR AND LOADER.

 **CAUTION:** MOVE AND TURN THE TRACTOR AT LOW SPEEDS. OPERATING THE TRACTOR AT HIGH SPEEDS REDUCES THE TRACTORS' STABILITY, CAUSING POSSIBLE TRACTOR UPSET WHICH COULD RESULT IN SERIOUS INJURY OR DEATH TO THE OPERATOR AND SERIOUS DAMAGE TO THE LOADER AND TRACTOR.

5. IMPORTANT - Do not weld or bolt any attachment, such as a round bale spear or a boom, to the top of the bucket blade. Severe damage to the bucket will occur when a load is concentrated at one point.

 **CAUTION:** NEVER STAND UNDER ANY PART OF THE LOADER OR ATTACHMENT WHEN THE LOADER ARMS ARE IN A RAISED POSITION. IF ANY COMPONENT OF THE HYDRAULIC SYSTEM FAILED OR IF THE HYDRAULIC LEVER WAS ACCIDENTLY OPERATED, OR IF ANY OTHER COMPONENT FAILED, THE LOADER OR ATTACHMENT COULD FALL, CAUSING SERIOUS INJURY OR DEATH.

 **CAUTION:** WHEN RAISING A LOAD, LEVEL THE ATTACHMENT AT HIGHER LIFTING RANGES TO PREVENT MATERIAL FROM FALLING ONTO THE TRACTOR AND/OR THE OPERATOR. FALLING MATERIAL MAY CAUSE SERIOUS INJURY OR DEATH TO THE OPERATOR AND SERIOUS DAMAGE TO THE TRACTOR AND LOADER.

6. Do not attempt to lift a load at the corner of the bucket. The bucket could be twisted. Always distribute weight evenly, from the centre of the bucket.

 **CAUTION:** ADD NECESSARY WHEEL BALLAST OR REAR WEIGHTS TO INCREASE TRACTOR STABILITY.

 **CAUTION:** USE A GRAPPLE FORK ONLY WHEN CARRYING ROUND BALES WITH THE BUCKET, OR USE AN APPROVED ROUND BALE CARRYING FORK. USE OF UNAPPROVED FORKS ATTACHED TO THE BUCKET, OR ANY OTHER UNAPPROVED ATTACHMENTS TO CARRY ROUND BALES MAY RESULT IN PERSONAL INJURY OR DEATH AND SERIOUS DAMAGE TO THE LOADER DUE TO BALE INSTABILITY.

 **CAUTION:** NEVER USE THE LOADER OR ATTACHMENT AS A MAN-LIFT. IF THE HYDRAULIC SYSTEM FAILED, OR IF THE HYDRAULIC LEVER IS ACCIDENTLY OPERATED, OR IF ANY OTHER COMPONENT FAILED, THE LOADER OR ATTACHMENT COULD DROP, RESULTING IN SERIOUS INJURY OR DEATH.

LOADER PARTS LIST

H-FRAME, YOKE and BUCKET	Page 12
HYDRAULIC SYSTEM - Models with Serial Nos. 31642 & under	Page 14
- Models with Serial Nos. over 31642	Page 16
HYDRAULIC CYLINDERS	Page 18
CYLINDER SEAL KITS	Page 25

PAINTS and DECALS

Part No.	Description	Qty. Req'd.
L010	Ezee-On decal	3
L014	Caution decal	1
L001	Ezee-On yellow paint - 1 quart can	*
L002	Ezee-On yellow paint - ½ pint can	*
L015	Ezee-On black paint - 1 quart can	*
L016	Ezee-On black paint - ½ pint can	*

* As required

MODEL 101 H-FRAME, YOKE and BUCKET PARTS LIST

Ref. No.	Part No.	Description	Qty. Req'd.
1	IB2000	Yoke assembly, wide yoke c/w pins	*
	IB2001	Yoke assembly, narrow yoke c/w pins	*
2	IB2025	Main frame c/w pins	1
3	IB2040	72" bucket c/w four (4) pins	1
	IB2050	84" bucket c/w four (4) pins	1
	IB2055	96" bucket c/w four (4) pins	1
Back of Bucket	L2060	Round hole bucket attaching lug (weld-on)	2
	L2061	Square hole bucket attaching lug (weld-on)	2
4	L42	72" bucket blade (weld-on)	1
	L43	84" bucket blade (weld-on)	1
	L1638	96" bucket blade (weld-on)	1
5	L1680	Bucket tooth corner - used when #L51 std. teeth are used	2
	L51	Bucket tooth corner - used when #L52 extra long teeth are used	2
6	L51	Bucket tooth (standard)	6-7-9
	L52	Bucket tooth (extra long)	6-7-9
7	LA2279	Bucket dump guide indicator	1
8	L2070	Bucket dump guide rod	1
9	L1	1" x 5½" carriage head pin	8
10	L2	1" x 5-1/8" carriage head pin	4
11	L57	7/16" x 2¼" NC carriage head bolt	16-18-22
12		7/16" NC hex. bolt	16-18-22
13		7/16" lockwasher	16-18-22
14		3/8" x ½" NC set screw	1
15		¼" x 1½" cotter pin	12
Not Shown	10GN1	¼ x 28 grease fitting	12
16		3/8" flatwasher	1
17		5/32" x 3/4" cotter pin	1
18	L30	Jaw (weld-on)(narrow yoke)	2
	L1640	Jaw (weld-on)(wide yoke)	2
19	IB2503	Ezee-A-Tach frame, c/w four (4) pins. REF. NO. and c/w spring-loaded pins	1
20	L2510	Spring	2
21	IB2507	Locking pin	2
22	L2511	Roll pin	2
23	LA2533	72" Ezee-A-Tach bucket	1
	LA2534	84" Ezee-A-Tach bucket	1
	LA2535	96" Ezee-A-Tach bucket	1
24	LA2508	Ezee-A-Tach bracket, R.H.S.	1
	LA2509	Ezee-A-Tach bracket, L.H.S.	1

* As required

MODEL 101 HYDRAULIC SYSTEM PARTS LIST
FOR MODELS WITH SERIAL NOS. 31642 AND UNDER

Ref. No.	Part No.	Description	Qty. Req'd.
1	130, 139	Lift cylinder - see Cylinder Parts List Instructions on Page 18.	2
2	221	Bucket cylinder - see Cylinder Parts List Instructions on Page 18.	*
3	L14	Bottom 1 hydraulic oil line	1
4	L13	Bottom 2 hydraulic oil line	1
5	L12	Bottom 3 hydraulic oil line	1
6	L11	Bottom 4 hydraulic oil line	1
7	H17	3/8" x 17" hydraulic hose	
8	H19	3/8" x 19" hydraulic hose	4
9	DL29	3/8" female swivel adapter	8
10	L1618	3/8" x 90° street elbow	4
11	DL5280	3/8" coupler	8

* As required

MODEL 101 HYDRAULIC SYSTEM PARTS LIST
FOR MODELS WITH SERIAL NOS. OVER 31642

REF. NO.	PART NO.		QTY. REQ'D.
1	130, 139	Lift cylinders - see the Cylinder Parts List Instructions on Page 18	2
2	221	Bucket cylinders - see the Cylinder Parts List Instructions on Page 18	2
3	L14	Bottom 1 hydraulic oil line	1
4	L13	Bottom 2 hydraulic oil line	1
5	L12	Bottom 3 hydraulic oil line	1
6	L11	Bottom 4 hydraulic oil line	1
7	H17	3/8" x 17" hydraulic hose	4
8	H19	3/8" x 19" hydraulic hose	4
9	DL9769	3/8" x 90° swivel street elbow	4
10	L29	3/8" female-female swivel coupler	4
11	DL5280	3/8" coupler	12

MODEL 101 HYDRAULIC SYSTEM PARTS LIST
FOR MODELS WITH SERIAL NOS. OVER 32913

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	262,263	Lift Cylinders-See the Cylinder Parts List Instructions on page 18.	2
2	261	Bucket Cylinders- See the Cylinder Parts List Instructions on page 18.	2
3	L14	Bottom 1 Hyd. oil line	1
4	L13	Bottom 2 Hyd. oil line	1
5	L12	Bottom 3 Hyd. oil line	1
6	L11	Bottom 4 Hyd. oil line	1
7	L2902	3/8" x 19" Hyd. hose	2
8	L2932	3/8" x 20" Hyd. hose	4
9	L2933	3/8" x 21" Hyd. hose	2
10	L29	3/8" Female-Female swivel coupler	4
11	DL9769	3/8" x 90 degree swivel street elbow	4
12	DL5280	3/8" couple	12

HYDRAULIC CYLINDERS

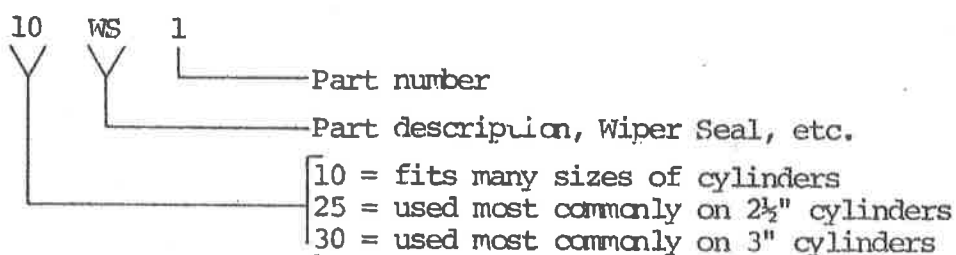
INSTRUCTIONS ON HOW TO USE LOADER CYLINDER PARTS LIST

1. Identify your cylinder as to the code number of the complete cylinder. Use the complete assembly code numbers listed below and match up the diameter, stroke, etc.

Once the code number has been established, then locate the type of cylinder, N3, N4 or N6, further in this book and use the correct reference number and column to locate the part number.

2. The code numbers will be stamped on the cylinder tube. However, if the tube should ever be replaced, the code number will not appear on the tube unless it is stamped there.

EZEE-ON CYLINDER PART NUMBER CODE



MODEL 101 CYLINDER SPECIFICATIONS

CODE NO.	DIA.	STROKE	C-C LENGTH	SHAFT DIA.	TYPE	APPLICATION
221	2½"	18"	26½"	1½"	A-CUP-N6	BUCKET
130	2½"	40"	48½"	1-3/4"	A-CUP-N3	LIFT
139	3"	40"	48½"	1-3/4"	A-CUP N4	LIFT
261	2½"	18"	26½"	1½"	U-CUP-W/R-N6	BUCKET
262	2½"	40"	48½"	1-3/4"	U-CUP-W/R-N3	Lift
263	3"	40"	48½"	1-3/4"	U-CUP-W/R-N4	LIFT

HYDRAULIC CYLINDER PARTS LIST

N3 TYPE

Ref. No.	Part No.	Description	Cylinder Code No.
			130 Qty. Req'd.
1	25TU32	Tube assembly - 2½" x 40"	1
2	10SH12	Shaft - 1-3/4" x 40"	1
3	10OR9	O-ring	1
4	25FP1	Filler plate	1
5	25CU1	Cup	2
6	25BP1	Back-up plate	1
7	10SW1	Star washer (not required with locking nut)	*
8	10NU1	3/4" NF nut	*
	10NU5	3/4" NF locking nut	*
9	25HP8	Head plate	1
10	10OR1	O-ring	1
11	10FS3	Rod seal	1
12	10WS3	Wiper seal	1
13	10HN1	Head nut	1
	10GN1	¼ x 28 grease fitting	1
	10GN2	¼ x 28 45° grease fitting	1
	10SS1	Set screw (for head nut)	1
14	25FP2	Filler plate - w/machined O-ring seat	1

* As required

HYDRAULIC CYLINDER PARTS LIST

N4 TYPE

Ref. No.	Part No.	Description	Cylinder Code No.
			139 Qty. Req'd.
1	30TV12	Tube assembly - 3" x 40"	1
2	10SH12	Shaft - 1-3/4" x 40"	1
3	10OR9	O-ring	1
4	30FP1	Filler plate	1
5	30CU1	Cup	2
6	30BP1	Back-up plate	1
7	10SW1	Star washer (not required with locking nut)	*
8	10NU1	3/4" NF nut	*
	10NU5	3/4" NF locking nut	*
9	30HP8	Head plate	1
10	10OR3	O-ring	1
11	10RS3	Rod seal	1
12	10WS3	Wiper seal	1
13	10GN1	1/4 x 28 grease fitting	1
	10GN2	1/4 x 28 45° grease fitting	1
14	30FP2	Filler plate - w/ machined o-ring seat	1

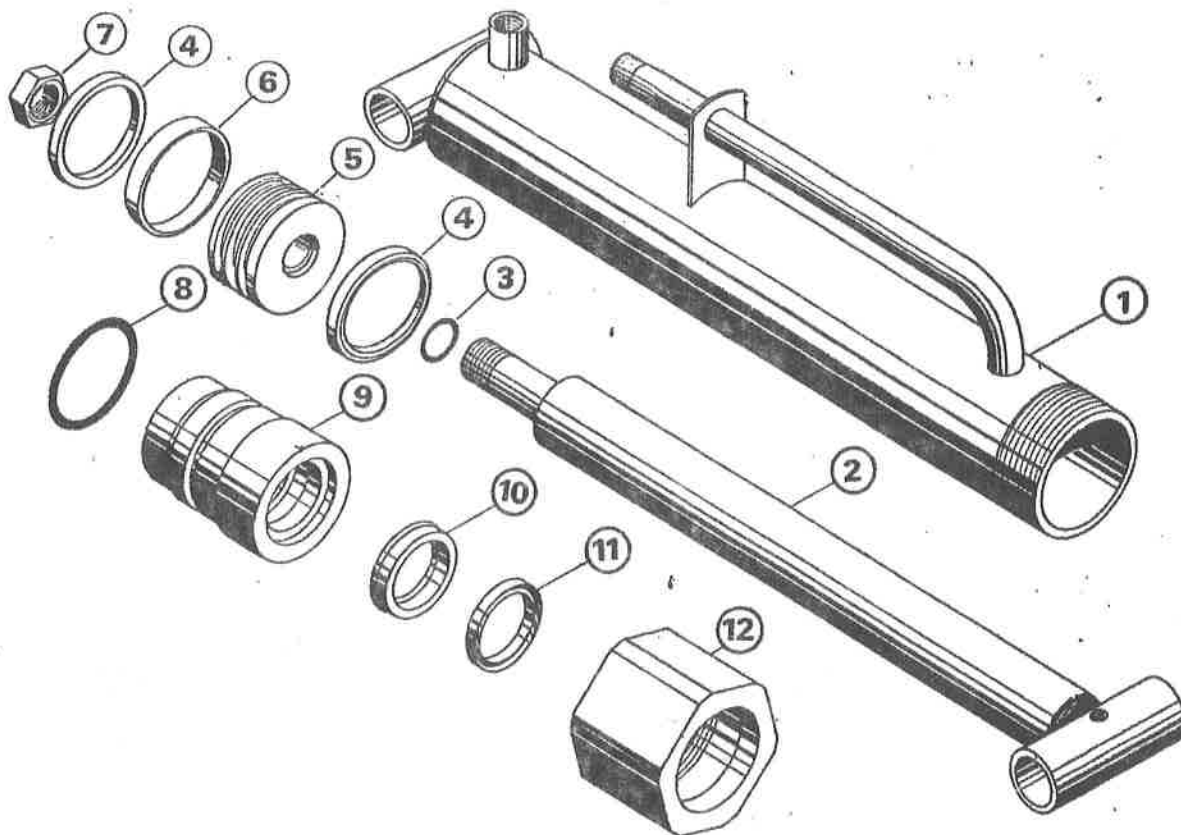
* As required

HYDRAULIC CYLINDER PARTS LIST

N6 TYPE

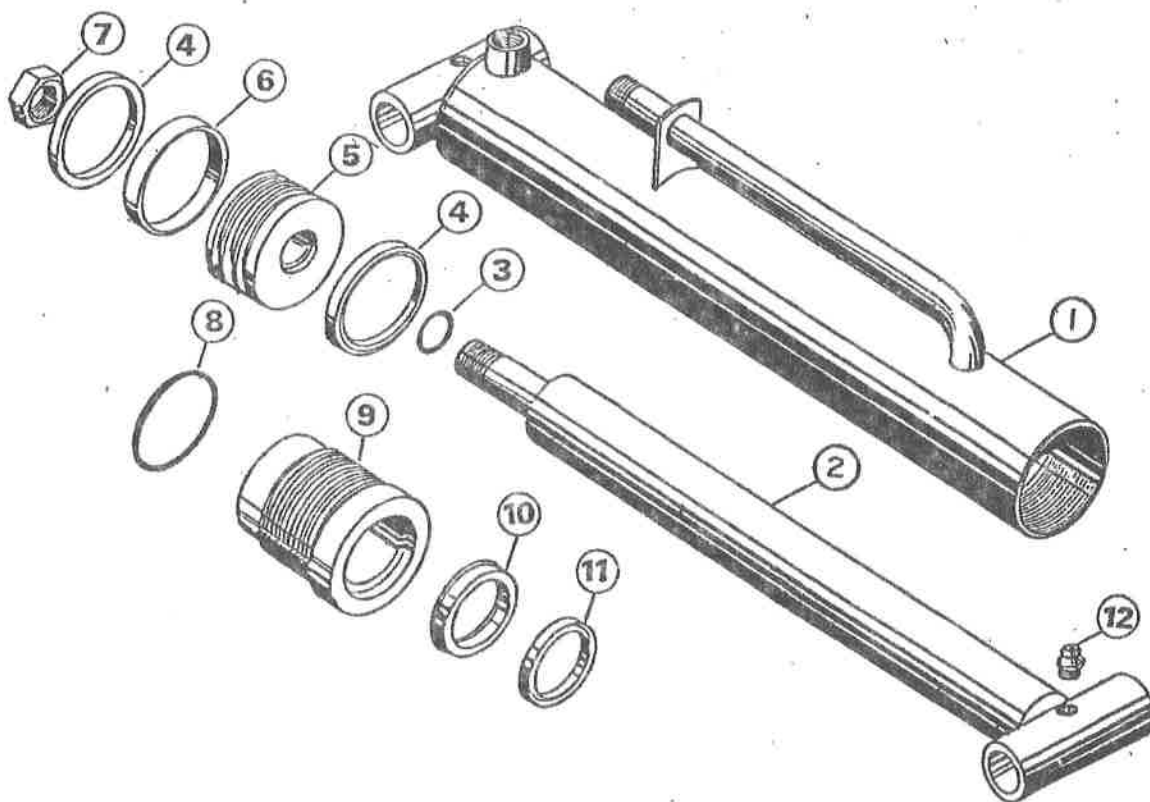
Ref. No.	Part No.	Description	Cylinder Code No.
			221 Qty. Req'd.
1	25TU38	Tube assembly - 2½" x 18"	1
2	10SH4	Shaft - 1½" x 18"	1
3	10OR9	O-ring	1
4	25FP1	Filler plate	1
5	25CU1	Cup	2
6	25BP1	Back-up plate	1
7	10SW1	Star washer (not required with locking nut)	*
8	10NU1	¾" NF nut	*
	10NU5	¾" NF locking nut	*
9	25HP10	Head plate	1
10	10OR1	O-ring	1
11	10RS1	Rod seal	1
12	10WS1	Wiper seal	1
13	10GN1	½ x 28 grease fitting	1
	10GN2	½ x 28 45° grease fitting	1
14	25FP2	Filler plate - w/machined O-ring seat	1

* As required



HYDRAULIC CYLINDER PARTS LIST N3 TYPE DOUBLE "U" CUP PISTON

REF. NO.	PART NO.	DESCRIPTION	CYL. CODE NO. 262 QTY. REQ'd
1	25TU32	Tube assembly - 2½" x 40"	1
2	10SH12	Shaft - 1-3/4" x 40"	1
3	100R9	O-ring - 3/4" I.D. x 7/8" O.D.	1
4	25CU2	U-cups - 2½" O.D. x 2" I.D. x 3/8"	2
5	25PB1	Piston - 2½" O.D. x 3/4" I.D.	1
6	25WR1	Wear ring - 2½" O.D. x 2½" I.D. x 3/8"	1
7	10NU5	3/4" nut, N.F. (locking nut)	1
8	100R1	O-ring- 2½" O.D. x 2½" I.D.	1
9	25HP8	Head Plate - 2½" O.D. x 1-3/4" I.D.	1
10	10RS3	Rod seal- 2-1/8" O.D. x 1-3/4" I.D.	1
11	10WS3	Wiper seal - 2-1/8" O.D. x 1-3/4" I.D.	1
12	25HN1	Head nut	1
	10GN1	¼ x 28 straight grease fitting	1
	10GN2	¼ x 28 45° grease fitting	1
	10SS1	Set screw (for head nut)	1



HYDRAULIC CYLINDER PARTS LIST
N6 TYPE DOUBLE "U" CUP PISTON

REF. NO.	PART NO.	DESCRIPTION	CYL. CODE NO.
			261 QTY. REQ'D
1	25TU38	Tube assembly - 2½" x 18"	1
2	10SH4	Shaft - 1½" x 18"	1
3	100R9	O-ring - ¾" I.D. x 7/8" O.D.	1
4	25CU2	U-cups - 2½" O.D. x 2" I.D. x 3/8"	2
5	25PB1	Piston - 2½" O.D. x ¾" I.D.	1
6	25WR1	Wear ring - 2½" I.D. x 2½" O.D. x 3/8"	1
7	10NU5	¾" nut N.F. (locking nut)	1
8	100R20	O-ring - 2-1/8" I.D. x 2½" O.D.	1
9	25HP10	Head plate - 2½" O.D. x 1½" I.D.	1
10	10RS1	Rod seal - 1½" I.D. x 1-7/8" O.D. x 3/8"	1
11	10WS1	Wiper seal - 1½" I.D. x 1-7/8" O.D. x 3/16"	1
12	10GN1	¼ x 28 straight grease fitting	1
	10GN2	¼ x 28 45° grease fitting	1

MANUFACTURER'S WARRANTY

EZEE-ON warrants each new product of EZEE-ON manufacture when properly assembled, adjusted and operated, to be free from defects in materials, and/or workmanship under normal use for which it was intended, for a period of one year from date of purchase. EZEE-ON's obligation under this warranty is limited to repairing or replacing, FOB EZEE-ON factory, any part or parts which are reported in writing, giving all details by the Dealer, within 30 days from date of failure thereof, and which EZEE-ON's inspection shall disclose to have been defective. This does not include installation, oil, freight, or any other charges. In no event will EZEE-ON assume responsibility for consequential damages to tractors or any other equipment. EZEE-ON shall not be liable for any damages of any nature or source resulting from defects in materials or workmanship and/or loss of use of said equipment. EZEE-ON makes no warranty on allied parts which are not manufactured by EZEE-ON. The warranty set forth herein shall be void if any part or parts not manufactured or supplied by EZEE-ON, are used in the assembly or repair of the implement manufactured by EZEE-ON. This warranty is void if equipment is modified, altered, cut up, rewelded, or used for purposes not intended for. This warranty is void if used for other purposes than agricultural.

NO WARRANTY shall be given or allowed whatsoever as to fit up of loader to specific tractors, etc. EZEE-ON's endeavor is to make mounts and loaders fit specific tractors. These when originally adapted, fit correctly. It is beyond EZEE-ON's control that manufacturers make changes to their tractors, and mounts may have to be altered.

REMEMBER!!!

ONLY YOU CAN

PREVENT ACCIDENTS.