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WARRANTY POLICY

Buhler Manufacturing products are warranted for a period of twelve (12) months (90 days for commercial application) from original date of purchase, by original purchaser, to be free from defects in material and workmanship under correct, normal agricultural use and proper applications.

Buhler Manufacturing’s obligations under this warranty shall be limited to the repair or exchange, at Buhler Manufacturing’s option, of any Buhler Manufacturing product or part which proves to be defective as provided. Buhler Manufacturing reserves the right to either inspect the product at the buyer’s location or have it returned to the factory for inspection.

The above warranty does not extend to goods damaged or subject to accident, abuse or misuse after shipment from Buhler Manufacturing’s factory, nor to goods altered or repaired by anyone other than an authorized Buhler Manufacturing representative.

Buhler Manufacturing makes no Express Warranties other than those, which are specifically described. Any description of goods, including any references and specifications in catalogues, circulars and other written material published, is for the sole purpose of identifying goods and shall conform to such descriptions. Any sample or model is for illustrative purposes only and does not create an Express Warranty that the goods conform to sample or model shown.

The purchaser is solely responsible for determining suitability of goods sold. This warranty is expressly in lieu of all other warranties expressed or implied. Buhler Manufacturing will in no event be liable for any incidental or consequential damages whatsoever. Nor for any sum in excess of the price received for the goods for which liability is claimed.

WARRANTY CLAIMS:
Warranty requests must be prepared on Buhler Manufacturing Warranty Claim Forms with all requested information properly completed. Warranty Claims must be submitted within a thirty (30) day period from date of failure repair.

WARRANTY LABOR:
Any labor subject to warranty must be authorized by Buhler Manufacturing. The labor rate for replacing defective parts, where applicable, will be credited at 100% of the dealer’s posted shop rate. Defective parts will receive an extra 10% discount to assist with freight or other incidental costs.

GOVERNMENT LEGISLATION:
Warranty terms and conditions are subject to Provincial or State legislation.

IMPORTANT FACTS:
Buckets and Bucket Tines Carry No Warranty
Bent Spears Carry No Warranty
Snowblower Fan Shafts Carry No Warranty
Mower Blades Carry No Warranty
Portable Auger Parts Have Two (2) Year Warranty
Loader Parts Have Two (2) Year Warranty

IMPORTANT NOTE: This warranty does not apply to rentals
WHEN ORDERING PARTS

Always give your dealer the Model, Color and Serial Number of your machine to assist him in ordering and obtaining the correct parts. Use the exploded view and tabular listing of the area of interest to exactly identify the required part.

### 60 SERIES REAR BLADE

<table>
<thead>
<tr>
<th>ITEM</th>
<th>PART #</th>
<th>DESCRIPTION</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>908992</td>
<td>Hitch Weldment</td>
</tr>
<tr>
<td>2</td>
<td>23457</td>
<td>7' Blade</td>
</tr>
<tr>
<td></td>
<td>23447</td>
<td>8' Blade</td>
</tr>
<tr>
<td>3</td>
<td>967522</td>
<td>7' Cutting Edge</td>
</tr>
<tr>
<td></td>
<td>967523</td>
<td>8' Cutting Edge</td>
</tr>
<tr>
<td>4</td>
<td>23456</td>
<td>Adjusting Bar</td>
</tr>
<tr>
<td>5</td>
<td>901435</td>
<td>1/2&quot; x 2 1/2&quot; Clevis Pin</td>
</tr>
<tr>
<td>6</td>
<td>103753</td>
<td>Cylinder Pin (1&quot; Dia. x 4&quot;Lg)</td>
</tr>
<tr>
<td>7</td>
<td>908986</td>
<td>Lift Pin 1.13&quot; x 7.44&quot; lg</td>
</tr>
<tr>
<td>8</td>
<td>965910</td>
<td>Pin Top Link Cat. 2 1&quot; x 5.25&quot; lg</td>
</tr>
<tr>
<td>9</td>
<td>12779</td>
<td>#9 Hair Pin Clip</td>
</tr>
<tr>
<td>10</td>
<td>961012</td>
<td>#16 Hair Pin Clip (pl)</td>
</tr>
<tr>
<td>11</td>
<td>967525</td>
<td>1/2&quot; x 2&quot; Plow Bolt (pl)</td>
</tr>
<tr>
<td>12</td>
<td>84277</td>
<td>1/2&quot; x 1 1/2&quot; Hex Bolt (pl)</td>
</tr>
<tr>
<td>13</td>
<td>81636</td>
<td>1/2&quot; Hex Nut (pl)</td>
</tr>
<tr>
<td>14</td>
<td>81637</td>
<td>1/2&quot; Lock Washer (pl)</td>
</tr>
<tr>
<td>15</td>
<td>84583</td>
<td>1/8&quot; Grease Fitting (pl)</td>
</tr>
<tr>
<td>16</td>
<td>965911</td>
<td>7/16&quot; Linch Pin</td>
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<tr>
<td>17</td>
<td>967524</td>
<td>1/2&quot; x 1 1/2&quot; Plow Bolt (pl)</td>
</tr>
<tr>
<td>18</td>
<td>812364</td>
<td>1/2&quot; Lock Nut (pl)</td>
</tr>
<tr>
<td>19</td>
<td>901407</td>
<td>Stand Weldment</td>
</tr>
<tr>
<td>20</td>
<td>81626</td>
<td>1/2&quot; x 2 3/4&quot; Hex Bolt (pl)</td>
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### 3.5 x 8 CYLINDER ASSEMBLY

<table>
<thead>
<tr>
<th>Item #</th>
<th>Part #</th>
<th>Description</th>
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<tbody>
<tr>
<td>24803</td>
<td>Cyl Complete</td>
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<tr>
<td>1</td>
<td>24804</td>
<td>Tube Weldt</td>
</tr>
<tr>
<td>2</td>
<td>113934</td>
<td>Piston Rod 1.5 Dia</td>
</tr>
<tr>
<td>3</td>
<td>X2098</td>
<td>Seal Kit</td>
</tr>
</tbody>
</table>

![Diagram of 3.5 x 8 Cylinder Assembly]

### BUNDLE NUMBERS

<table>
<thead>
<tr>
<th>QUANTITY</th>
<th>BUNDLE NO.</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>7' REAR BLADE: C8801</td>
<td></td>
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<tr>
<td>1</td>
<td>F0658</td>
<td>Hitch Weldment</td>
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<tr>
<td>1</td>
<td>23466</td>
<td>Blade Assembly</td>
</tr>
<tr>
<td>8' REAR BLADE: C8800</td>
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<td></td>
</tr>
<tr>
<td>1</td>
<td>F0658</td>
<td>Hitch Weldment</td>
</tr>
<tr>
<td>1</td>
<td>23465</td>
<td>Blade Assembly</td>
</tr>
</tbody>
</table>

### OPTIONS:
- F9116  3.5” x 8” Hydraulic Cylinder and Hose Kit
- 966314  Hydraulic Hose Holder
- F0176  Cat. 1 Bushing and Pin Kit
NOTES
## DIVISION LOCATIONS

### Farm King Division
301 Mountain Street S.
Morden, MB R6M 1X7
Ph.: (204) 822-4467
Fax: (204) 822-6348

### Allied Division
1201 Regent Ave. W.
Box 1003
Winnipeg, MB R2C 3B2
Ph.: (204) 661-8711
Fax: (204) 654-2503

### Inland Division
675 Washington Ave.
Winnipeg, MB R2K 1M4
Ph.: (204) 667-7854
Fax: (204) 669-2599

### B.I.I. Division
1330 43rd Street N.W.
Fargo, ND 58102
Ph.: (701) 282-7014
Fax: (701) 282-5865

## U.S. WAREHOUSES

### AR, West Memphis
(870) 732-3132

### GA, Stone Mountain
(770) 908-9439

### IA, Lakeview
(712) 657-8585

### ID, Meridian
(208) 887-6006

### IN, Clarksville
(812) 284-3376

### KS, Wichita
(316) 265-9577

### MN, Lakeville
(952) 469-5267

### MT, Billings
(406) 248-7771

### ND, Bismarck
(701) 223-1886

### ND, Fargo
(701) 282-7003

### NY, Syracuse
(315) 463-5276

### OH, Youngstown
(330) 793-0862

### OR, Portland
(503) 234-0378

### SD, Huron
(605) 352-8616

### TX, Houston
(713) 928-2632

### UT, Salt Lake City
(801) 972-4321

### WI, Portage
(608) 742-1370

## CANADIAN WAREHOUSES

### B.C., Abbotsford
(604) 864-2665

### AB, Edmonton
(403) 962-6991

### SK, Regina
(306) 781-2300

### ON, Woodstock
(519) 539-0435

### ON, Jasper
(613) 283-1758

### QC, Dorion
(450) 455-4840

## OFFSHORE WAREHOUSES

### Burando Hill
Katanning
W. Australia
011-618-98-214422

### Chihuahua, Mexico
011-52-158-90306

### John Kerr Equipment Ltd.
Wilcoxholm Farm
Linlithgow, W. Lothian
Scotland
011-441-506-842280

### Skovde, Sweden
011-46-500-452651

### Naestved, Denmark
011-45-557-29511

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**bühler**

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