WARRANTY POLICY

Buhler Manufacturing products are warranted for a period of twelve (12) months from original date of purchase, by original purchaser, to be free from defects in material and workmanship under correct, normal agricultural use and proper applications.

Buhler Manufacturing's obligations under this warranty shall be limited to the repair or exchange, at Buhler Manufacturing's option, of any Buhler Manufacturing product or part which proves to be defective as provided. Buhler Manufacturing reserves the right to either inspect the product at the buyer's location or have it returned to the factory for inspection.

The above warranty does not extend to goods damaged or subject to accident, abuse or misuse after shipment from Buhler Manufacturing's factory, nor to goods altered or repaired by anyone other than an authorized Buhler Manufacturing representative.

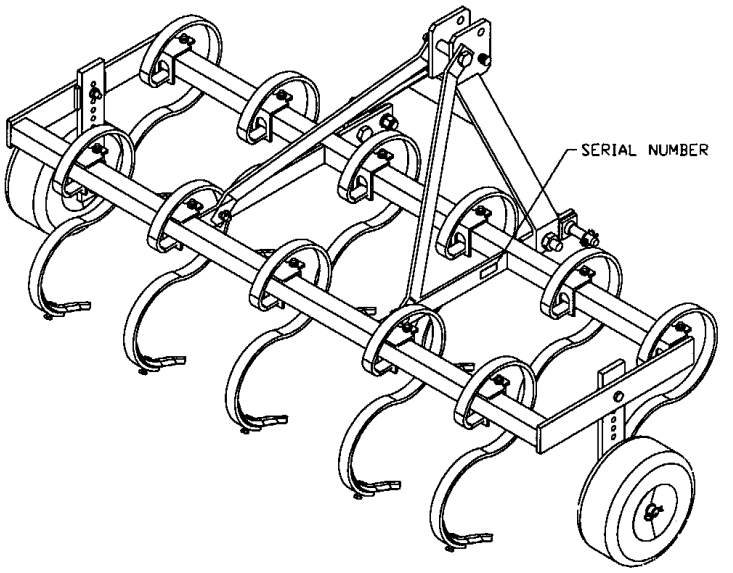
Buhler Manufacturing makes no Express Warranties other than those, which are specifically described. Any description of goods, including any references and specifications in catalogues, circulars and other written material published, is for the sole purpose of identifying goods and shall conform to such descriptions. Any sample or model is for illustrative purposes only and does not create an Express Warranty that the goods conform to sample or model shown.

The purchaser is solely responsible for determining suitability of goods sold. This warranty is expressly in lieu of all other warranties expressed or implied. Buhler Manufacturing will in no event be liable for any incidental or consequential damages whatsoever. Nor for any sum in excess of the price received for the goods for which liability is claimed.

WARRANTY CLAIMS:
Warranty requests must be prepared on Buhler Manufacturing Warranty Claim Forms with all requested information properly completed. Warranty Claims must be submitted within a thirty (30) day period from date of failure repair.

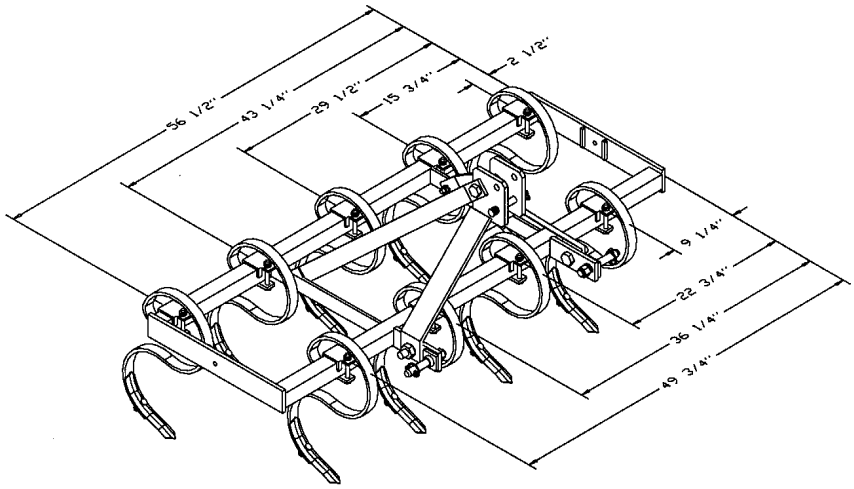
WARRANTY LABOR:
Any labor subject to warranty **must** be authorized by Buhler Manufacturing. The labor rate for replacing defective parts, where applicable, will be credited at a rate determined by the Company, Buhler Manufacturing.

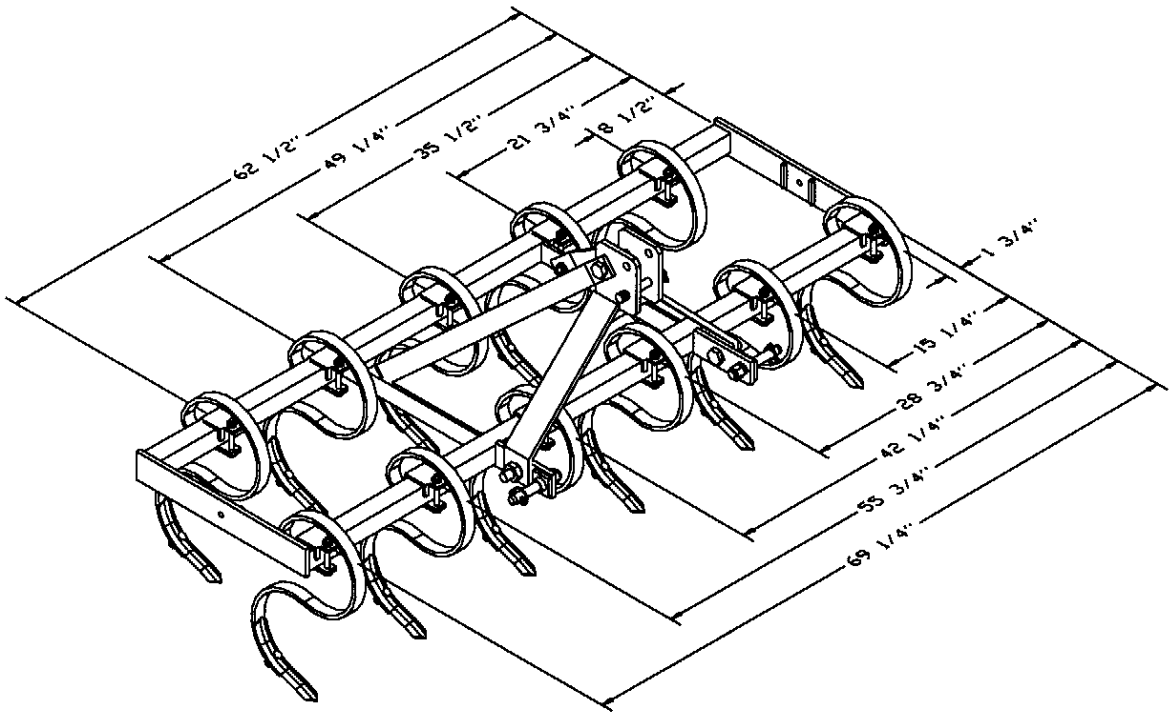
IMPORTANT FACTS:
Buckets and Bucket Tines Carry No Warranty
Bent Spears Carry No Warranty
Snowblower Fan Shafts Carry No Warranty
Mower Blades Carry No Warranty
Portable Auger Parts Have Two (2) Year Warranty



REVERSIBLE POINT REPLACEMENT OR REVERSAL:

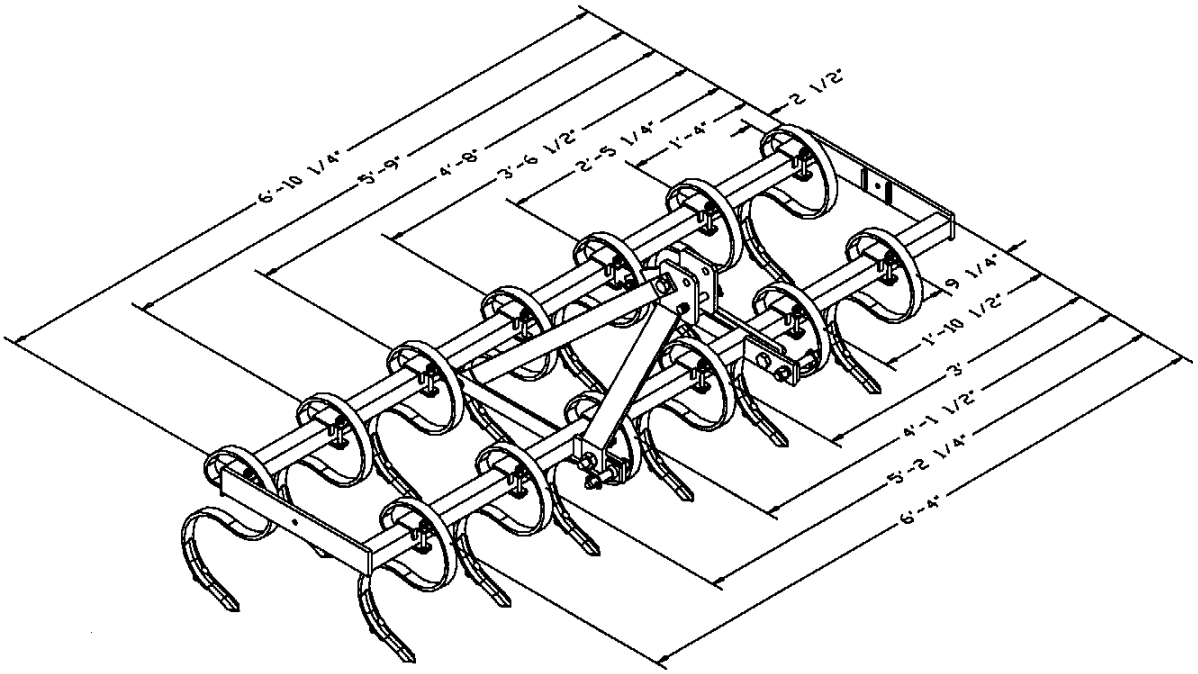
1. Raise the Cultivator off the ground.
2. Securely block up the frame
3. Remove the Plow Bolts as required.
4. If the top side of the reversible point has not been used, reverse and reattach. If it has been used, replace reversible point.
5. Install plow bolts and re-tighten.
6. Replace points if the tips are badly worn. The plow bolts should also be replaced if the heads become badly worn.





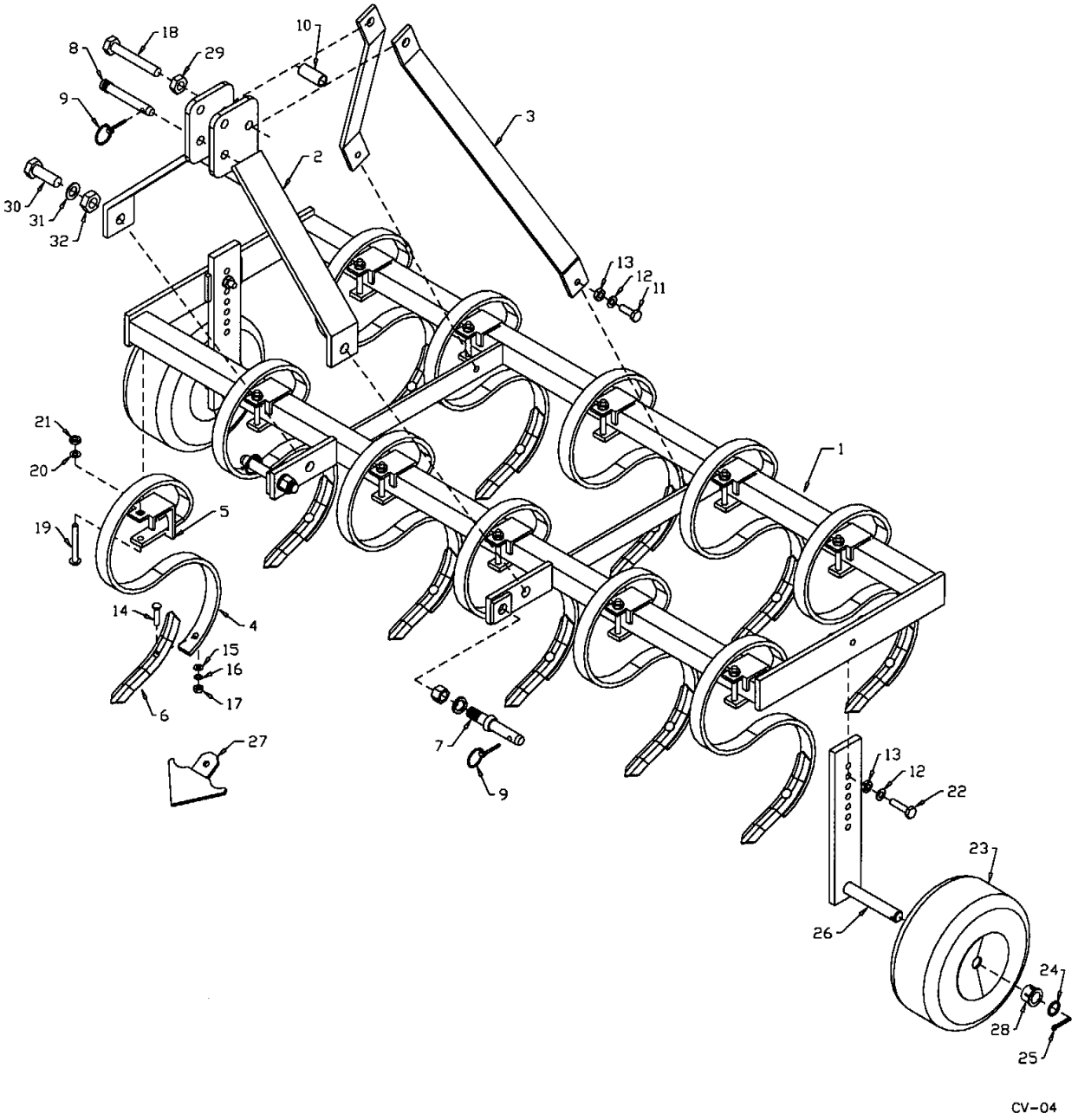
6-FOOT CULTIVATOR

CV-02



7-FOOT CULTIVATOR

CV-03



WHEN ORDERING PARTS

Always give your dealer the Model and Serial Number of your machine to assist him in ordering and obtaining the correct parts. Use the exploded view and tabular listing of the area of interest to exactly identify the required part.

Cultivator

Item	Part #	Description
1	906795	60" Frame Weldment
	906796	72" Frame Weldment
	906797	84" Frame Weldment
2	F0351	Hitch Weldment
3	906794	Hitch Brace
4	967561	S-Tine Only
5	967562	S-Tine Clamp
6	967549	Reversible Point
7	965809	Lift Arm Pin W/ Nut & Washer (Cat. 1)
8	965807	Top Link Pin (Cat. 1)
9	965911	Linch Pin (7/16")
10	906770	Spacer 1"OD x 2 1/4"
11	84277	1/2" x 1 1/2" Hex Bolt (pl)
12	81637	1/2" Lock Washer (pl)
13	81636	1/2" Hex Nut (pl)
14	967563	3/8" x 1 1/2" Contour H.D. Plow Bolt (pl)
15	964001	3/8" Flat Washer (10 GA.) (pl)
16	81593	3/8" Lock Washer (pl)
17	81592	3/8" Hex Nut (pl)
18	811751	3/4" x 5" Hex Bolt (pl)
19	967298	7/16" x 3 1/2" Carr. Bolt (pl)
20	81615	7/16" Lock Washer (pl)
21	81614	7/16" Hex Nut (pl)
22	811791	1/2" x 2" Hex Bolt (pl)
23	967138	12" Solid Rubber Wheel
24	9812438	1" I.D. x 14 GA #8 Narrow Rim Washer (pl)
25	9812434	1/4" x 1 1/2" Cotter Pin (pl)
26	901133	Gauge Wheel Weld't (Optional)
27	F11	7" Sweep (Optional)
28	966563	Wheel Bushing (included with wheel)
29	812365	3/4" Lock Nut (pl)
30	966527	7/8" x 2 1/2" Hex Bolt (pl)
31	81723	7/8" Lock Washer (pl)
32	81722	7/8" Hex Nut (pl)

CULTIVATOR BUNDLE NUMBERS

QUANTITY	BUNDLE NO.	DESCRIPTION
Y60FC 60” CULTIVATOR		
1	F6508	Hitch
1	F6509	Frame 60”
1	F6510	Tines
1	F6511	Carton of Parts
Y607FC 60” CULTIVATOR w/gauge wheel and sweeps		
1	F12	Gauge Wheel
1	F6508	Hitch Bundle
1	F6509	Frame 60”
1	F6510	Tines
1	F6511	Carton of Parts
1	F6590	7” Sweeps
Y72FC 72” CULTIVATOR		
1	F6508	Hitch
1	F6512	Frame 72”
1	F6513	Tines
1	F6514	Carton of Parts
Y727FC 72” CULTIVATOR w/gauge wheel and sweeps		
1	F12	Gauge Wheel
1	F6508	Hitch
1	F6512	Frame 72”
1	F6513	Tines
1	F6514	Carton of Parts
1	F6592	7” Sweeps
Y84FC 84” CULTIVATOR		
1	F6508	Hitch
1	F6515	Frame 84”
1	F6516	Tines
1	F6517	Carton of Parts

CULTIVATOR BUNDLE NUMBERS – cont'd.

Y847FC 84" CULTIVATOR w/gauge wheel and sweeps

1	F12	Gauge Wheel
1	F6508	Hitch
1	F6515	Frame 84"
1	F6516	Tines
1	F6517	Carton of Parts
1	F6591	7" Sweeps

Options

	F11	7" Sweep
	967549	Reversible Points
	F12	Gauge Wheel