WARRANTY POLICY

Buhler Manufacturing products are warranted for a period of twelve (12) months from original date of purchase, by original purchaser, to be free from defects in material and workmanship under correct, normal agricultural use and proper applications.

Buhler Manufacturing's obligations under this warranty shall be limited to the repair or exchange, at Buhler Manufacturing's option, of any Buhler Manufacturing product or part which proves to be defective as provided. Buhler Manufacturing reserves the right to either inspect the product at the buyer's location or have it returned to the factory for inspection.

The above warranty does not extend to goods damaged or subject to accident, abuse or misuse after shipment from Buhler Manufacturing's factory, nor to goods altered or repaired by anyone other than an authorized Buhler Manufacturing representative.

Buhler Manufacturing makes no Express Warranties other than those, which are specifically described. Any description of goods, including any references and specifications in catalogues, circulars and other written material published, is for the sole purpose of identifying goods and shall conform to such descriptions. Any sample or model is for illustrative purposes only and does not create an Express Warranty that the goods conform to sample or model shown.

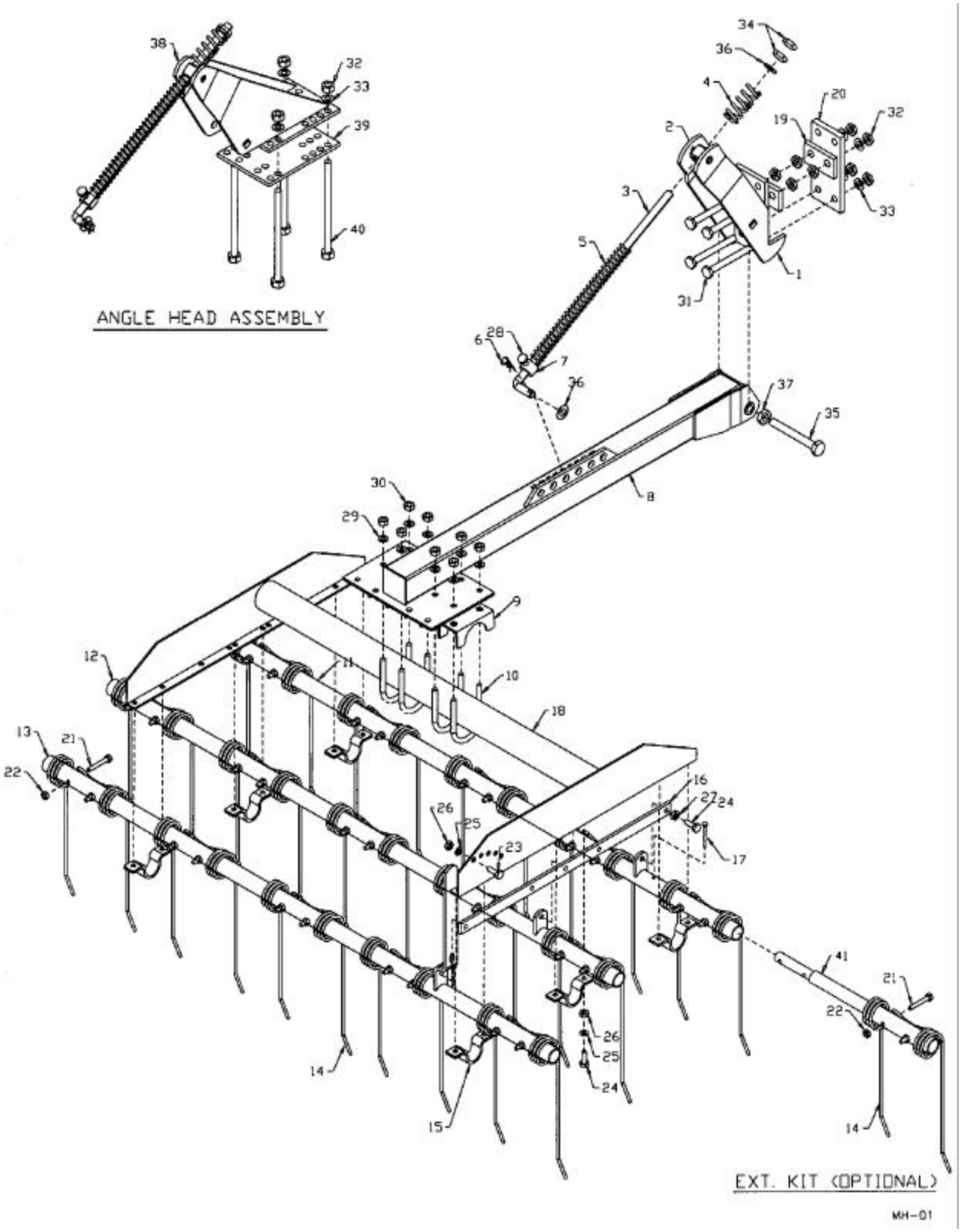
The purchaser is solely responsible for determining suitability of goods sold. This warranty is expressly in lieu of all other warranties expressed or implied. Buhler Manufacturing will in no event be liable for any incidental or consequential damages whatsoever. Nor for any sum in excess of the price received for the goods for which liability is claimed.

WARRANTY CLAIMS:
Warranty requests must be prepared on Buhler Manufacturing Warranty Claim Forms with all requested information properly completed. Warranty Claims must be submitted within a thirty (30) day period from date of failure repair.

WARRANTY LABOR:
Any labor subject to warranty **must** be authorized by Buhler Manufacturing. The labor rate for replacing defective parts, where applicable, will be credited at a rate determined by the Company, Buhler Manufacturing.

IMPORTANT FACTS:
Buckets and Bucket Tines Carry No Warranty
Bent Spears Carry No Warranty
Snowblower Fan Shafts Carry No Warranty
Mower Blades Carry No Warranty
Portable Auger Parts Have Two (2) Year Warranty

MOUNTED FOLLOWING HARROW – 3 BAR



WHEN ORDERING PARTS

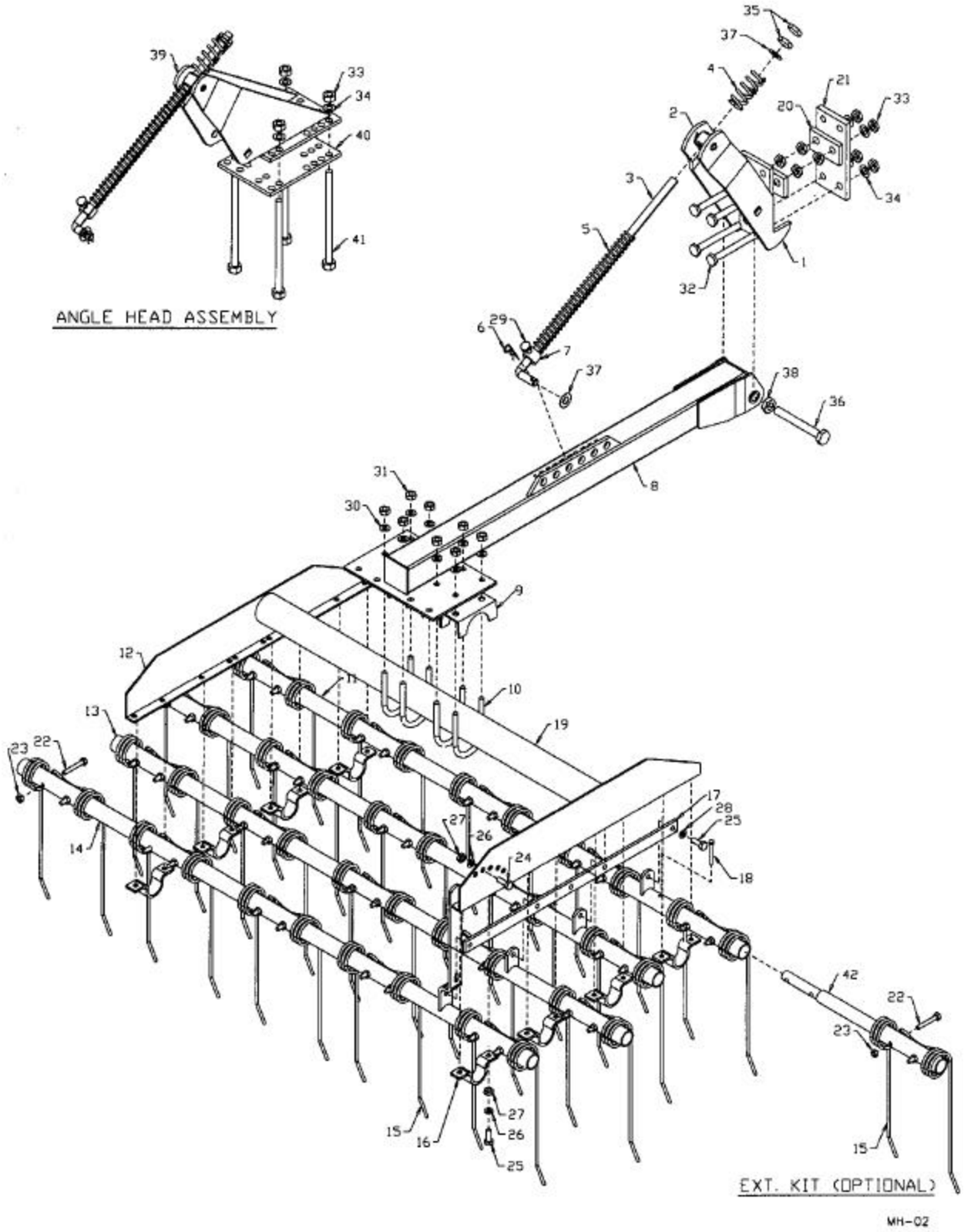
Always give your dealer the Model and Serial Number of your machine to assist him in ordering and obtaining the correct parts. Use the exploded view and tabular listing of the area of interest to exactly identify the required part.

Following Harrow - 3 Bar

Item	Part #	Description
1	972101	Mount Weldment
2	988646	Trunion
3	972102	Pressure Rod 3/4" x 26 13/32" Lg
4	972104	Short Spring
5	972105	Long Spring
6	965625	#6 Hair Pin Clip (pl)
7	972103	Collar 1/2"Dia. X 1" Lg
8	972100	Carrier Arm Weldment
9	972107	Mounting Clamp 3/16" x 5" x 6"
10	972110	3" Rd U-Bolt (pl)
11	972118	5' Front Spring Tube Weldment
	972119	6' Front Spring Tube Weldment
	972120	7' Front Spring Tube Weldment
12	972115	5' Center Spring Tube Weldment
	972116	6' Center Spring Tube Weldment
	972117	7' Center Spring Tube Weldment
13	972112	5' Rear Spring Tube Weldment
	972113	6' Rear Spring Tube Weldment
	972114	7' Rear Spring Tube Weldment
14	972130	16" Spring Tooth W/ Kink
	972151	16" Spring Tooth Straight
	972126	14" Spring Tooth W/ Kink
15	972125	Spring Tube Clamp 1/4" x 1 1/4" x 7"
16	972206	Tube Link 5/16" x 1 1/4" x 28 1/4"
17	9812436	1/4" x 2 1/2" Cotter Pin (pl)
18	972142	5' Mounting Frame Weldment
	972143	6' Mounting Frame Weldment
	972144	7' Mounting Frame Weldment
19	972109	Spacer 1/2" x 2 1/4" x 4"
20	972108	Mounting Plate 5/8" x 4" x 8 3/4"
21	972127	3/8" x 2 1/2" Shoulder Bolt (br)
22	812363	3/8" Lock Nut (pl)
23	967146	7/16" x 1 1/4" Carr Bolt Gr 5 (pl)
24	81598	7/16" x 1 1/4" Hex Bolt (pl)
25	81615	7/16" Lock Washer (pl)
26	81614	7/16" Hex Nut (pl)

27	86273	7/16" Lock Nut (pl)
28	984110	1/2" x 3/4" Sq Hd Set Screw (pl)
29	81637	1/2" Lock Washer (pl)
30	81636	1/2" Hex Nut (pl)
31	972111	5/8" x 6" Hex Bolt (pl) (Full Thread)
32	81676	5/8" Hex Nut (pl)
33	81677	5/8" Lock Washer (pl)
34	86111	3/4" Jam Hex Nut (pl)
35	972106	3/4" x 6" Carriage Bolt (pl)
36	84050	3/4" S.A.E. Flat Washer (pl)
37	812365	3/4" Lock Nut (pl)
ANGLE HEAD ASSEMBLY		
38	900543	Mount Weldment
39	972133	Angle Mounting Plate
40	900545	Clamp Bolt Weldment
EXT. KIT (OPTIONAL)		
41	900516	Extension Tube Weldment

MOUNTED FOLLOWING HARROW – 4 BAR



Following Harrow - 4 Bar

Item	Part #	Description
1	972101	Mount Weldment
2	988646	Trunion
3	972102	Pressure Rod 3/4" x 26 13/32" Lg
4	972104	Short Spring
5	972105	Long Spring
6	965625	#6 Hair Pin Clip (pl)
7	972103	Collar 1/2"Dia. X 1" Lg
8	972100	Arm Weldment
9	972107	Mounting Clamp 3/16" x 5" x 6"
10	972110	3" Rd U-Bolt (pl)
11	972118	#1 - 5' Spring Tube Weldment
	972119	#1 - 6' Spring Tube Weldment
	972120	#1 - 7' Spring Tube Weldment
12	972115	#2 - 5' Spring Tube Weldment
	972116	#2 - 6' Spring Tube Weldment
	972117	#2 - 7' Spring Tube Weldment
13	972136	#3 - 5' Spring Tube Weldment
	972137	#3 - 6' Spring Tube Weldment
	972138	#3 - 7' Spring Tube Weldment
14	972139	#4 - 5' Spring Tube Weldment
	972140	#4 - 6' Spring Tube Weldment
	972141	#4- 7' Spring Tube Weldment
15	972130	16" Spring Tooth W/ Kink
	972151	16" Spring Tooth Straight
	972126	14" Spring Tooth W/ Kink
16	972125	Spring Tube Clamp 1/4" x 1 1/4" x 7"
17	972206	Tube Link 5/16" x 1 1/4" x 28 1/4"
18	9812436	1/4" x 2 1/2" Cotter Pin (pl)
19	972142	5' Mounting Frame Weldment
	972143	6' Mounting Frame Weldment
	972144	7' Mounting Frame Weldment
20	972109	Spacer 1/2" x 2 1/4" x 4"
21	972108	Mounting Plate 5/8" x 4" x 8 3/4"
22	972127	3/8" x 2 1/2" Shoulder Bolt (br)
23	812363	3/8" Lock Nut (pl)
24	967146	7/16" x 1 1/4" Carr Bolt Gr5 (pl)
25	81598	7/16" X 1 1/4" Hex Bolt (pl)
26	81615	7/16" Lock Washer (pl)
27	81614	7/16" Hex Nut (pl)
28	86273	7/16" Lock Nut (pl)
29	984110	1/2" x 3/4" Sq Hd Set Screw (pl)
30	81637	1/2" Lock Washer (pl)

31	81636	1/2" Hex Nut (pl)
32	972111	5/8" x 6" Hex Bolt (pl) (Full Thread)
33	81676	5/8" Hex Nut (pl)
34	81677	5/8" Lock Washer (pl)
35	86111	3/4" Jam Hex Nut (pl)
36	972106	3/4" x 6" Carriage Bolt (pl)
37	84050	3/4" S.A.E. Flat Washer (pl)
38	812365	3/4" Lock Nut (pl)

ANGLE HEAD ASSEMBLY

39	900543	Mount Weldment
40	972133	Angle Mounting Plate
41	900545	Clamp Bolt Weldment

EXT. KIT (OPTIONAL)

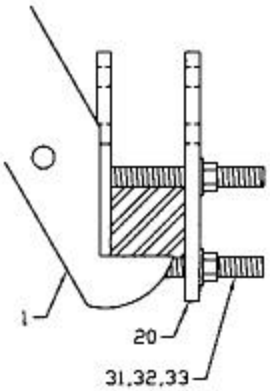
42	900516	Extension Tube Weldment

3–BAR FOLLOWING HARROW

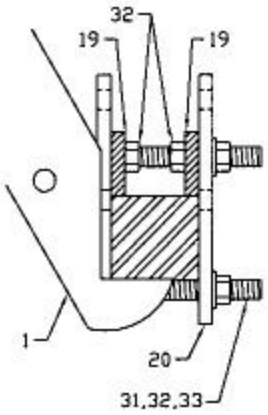
MOUNT ACCORDING TO FRAME SIZE

2 1/2" FRAME

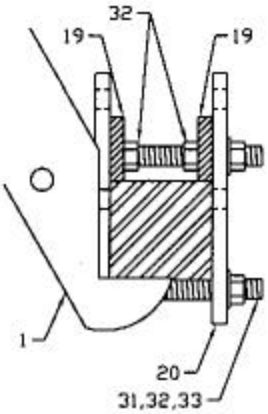
NO SPACERS REQ'D



3" FRAME

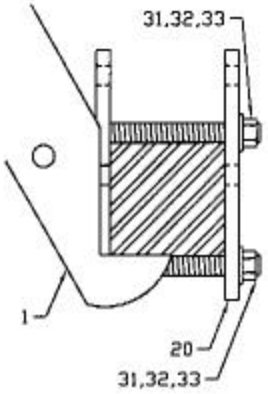


3 1/2" FRAME



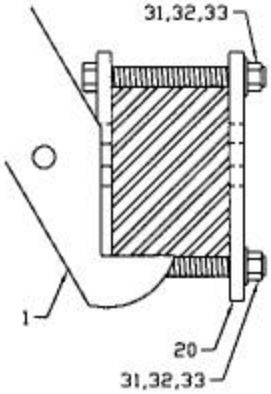
4" FRAME

NO SPACERS REQ'D



4" X 6" FRAME

NO SPACERS REQ'D



MH–03

FOLLOWING HARROW – BUNDLE NUMBERS

QUANTITY REQUIRED	BUNDLE NUMBER	DESCRIPTION
4’9” – 3 BAR SECTION (KINKED TINES): Y57M		
1	F3811	Carrier Arm Assembly
1	F3823	4’-9” Section (KNK)
4’9” – 3 BAR SECTION (STRAIGHT TINES): Y57MS		
1	F3811	Carrier Arm Assembly
1	F3823S	4’-9” Section (STR)
6’0” – 3 BAR SECTION (KINKED TINES): Y72M		
1	F3811	Carrier Arm Assembly
1	F3824	6’0” Section (KNK)
6’0” – 3 BAR SECTION (STRAIGHT TINES): Y72MS		
1	F3811	Carrier Arm Assembly
1	F3824S	6’0” Section (STR)
7’3” – 3 BAR SECTION (KINKED TINES): Y87M		
2	F3811	Carrier Arm Assembly
1	F3825	7’3” Section (KNK)
7’3” – 3 BAR SECTION (STRAIGHT TINES): Y87MS		
2	F3811	Carrier Arm Assembly
1	F3825S	7’3” Section (STR)
4’9” – 4 BAR SECTION (KINKED TINES): Y57M4		
1	F3808	4’9” Section (KNK)
1	F3811	Carrier Arm Assembly
4’9” – 4 BAR SECTION (STRAIGHT TINES): Y57MS4		
1	F3808S	4’9” Section (STR)
1	F3811	Carrier Arm Assembly

FOLLOWING HARROW – BUNDLE NUMBERS – cont'd.

QUANTITY REQUIRED	BUNDLE NUMBER	DESCRIPTION
6'0" – 4 BAR SECTION (KINKED TINES): Y72M4		
1	F3809	6'0" Section (KNK)
1	F3811	Carrier Arm Assembly
6'0" – 4 BAR SECTION (STRAIGHT TINES): Y72MS4		
1	F3809S	6'0" Section (STR)
1	F3811	Carrier Arm Assembly
7'3" – 4 BAR SECTION (KINKED TINES): Y87M4		
1	F3810	7'3" Section (KNK)
2	F3811	Carrier Arm Assembly
7'3" – 4 BAR SECTION (STRAIGHT TINES): Y87MS4		
1	F3810S	7'3" Section (STR)
2	F3811	Carrier Arm Assembly